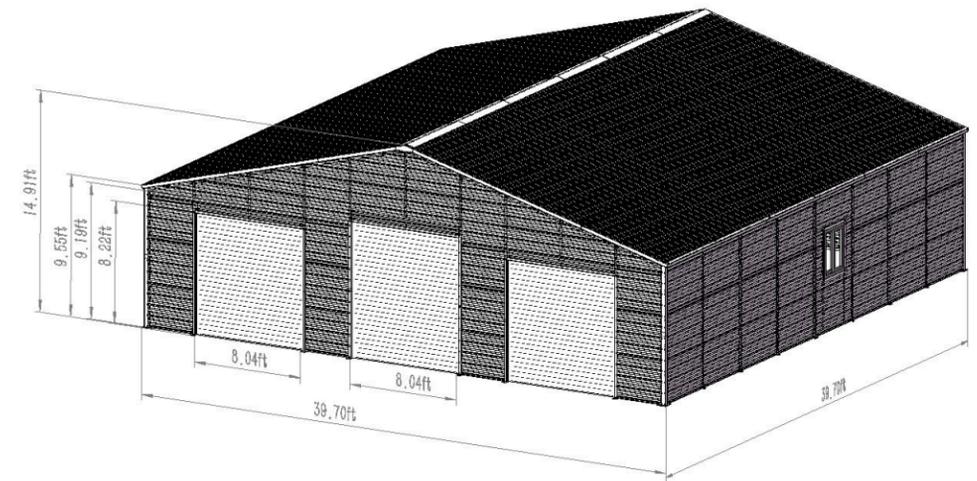


Assembly Instructions



Model:0039-V3.0

Recommended Foundation: W39ftxD39ft

CAUTION:SOME PARTS HAVE SHARP EDGES.CARE MUST BE TAKEN WHEN HANDLING THE VARIOUS PIECES TO AVOID A MISHAP.FOR SAFETY SAKE,PLEASE READ SAFETY INFORMATION PROVIDED IN THIS MANUAL BEFORE BEGINNING CONSTRUCTION.WEAR GLOVES WHEN HANDLING METAL PARTS.

BEFORE YOU START:

· Before beginning construction, check local building codes regarding footings, location and other requirements. Study and understand this owner's manual. Important information and helpful tips will make your construction easier and more enjoyable.

· Instructions are supplied in this manual and contain all appropriate information for your building model. Review all instructions before you begin, and during assembly, follow the step sequence carefully for successful results.

Identify all parts and check quantities against parts list.

· Be sure the day you select to install your building is dry and calm. Do not attempt to assemble your building on a windy day. Be careful on wet or muddy ground.

· Whenever possible, two or more people should work together to assemble your building. One person can position parts or panels while the other is able to handle the fasteners and the tools.

SAFETY FIRST!

Safety precautions are important to follow throughout the construction of your building

· Care must be taken when handling various pieces of your building since some contain sharp edges. Please wear work gloves, eye protection and long sleeves when assembling or performing any maintenance on your building.

· Never concentrate your total weight on the roof of the building. When using a step ladder make sure that it is fully open and on even ground before climbing on it.

· Practice caution with the tools being used in the assembly of this building. Be familiar with the operation of all power tools.

· Do not attempt to assemble the building if parts are missing because any building left partially assembled may be seriously damaged by light winds.

· Do not attempt to assemble the building on a windy day, because the large panels acting as a "sail" can be whipped about by the wind; making construction difficult and unsafe.

WARRANTY REQUIREMENTS:

- Wash all surfaces annually using a hose and soft nylon brush.
- Within 2 km of coast -wash every 3 months as above. After a storm, wash the cladding and the gutters as soon as possible to remove any highly corrosive salt deposits.
- Volcanic Ash Fallout -wash as soon as possible, removing fall out from roof and gutters.
- Do not allow manures, chemicals or other corrosive materials to have direct contact with cladding.

PARTS LIST

Item no.	Reference Image	Qty.	Item no.	Reference Image	Qty.
A1		2	A16		2
A2		6	A17		2
A3		2	A18		2
A4		5	A19		2
A5		8	A20		1
A6		4	A21		2
A7		2	A22		2
A8		6	A23		1
A9		16	A24		2
A10		6	A25		4
A11		4	A26		2
A12		8	A27		6
A13		6	A28		10
A14		4	A29		10
A15		3	A30		5

PARTS LIST

Item no.	Reference Image	Qty.
A31		20
A32		8
A33		8
A34		4
A35		16
A36		4
A37		8
A38		3
A39		6
A40		8
A41		6
A42		4
A43		12
A44		10
B1		28

Item no.	Reference Image	Qty.
B2		12
B3		28
B4		84
P1		44
P1-1		8
P1-2		2
P1-3		16
P1-4		2
P2		20
P2-1		1
P2-2		1
P2-3		1
P2-4		1
P2-5		1
P2-6		1

PARTS LIST

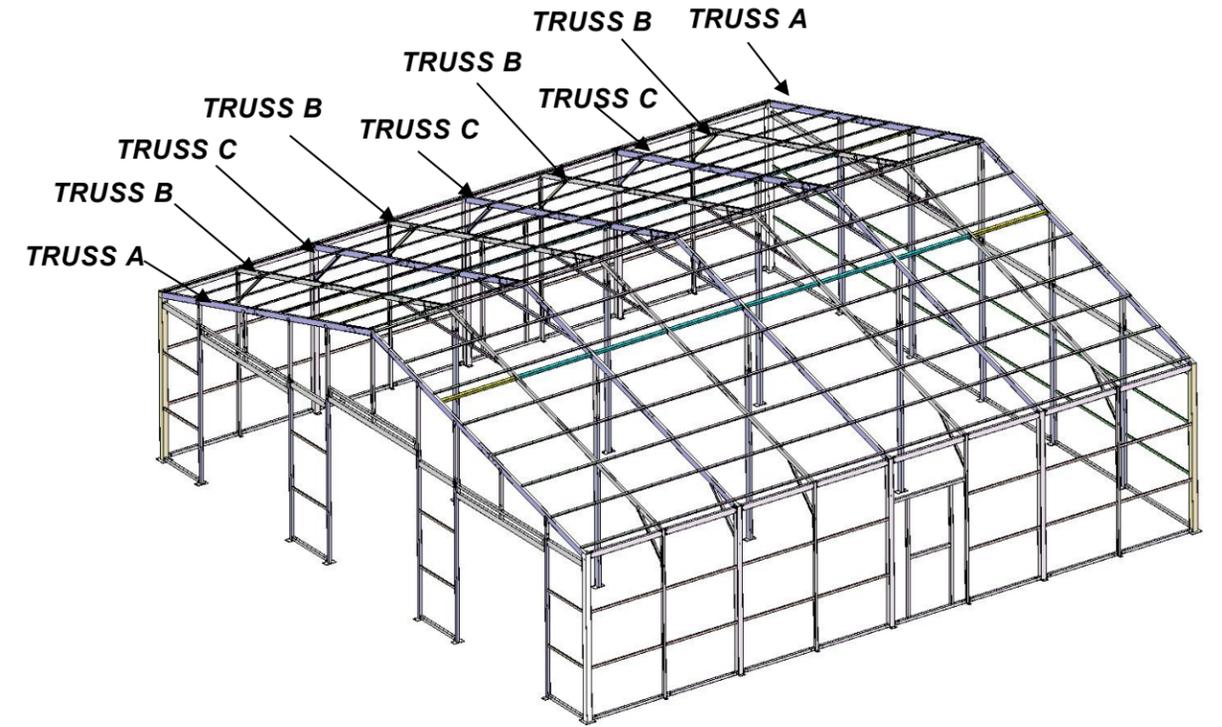
Item no.	Reference Image	Qty.
P2-7		1
P2-8		1
P3		6
P3-1		8
P3-2		1
P3-3		1
P3-4		1
P3-5		1
P3-6		1
P3-7		1
P3-8		2
P3-9		1
P3-10		1
P4		78
P4-1		6

Item no.	Reference Image	Qty.
P5		6
Z1		24
Z1-1		8
Z3		6
Z4		2
Z5		4
Z5-1		4
Z5-2		18
Z7		2
Z8		2
Z8-1		1
L1		120
L2		36
L3		80
L4		4

PARTS LIST

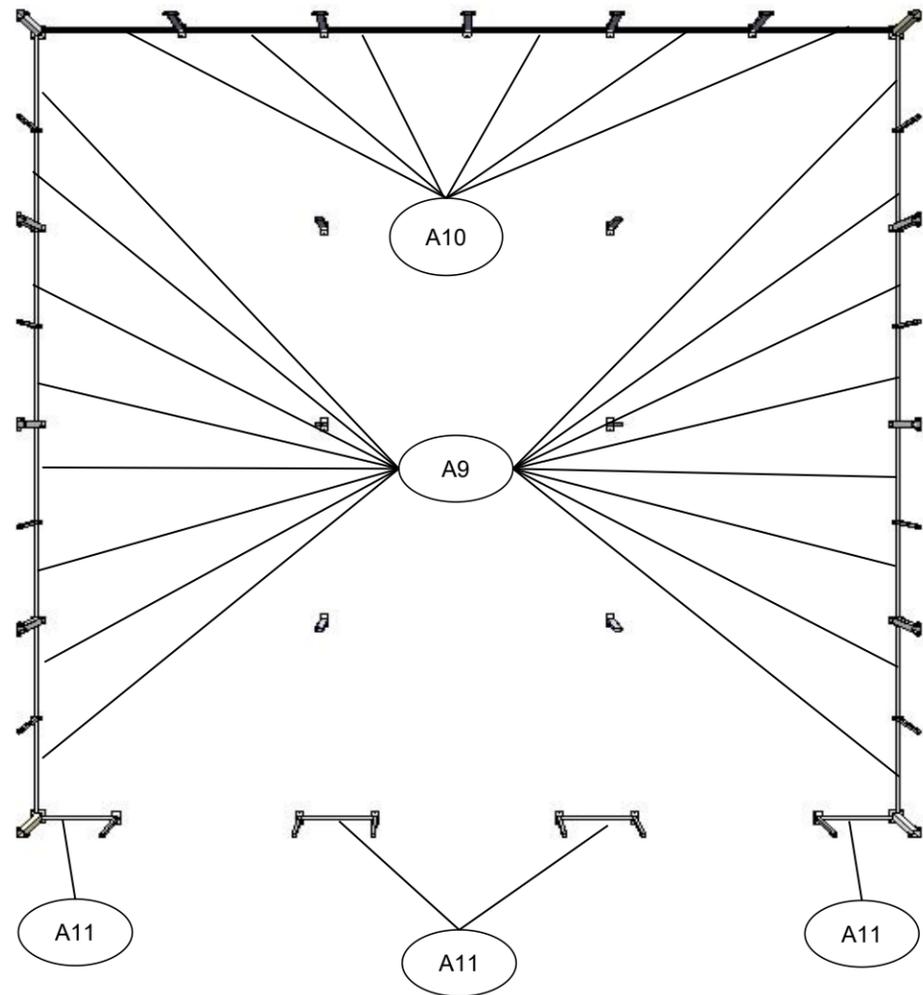
Item no.	Reference Image	Qty.
S1		1016
S1-1		1658
S2		411
S2-1		360
S2-2		88
S2-3		12
S4		90
S5	waterproof tape 	3

FRAME



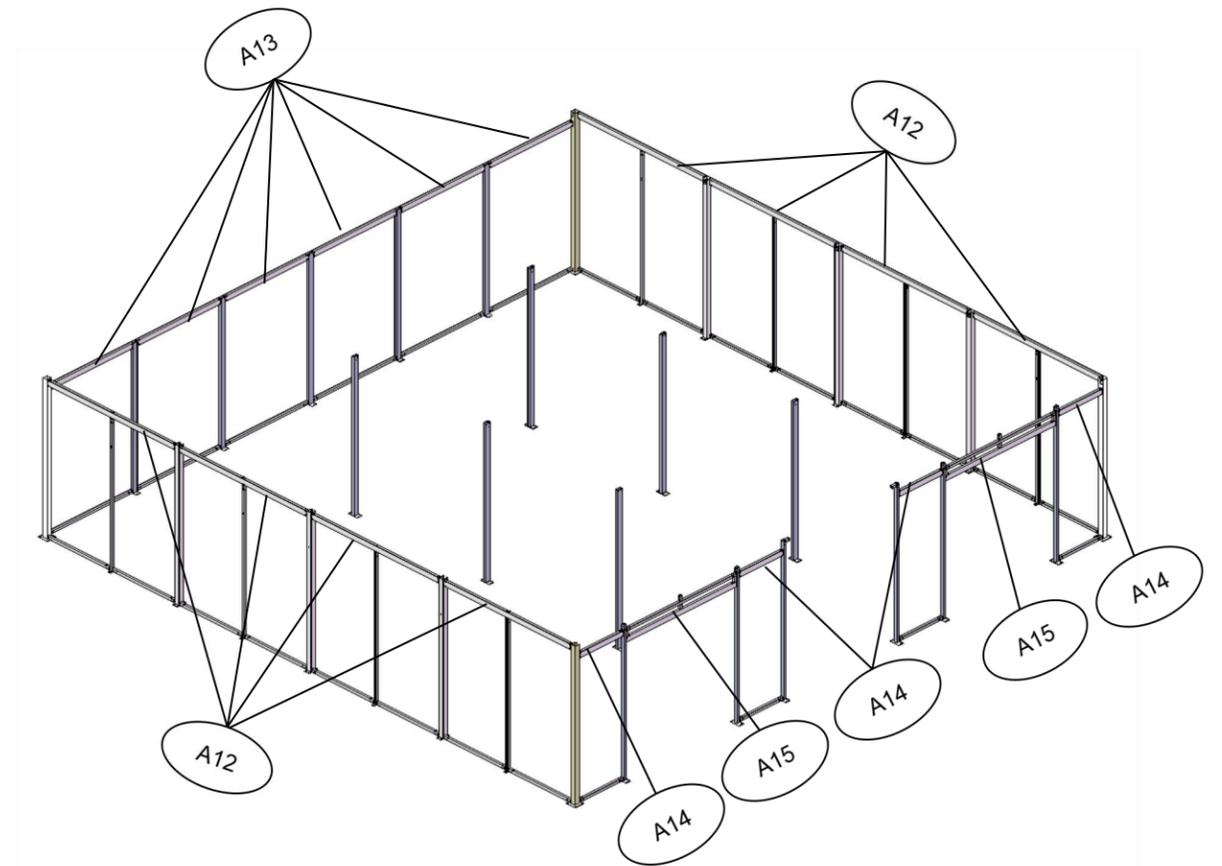
Step 2

A9x16 A10x6 A11x4 S2x104



Step 3

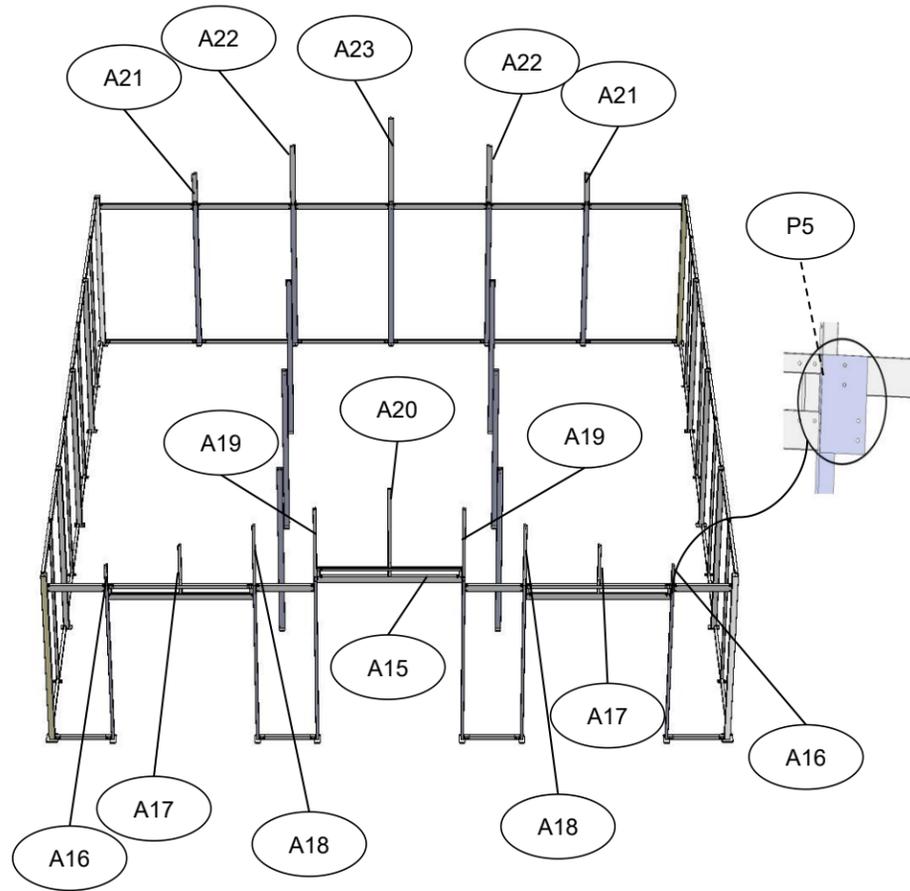
A12x8 A13x6 A14x4 A15x2 S2x104



Step 4

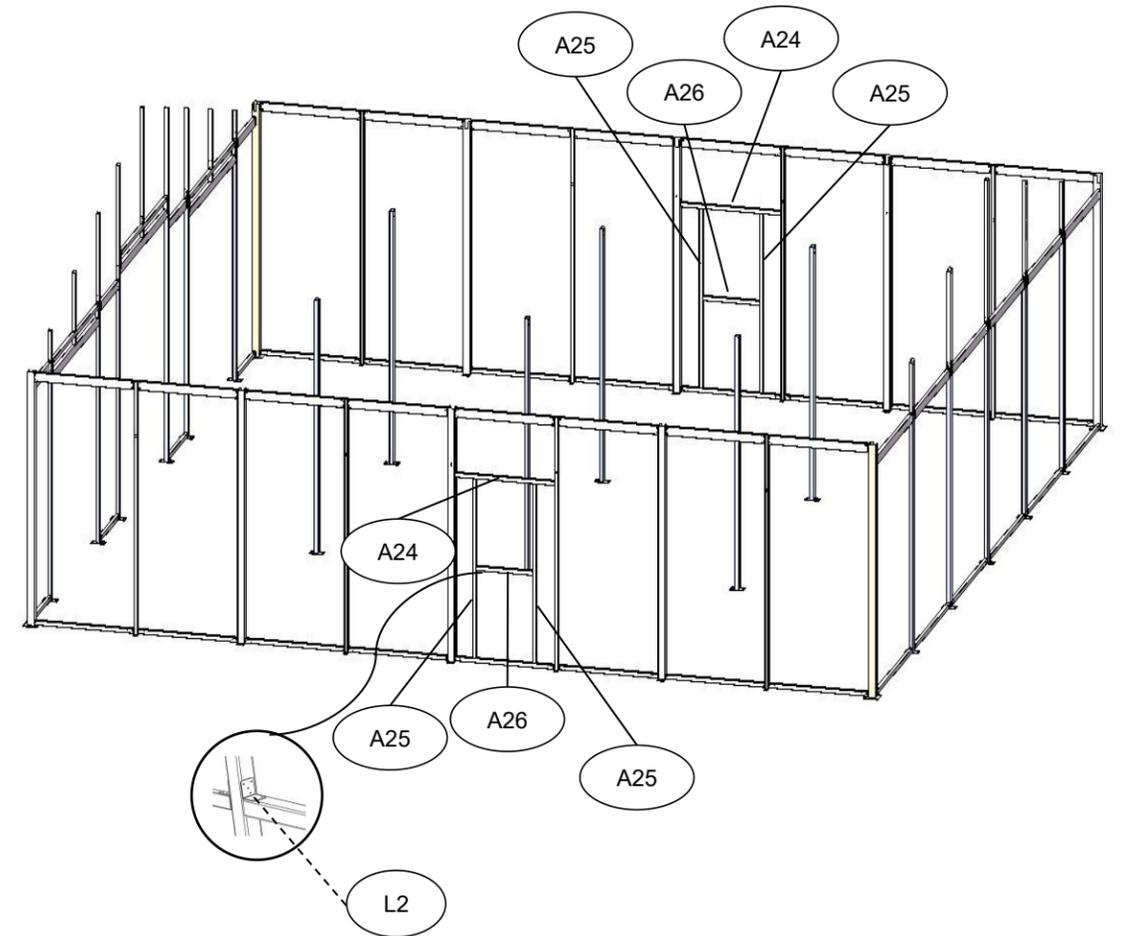
A15x1 A16x2 A17x2 A18x2 A19x2 A20x1 A21x2 A22x2 A23x1 S2x41
P5X6

! P5 is used to install a rolling shutter door



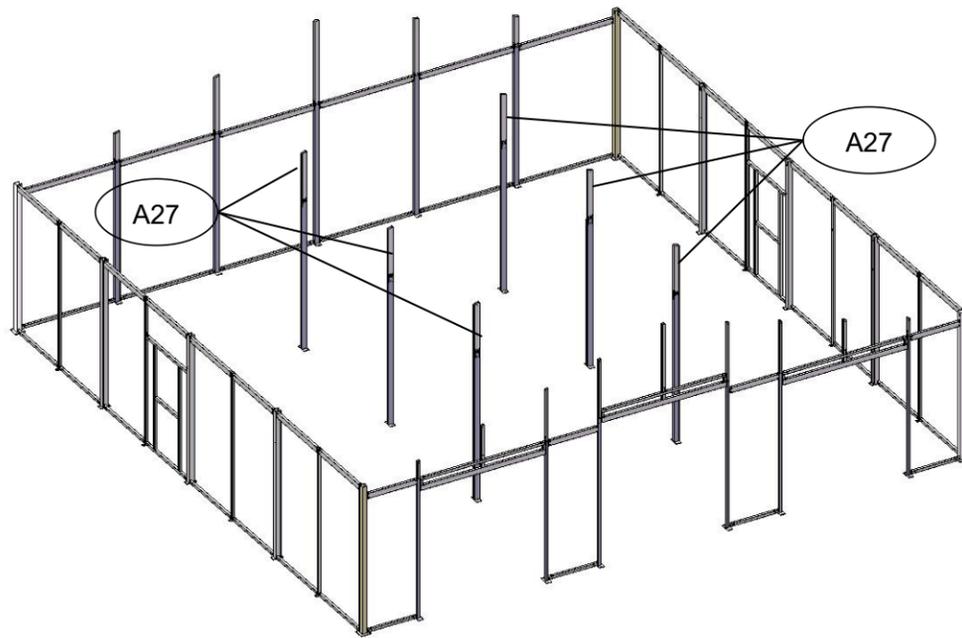
Step 5

A24x2 A25x4 A26x2 L2x16 S1x96



Step 6

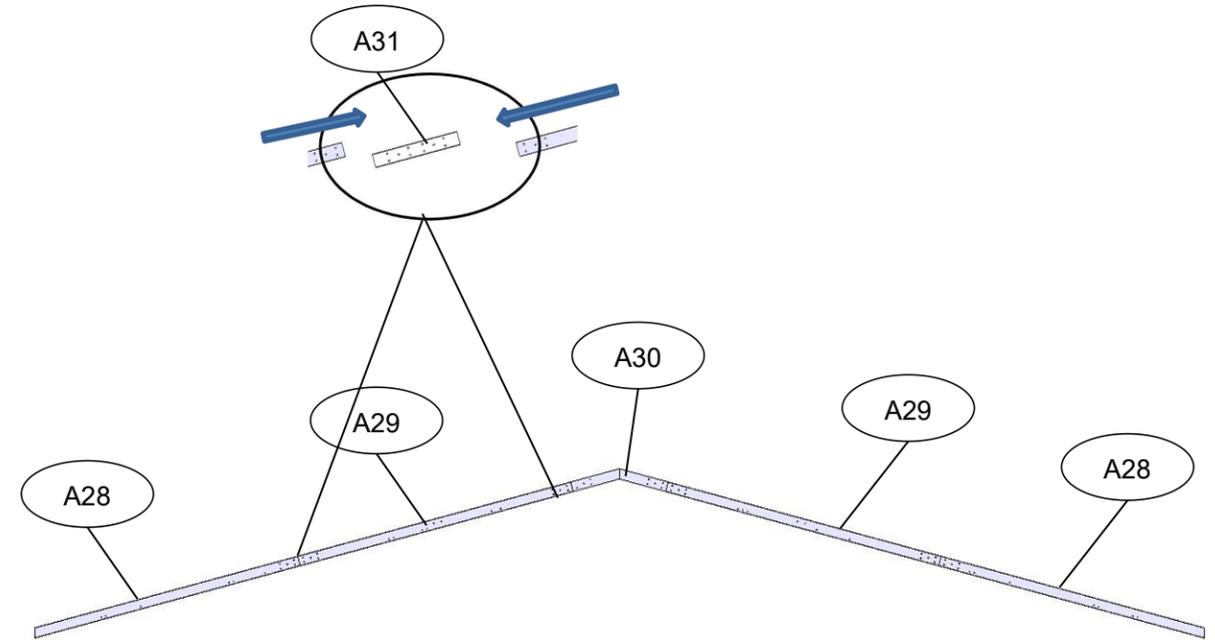
A27x6 S2x18



Step 7

A28x4 A29x4 A30x2 A31x8 S2-1x80

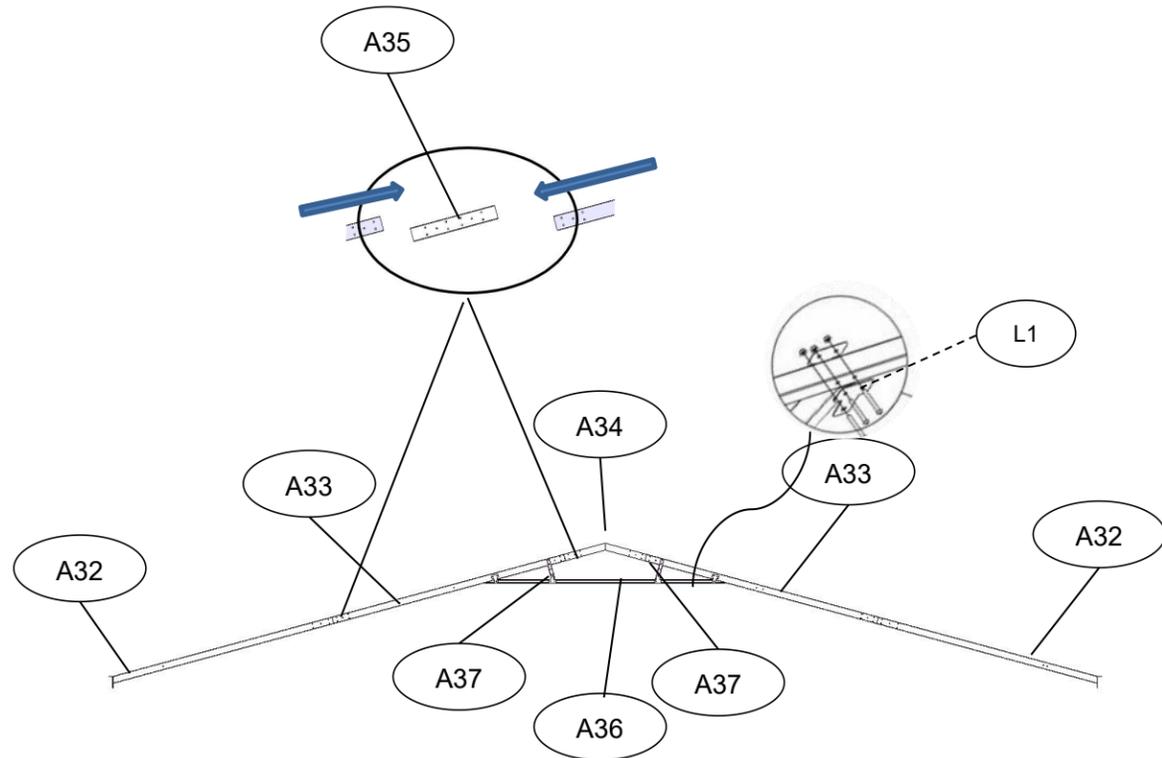
TRUSS A x2



Step 8

A32x8 A33x8 A34x4 A35x16 A36x4 A37x8 L1x32 S2-1x160 S2-2x48

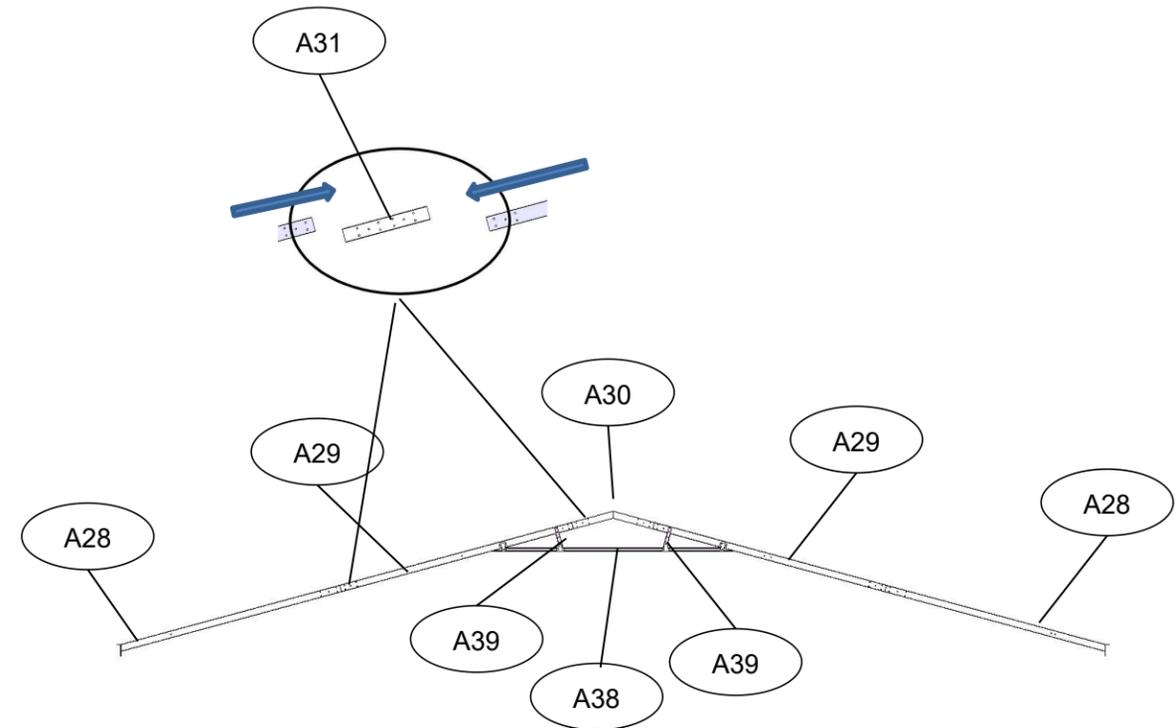
TRUSS B x4



Step 9

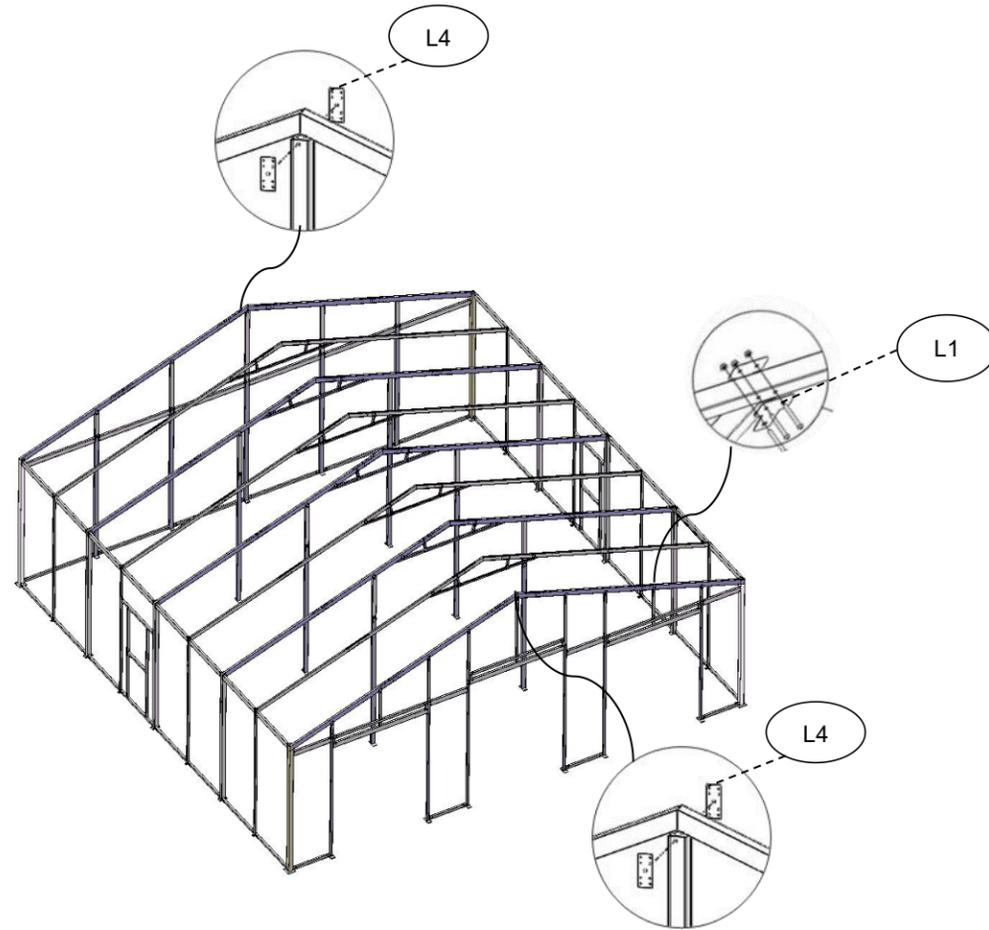
A28x6 A29x6 A30x3 A31x12 A38x3 A39x6 L1x24 S2x36 S2-1x120

TRUSS C x3



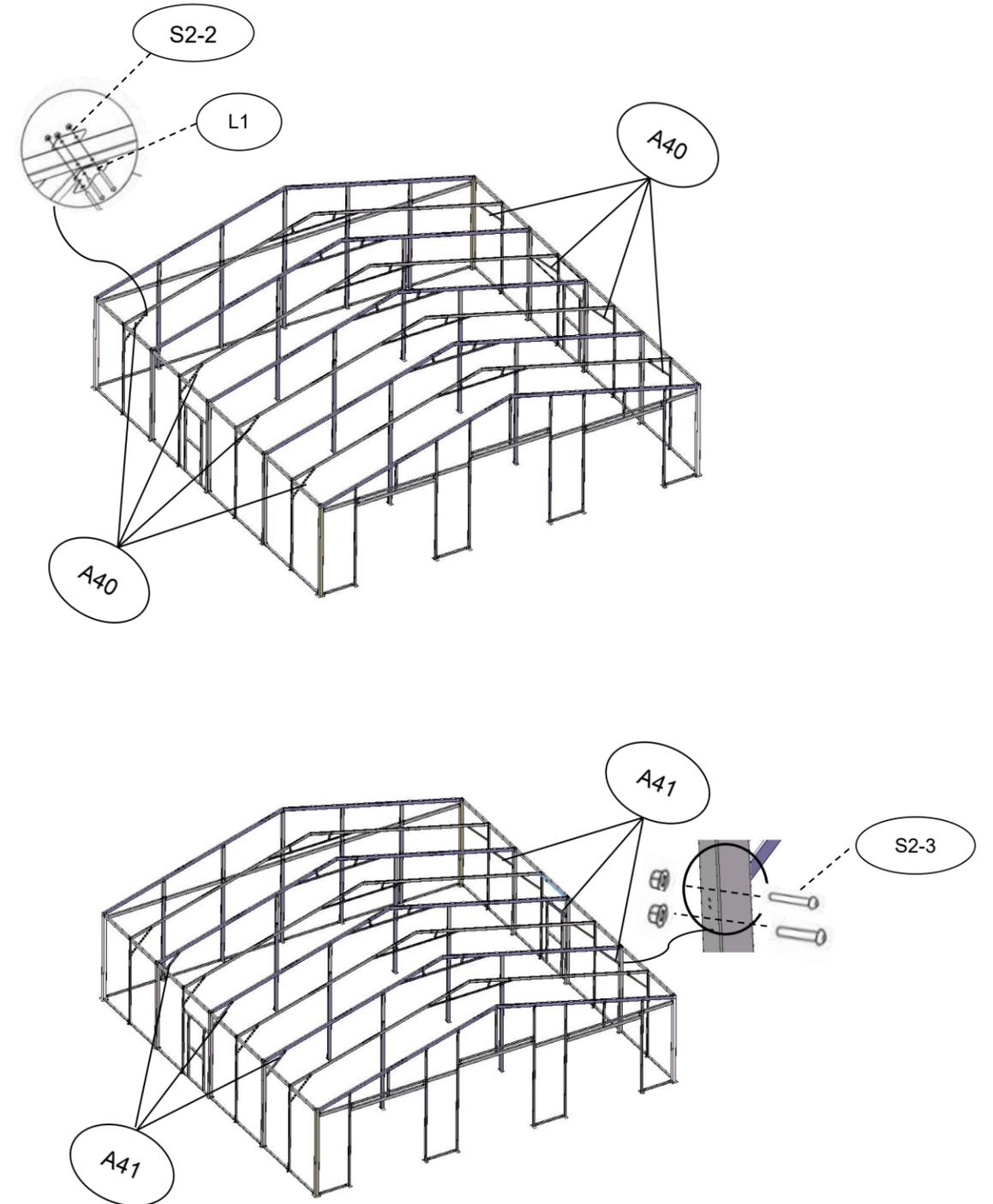
Step 10

L1x36 L4x4 S1x32 S2x54



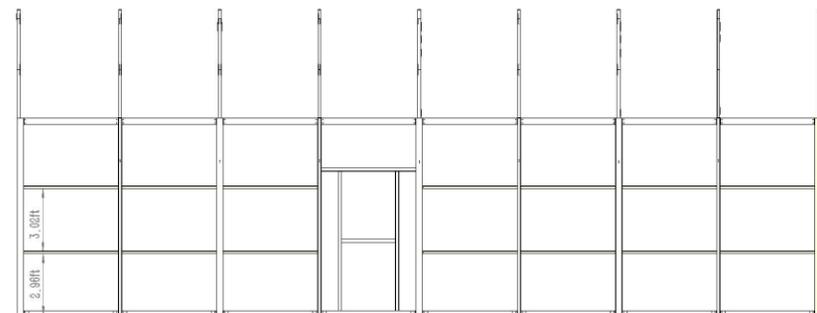
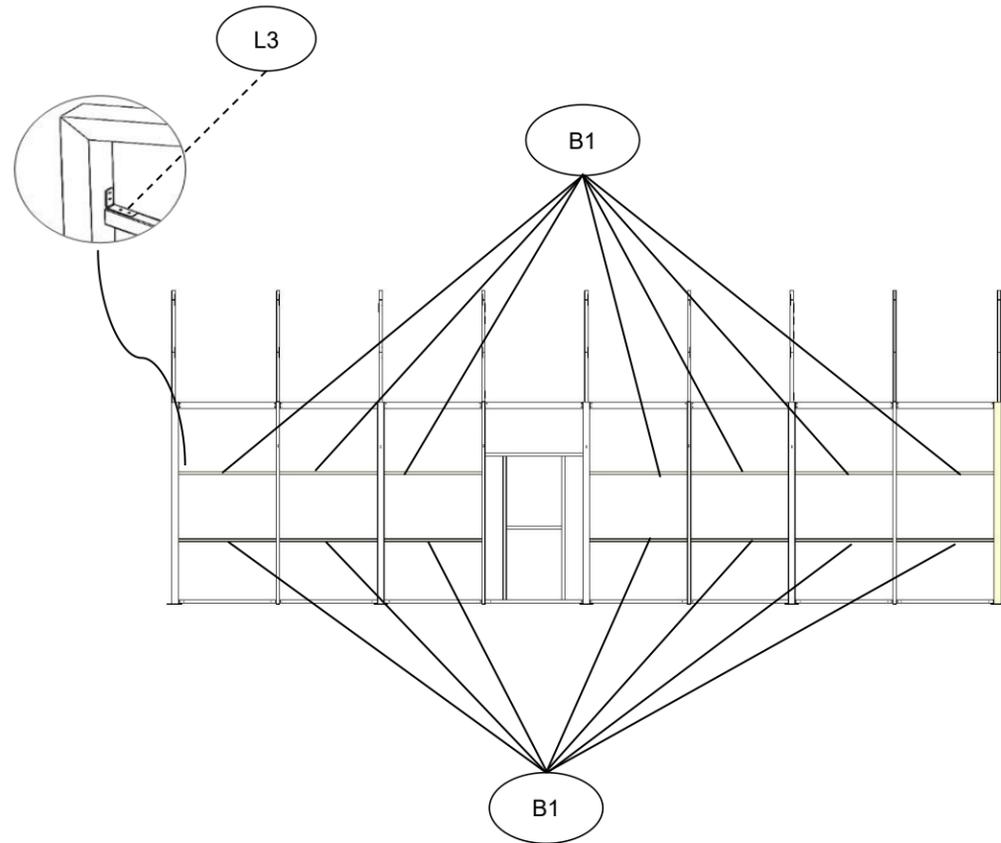
Step 11

A40x8 A41x6 L1x28 S2x34 S2-2x24 S2-3x12



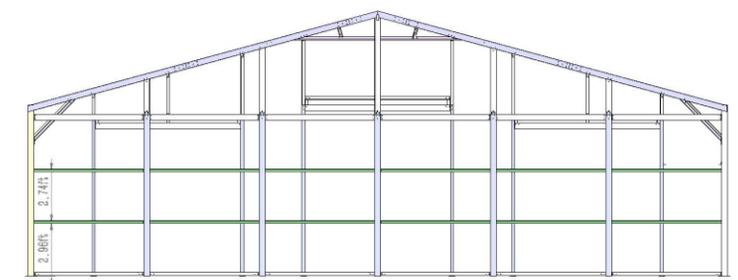
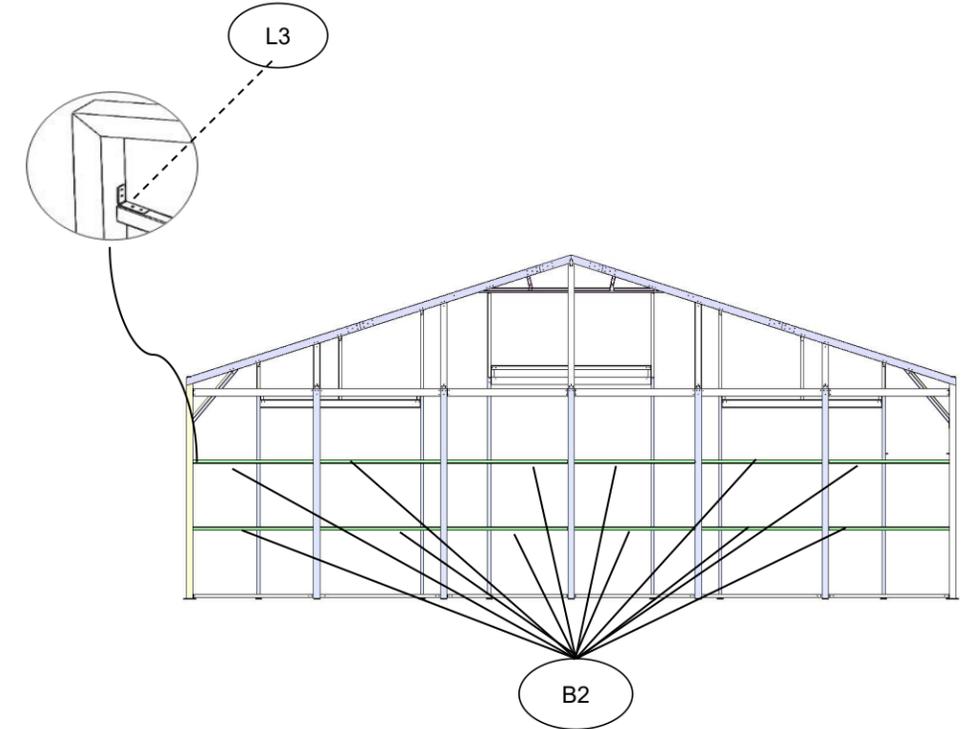
Step 12

B1x28 L3x56 S1x224



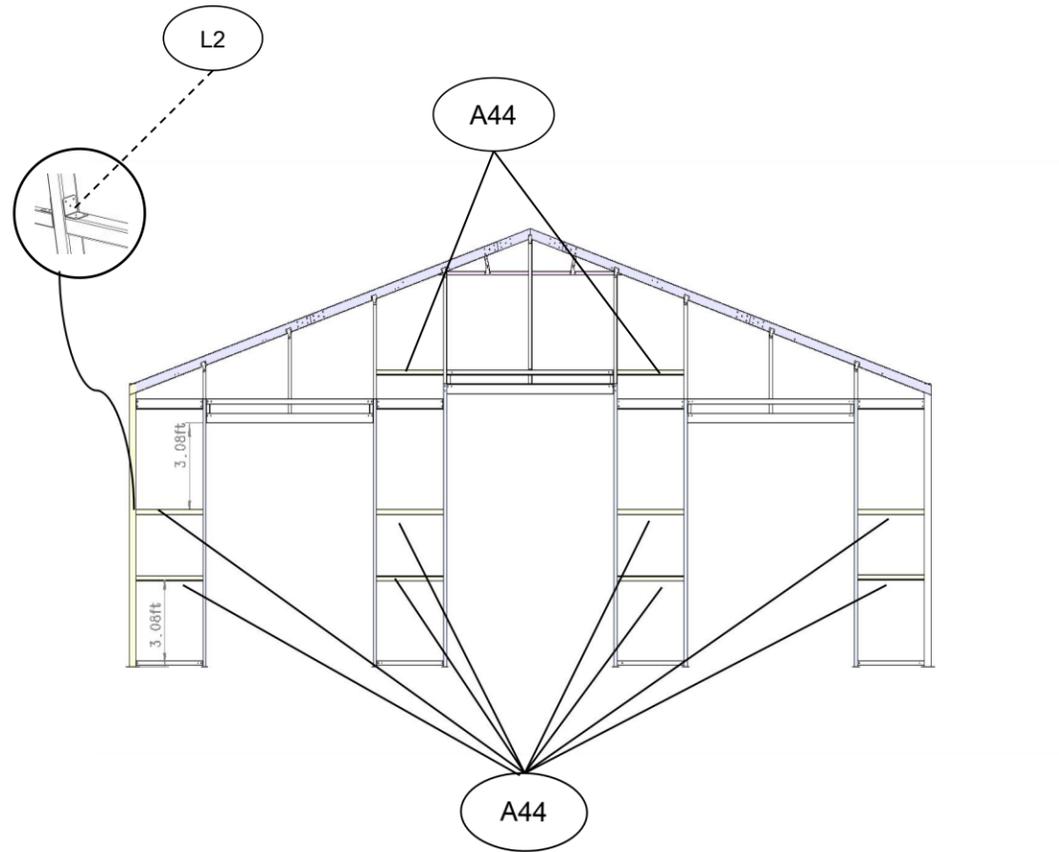
Step 13

B2x12 L3x24 S1x96



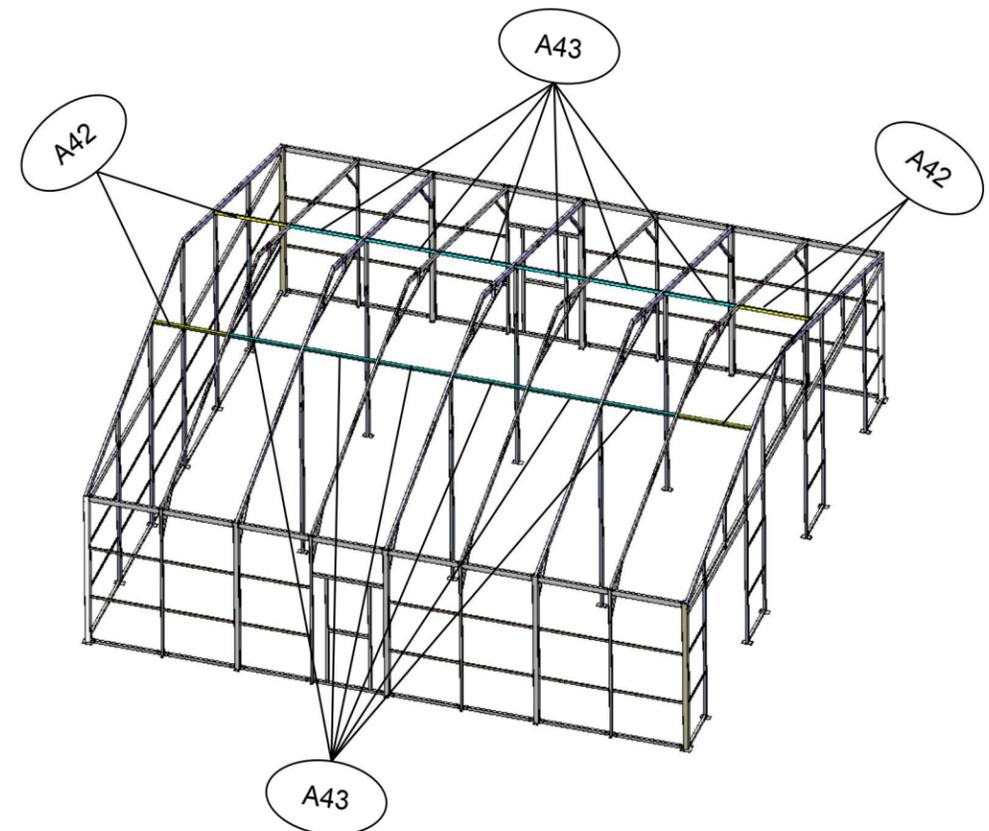
Step 14

A44x10 L2x20 S1x120



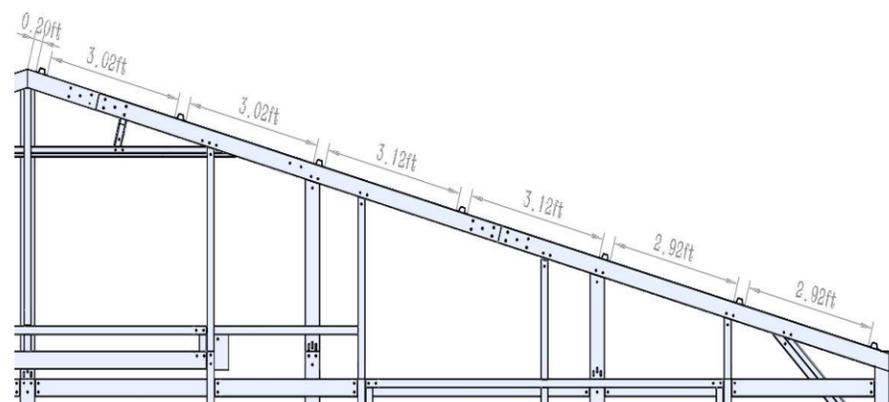
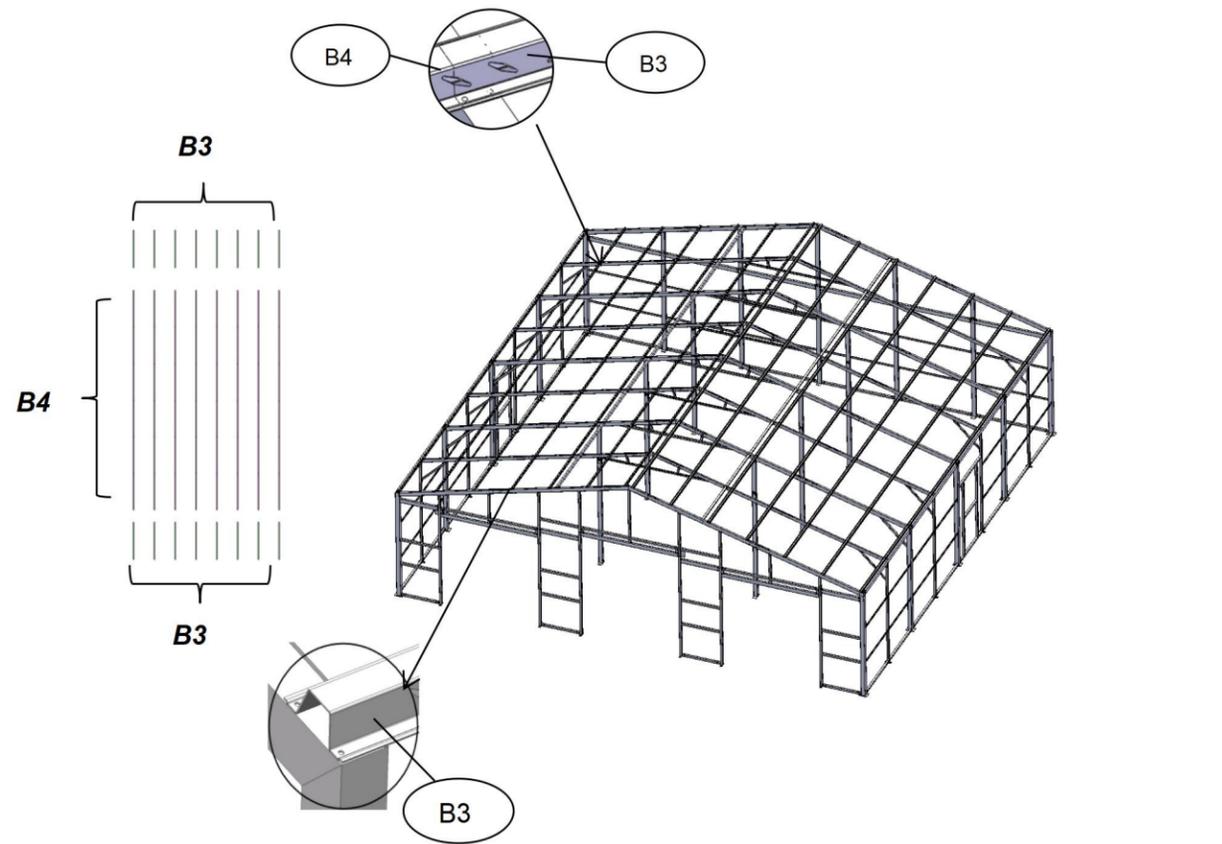
Step 15

A42x4 A43x12 S2x20 S2-2x16



Step 16

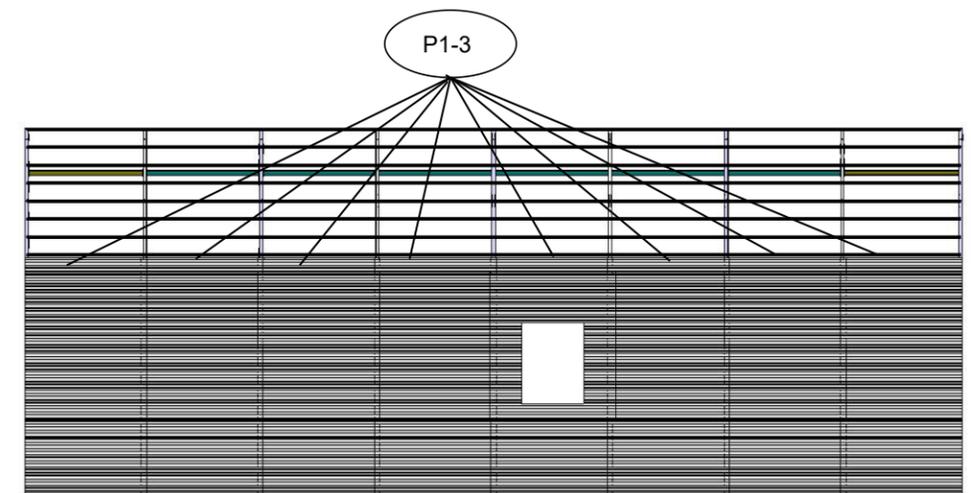
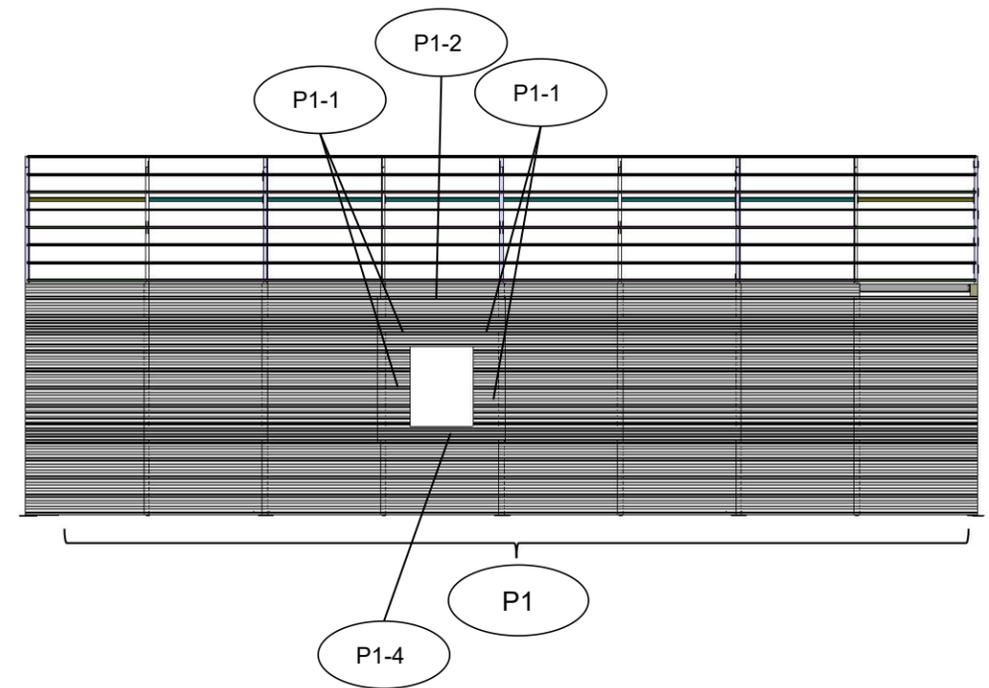
B3x28 B4x84 S1x448



Step 17

P1x44 P1-1x4 P1-2x2 P1-3x16 P1-4X2 S1-1x340

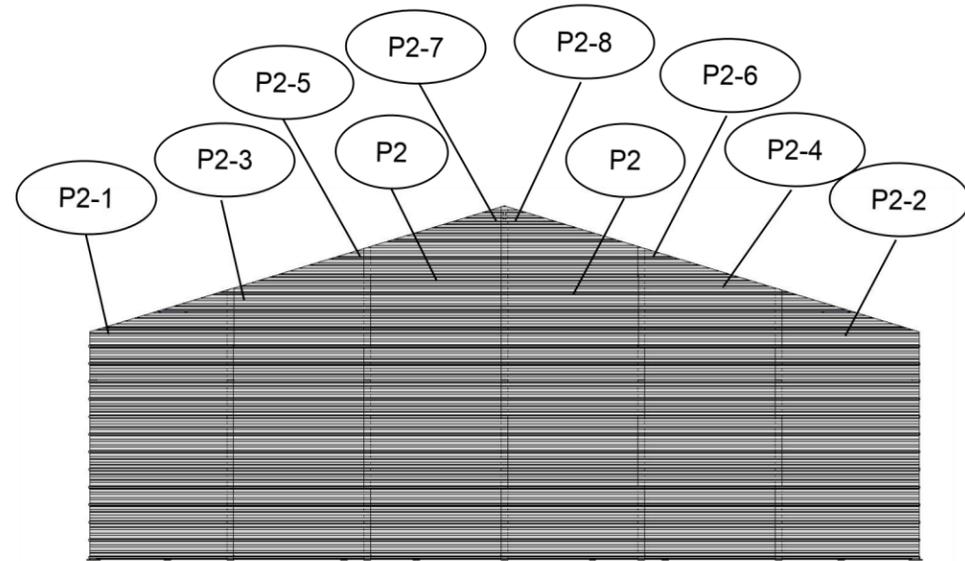
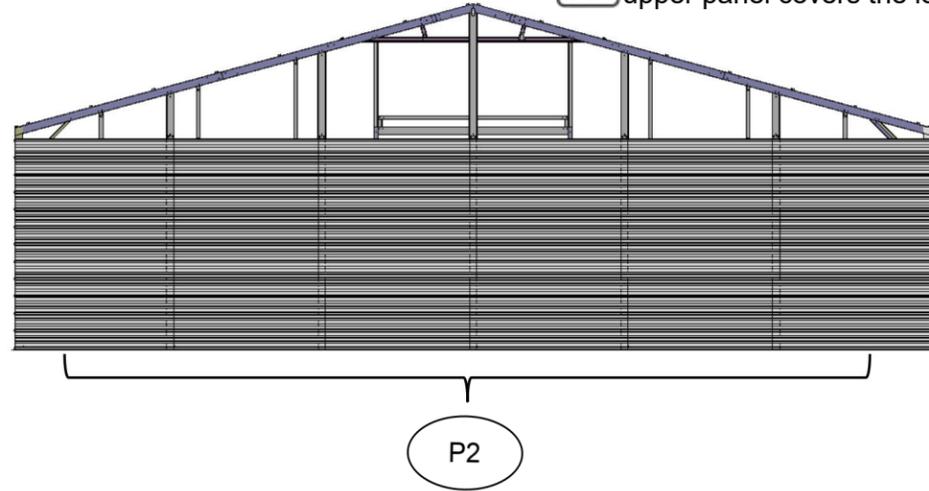
⚠ When two panels overlap, make sure upper panel covers the lower panel.



Step 18

P2x20 P2-1x1 P2-2x1 P2-3x1 P2-4x1 P2-5x1 P2-6x1 P2-7x1 P2-8x1 S1-1x153

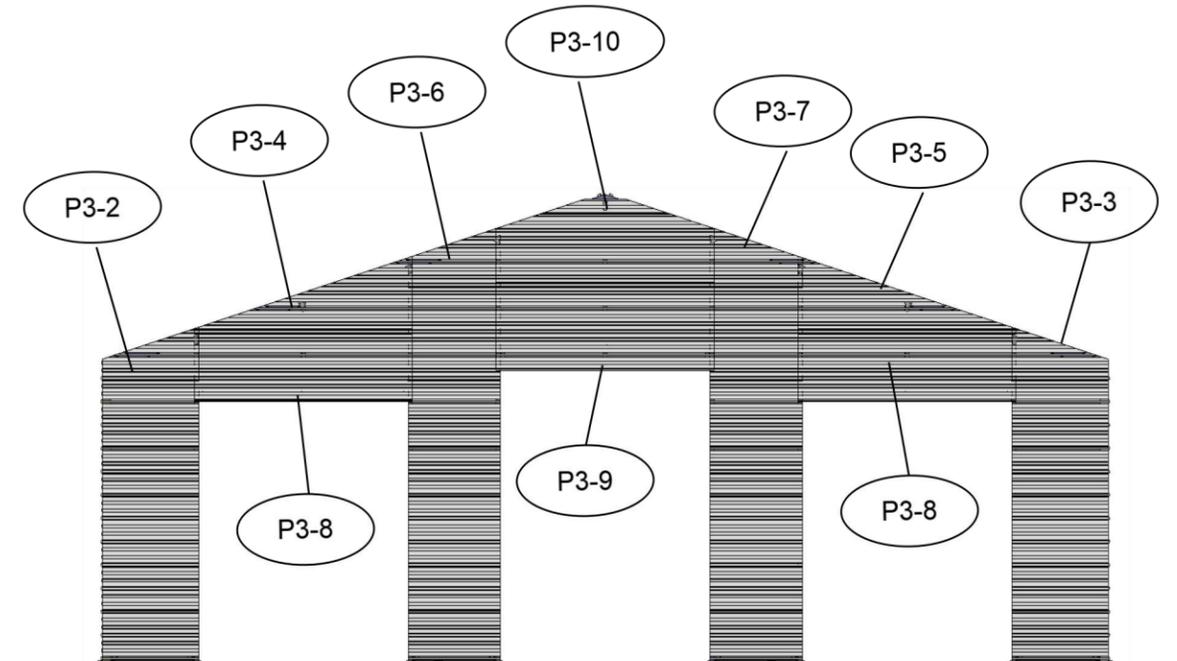
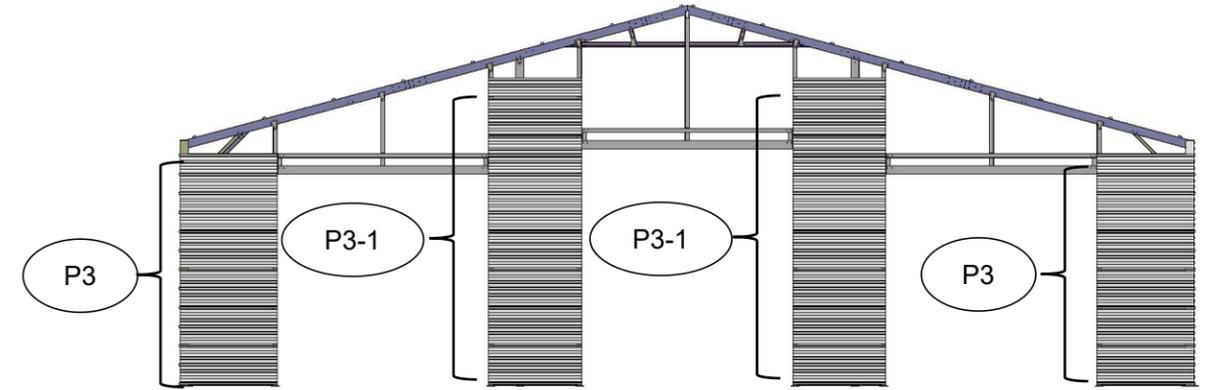
⚠ When two panels overlap, make sure upper panel covers the lower panel.



Step 19

P3x6 P3-1x8 P3-2x1 P3-3x1 P3-4x1 P3-5x1 P3-6x1 P3-7x1 P3-8x2 P3-9x1
P3-10x1 S1-1x143

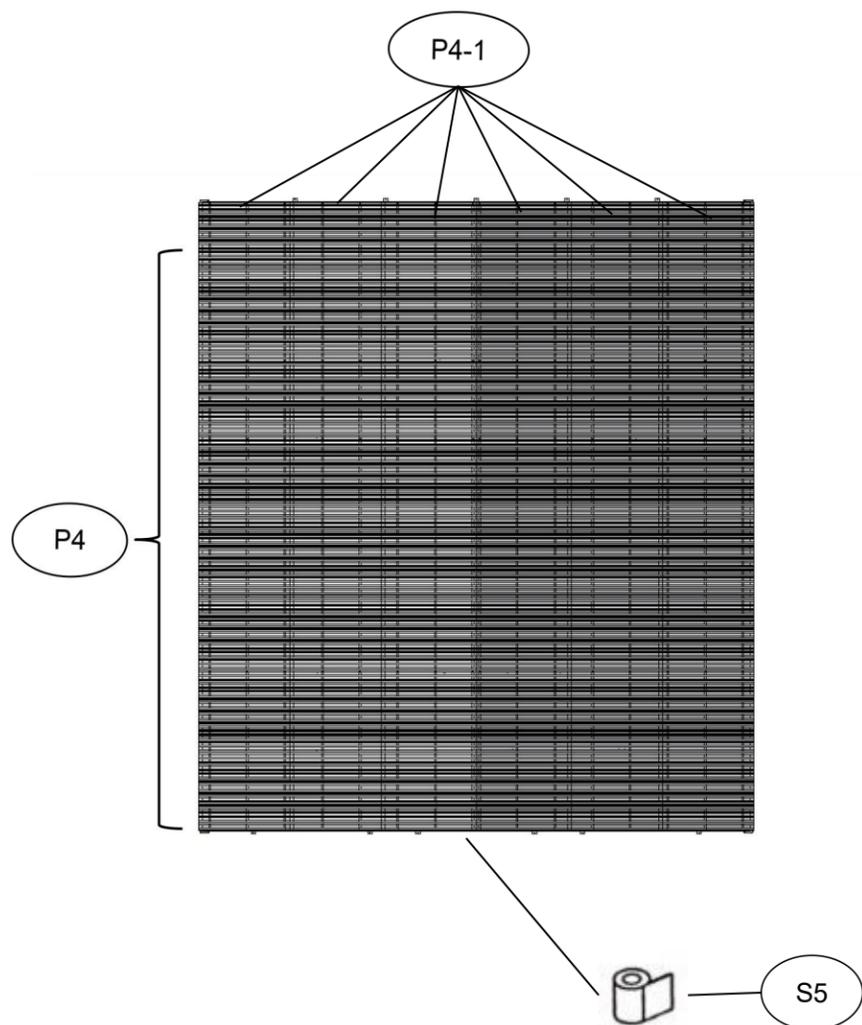
⚠ When two panels overlap, make sure upper panel covers the lower panel.



Step 20

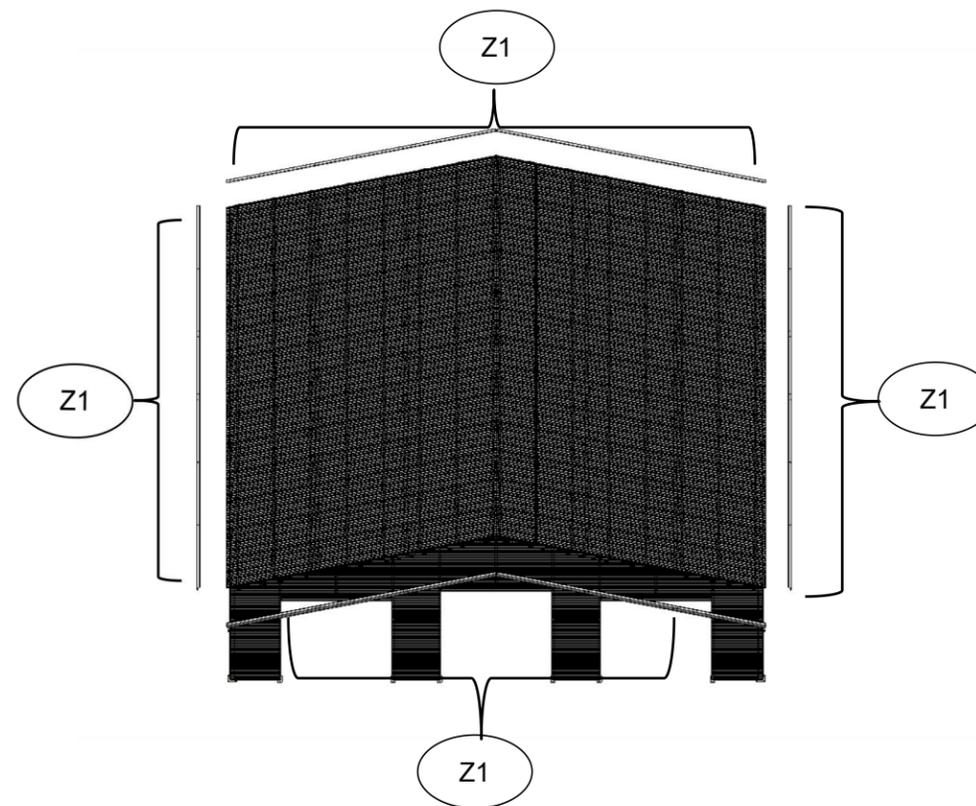
P4x78 P4-1x6 S1-1x494 S5x3

⚠ When two panels overlap, make sure upper panel covers the lower panel.



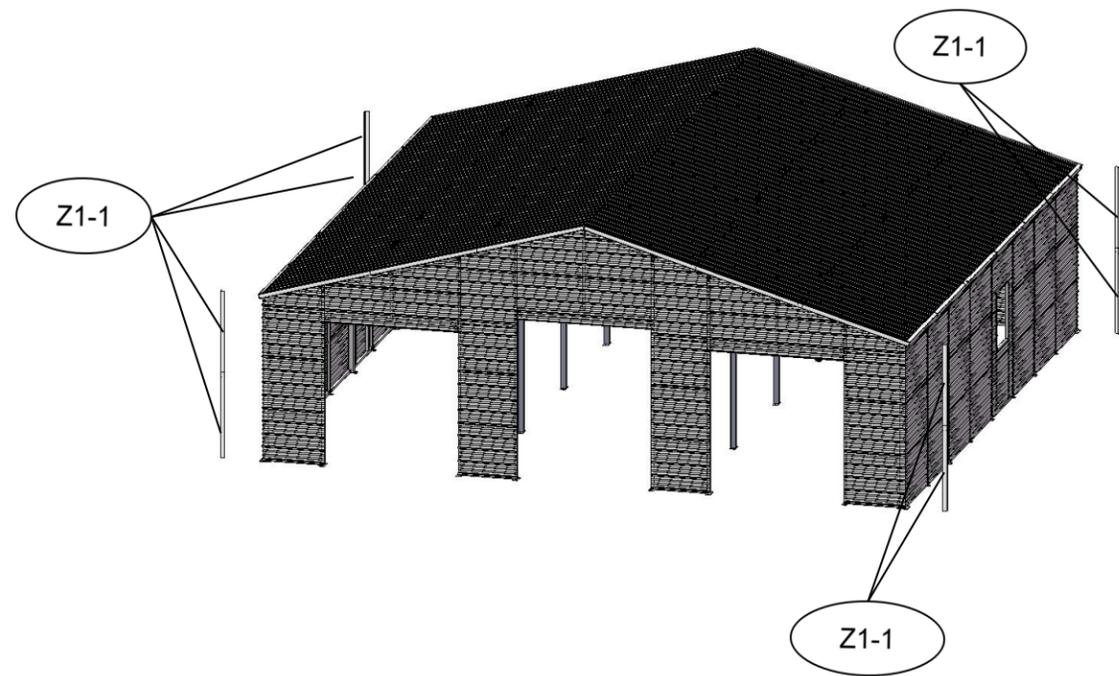
Step 21

Z1x24 S1-1x240



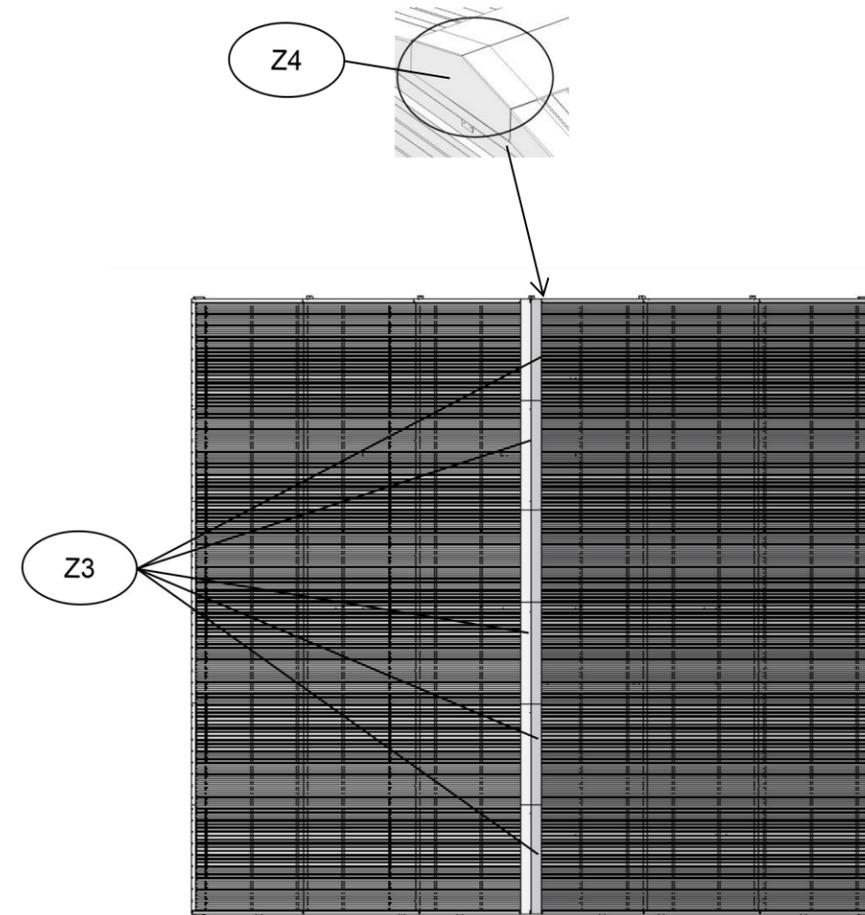
Step 22

Z1-1x8 S1-1x80



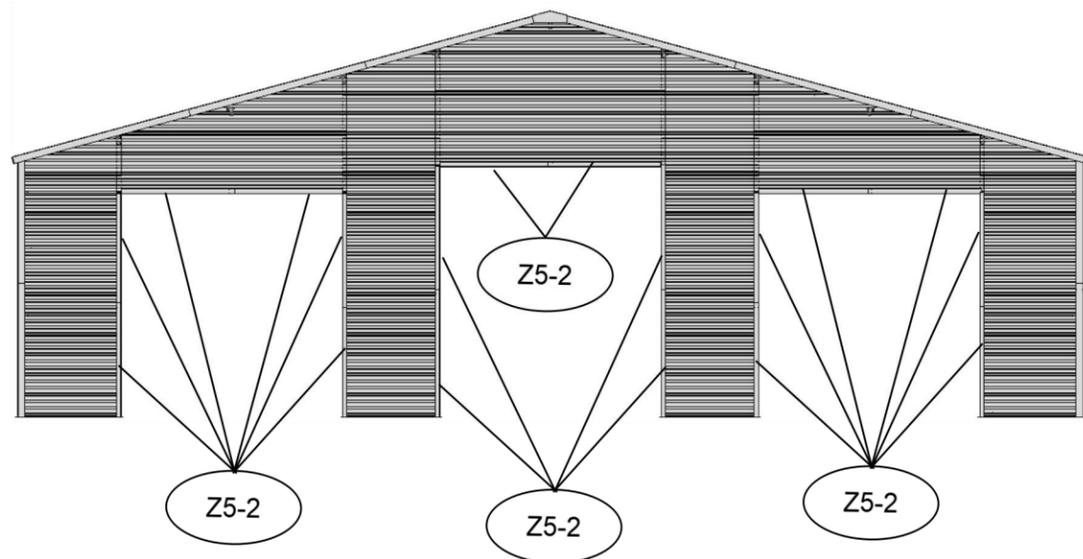
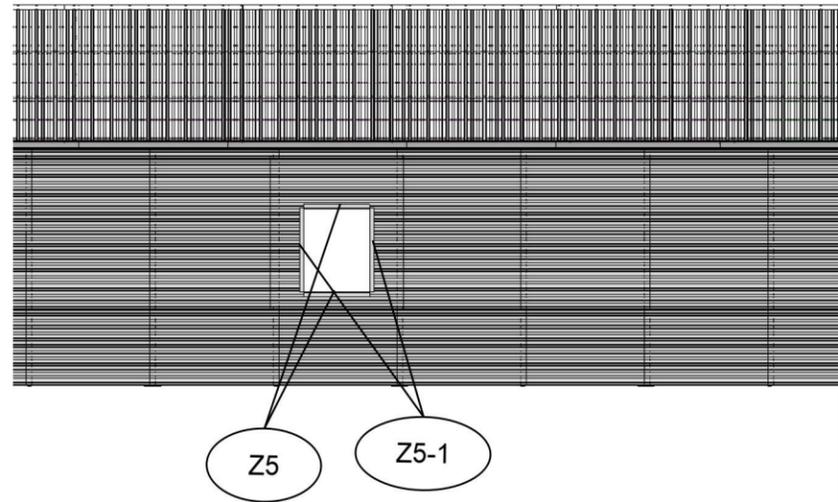
Step 23

Z3x6 Z4x2 S1-1x70



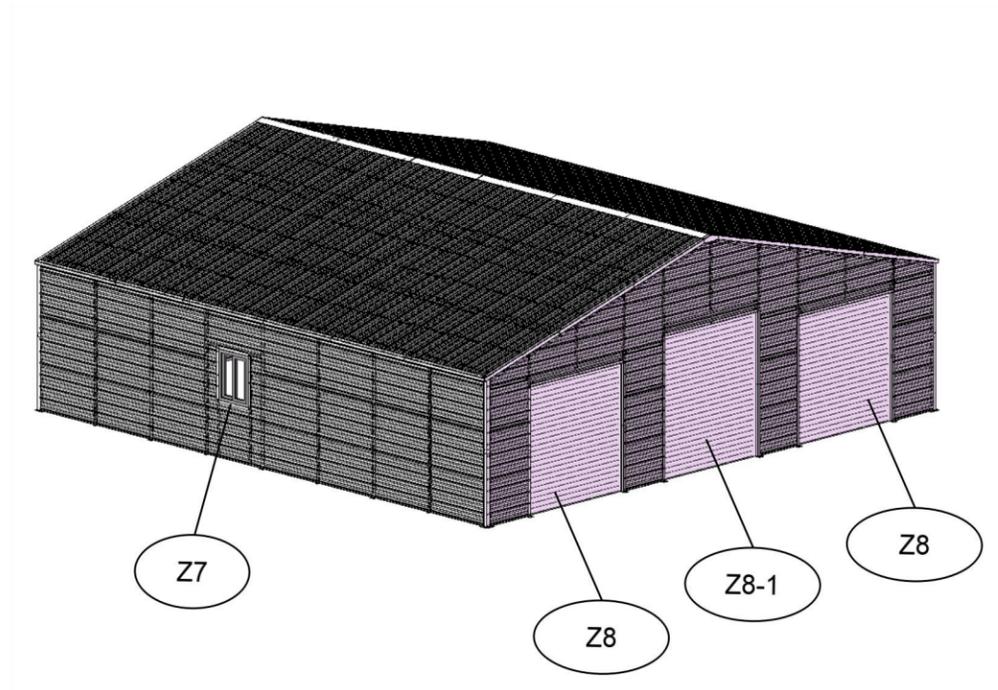
Step 24

Z5x4 Z5-1x4 Z6x18 S1-1x140



Step 25

Z7x2 Z8x2 Z8-1x1



Rolling shutter door assembly instructions

Step1

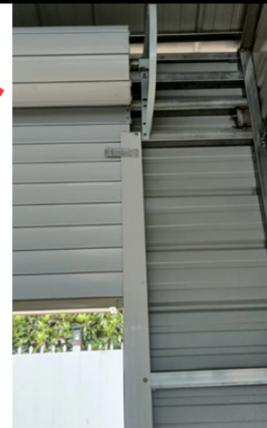


Fix the guide groove with screws

Step2



Notice the installation direction



Step3



Keep this direction up



Keep this direction up

Step4

Tighten the direction of the spring

to safety during installation!!



The direction in which the door curtain rises

Step5



This type of spring has a fixed screw on the outer side of the disc, which is used to tighten the spring in advance. After the door curtain and disc are installed, loosen this fixed screw to start the spring working.



**1. After installation, close the door and use a hole opener to create a locking hole on the side of the guide groove, The aperture is approximately 0.8 to 1 inch.
2. If there is a protective cover, it can be installed after the door is fully installed.**

CAUTION: The door is level with the floor!

8.2ft/8.86ft/9.19ft

0.0656ft

0.0328ft-0.0656ft

