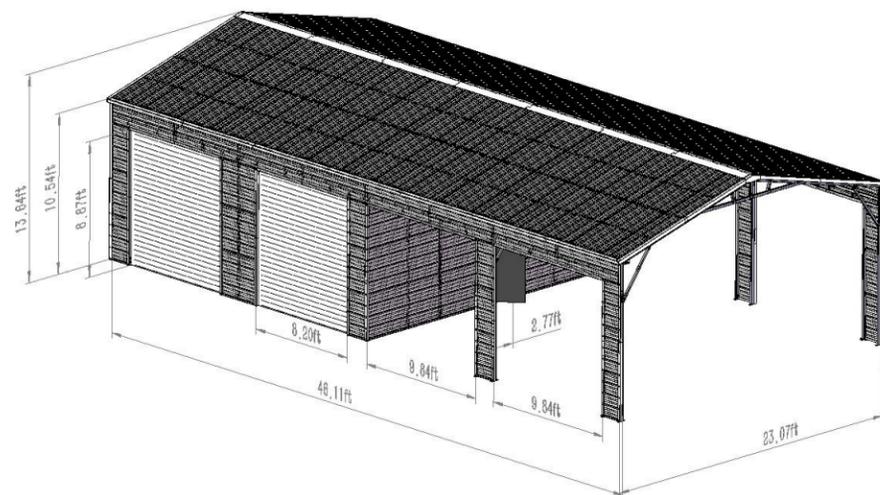


Assembly Instructions



Model:2346-V3.0

Recommended Foundation: W23ftxD46ft

CAUTION:SOME PARTS HAVE SHARP EDGES.CARE MUST BE TAKEN WHEN HANDLING THE VARIOUS PIECES TO AVOID A MISHAP. FOR SAFETY SAKE,PLEASE READ SAFETY INFORMATION PROVIDED IN THIS MANUAL BEFORE BEGINNING CONSTRUCTION.WEAR GLOVES WHEN HANDLING METAL PARTS

BEFORE YOU START:

- Before beginning construction,check local building codes regarding footings,location and other requirements.Study and understand this owner's manual.Important information and helpful tips will make your construction easier and more enjoyable.
- Instructions are supplied in this manual and contain all appropriate information for your building model. Review all instructions before you begin,and during assembly,follow the step sequence carefully for successful results.
- Identify all parts and check quantities against parts list.
- Be sure the day you select to install your building is dry and calm.Do not attempt to assemble your building on a windy day.Be careful on wet or muddy ground.
- Whenever possible,two or more people should work together to assemble your building.One person can position parts or panels while the other is able to handle the fasteners and the tools.

SAFETY FIRST!

Safety precautions are important to follow throughout the construction of your building

- Care must betaken when handling various pieces of your building since some contain sharp edges. Please wear work gloves,eye protection and long sleeves when assembling or performing any maintenance on your building.
- Never concentrate your total weight on the roof of the building.When using a step ladder make sure that it is fully open and on even ground before climbing on it.
- Practice caution with the tools being used in the assembly of this building.Be familiar with the operation of all power tools.
- Do not attempt to assemble the building if parts are missing because any building left partially assembled may be seriously damaged by light winds.
- Do not attempt to assemble the building on a windy day,because the large panels acting as a "sail" can be whipped about by the wind;making construction difficult and unsafe.

WARRANTY REQUIREMENTS:

- Wash all surfaces annually using a hose and soft nylon brush.
- Within 2 km of coast -wash every 3 months as above.After a storm,wash the cladding and the gutters as soon as possible to remove any highly corrosive salt deposits.
- Volcanic Ash Fallout -wash as soon as possible,removing fall out from roof and gutters.
- Do not allow manures,chemicals or other corrosive materials to have direct contact with cladding.

PARTS LIST

Item no.	Reference Image	Qty.
A1		1
A2		4
A3		6
A4		2
A5		1
A6		1
A7		1
A8		1
A9		2
A10		1
A11		1
A12		1
A13		4
A14		2
A15		2

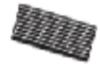
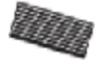
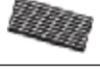
Item no.	Reference Image	Qty.
A16		2
A17		4
A18		6
A19		7
A20		4
A21		4
A22		20
A23		8
A24		8
A25		2
A26		2
A27		2
A28		1
A29		2
A30		4

PARTS LIST

Item no.	Reference Image	Qty.
A31		2
A32		4
A33		2
A34		2
A35		8
A36		4
A37		4
A38		4
A39		4
A40		8
A41		8
A42		4
B1		12
B2		6
B3		1

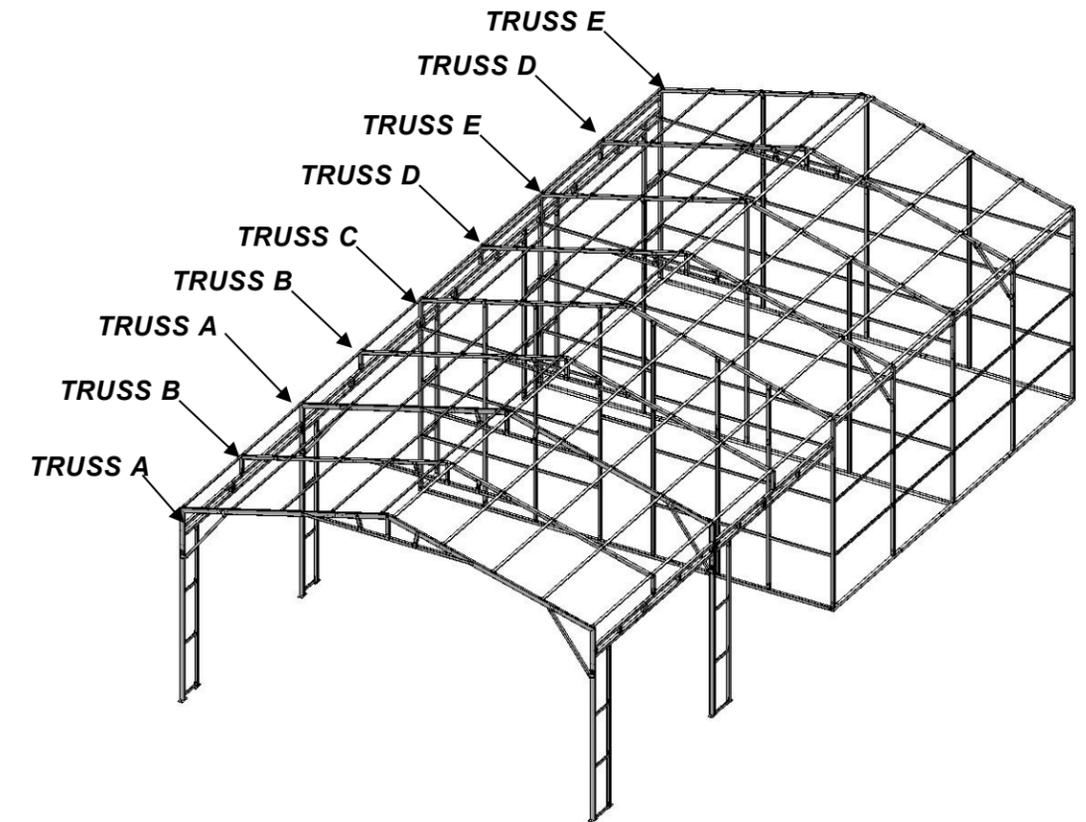
Item no.	Reference Image	Qty.
B4		24
B5		12
B6		8
B7		80
P1		12
P1-1		16
P1-2		12
P1-3		6
P1-4		3
P2		30
P2-1		3
P2-2		3
P2-3		3
P2-4		3
P2-5		6

PARTS LIST

Item no.	Reference Image	Qty.
P3		6
P3-1		1
P4		60
P4-1		4
Z1		30
Z3		7
Z4		2
Z5		36
Z8		2
Z8-1		1
L1		56
L2		34
L3		126
L4		12
S1		1140

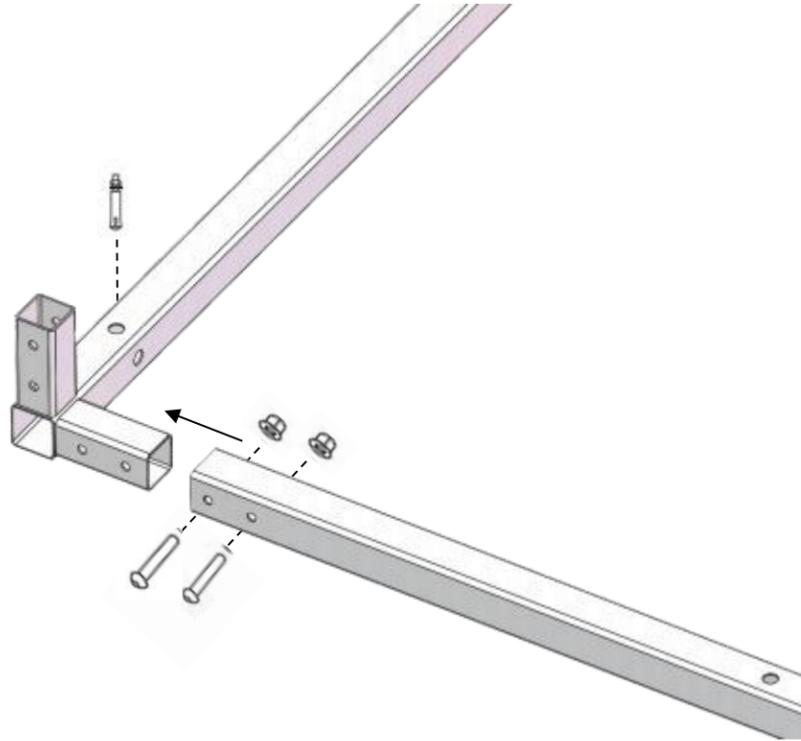
Item no.	Reference Image	Qty.
S1-1		1508
S2		258
S2-1		40
S2-2		20
S2-3		8
S2-4		32
S2-5		12
S4		38
S5	waterproof tape 	3
S7		4
S8		4
S9		8
S10		1

FRAME

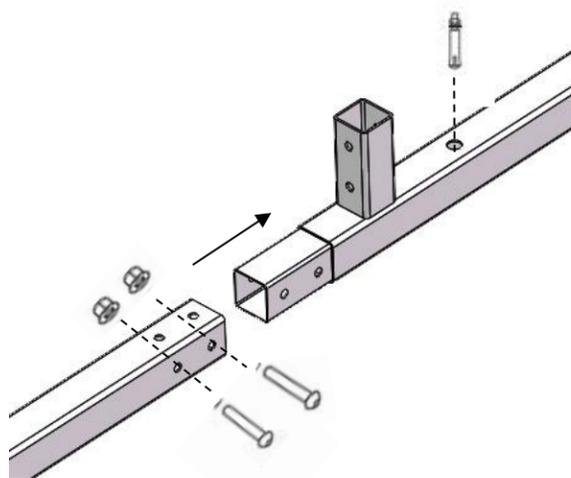


Tip

General connection method for square tubes.



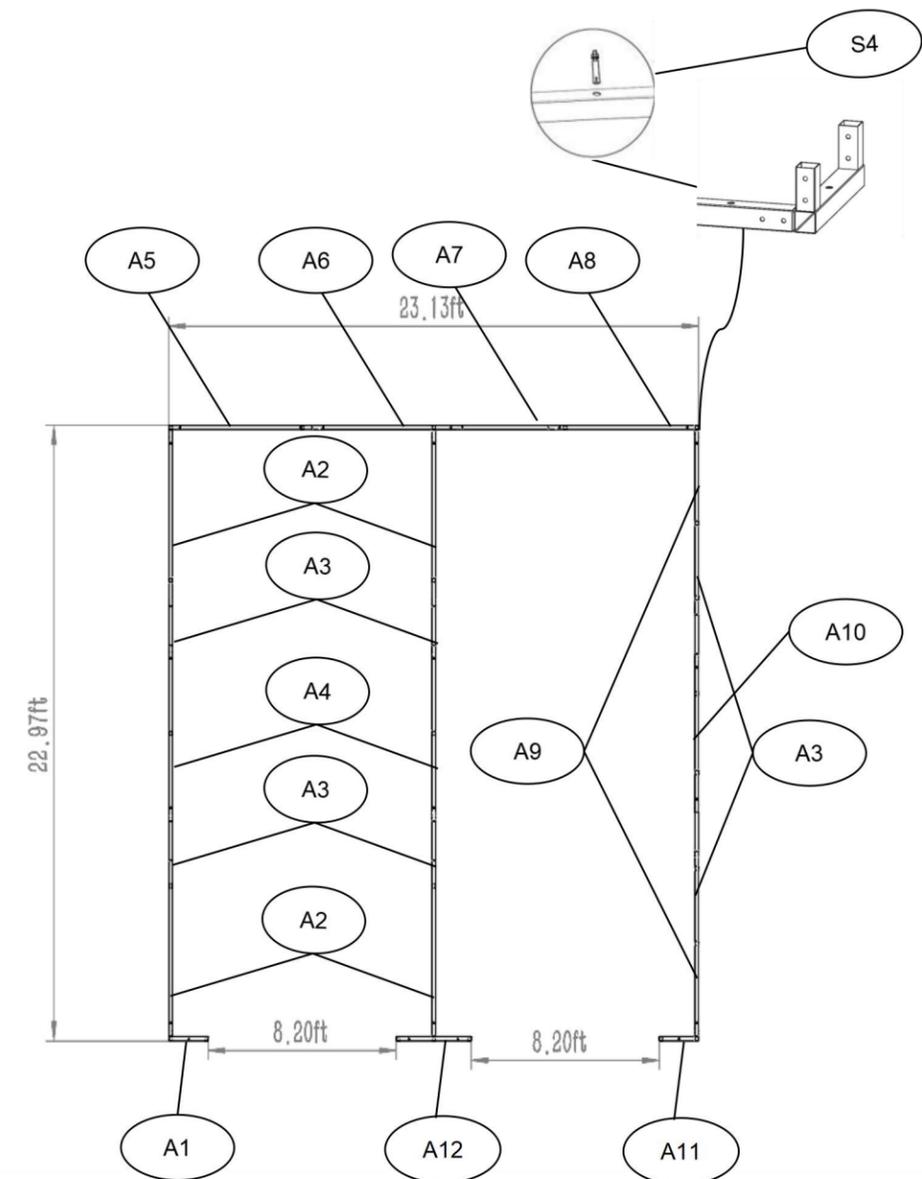
If you encounter difficulty inserting the connecting tube, please use a file to remove the burrs on the head of the square tube



Step 1

A1x1 A2x4 A3x6 A4x2 A5x1 A6x1 A7x1 A8x1 A9x2 A10x1 A11x1
A12x1 S2x42 S4x22

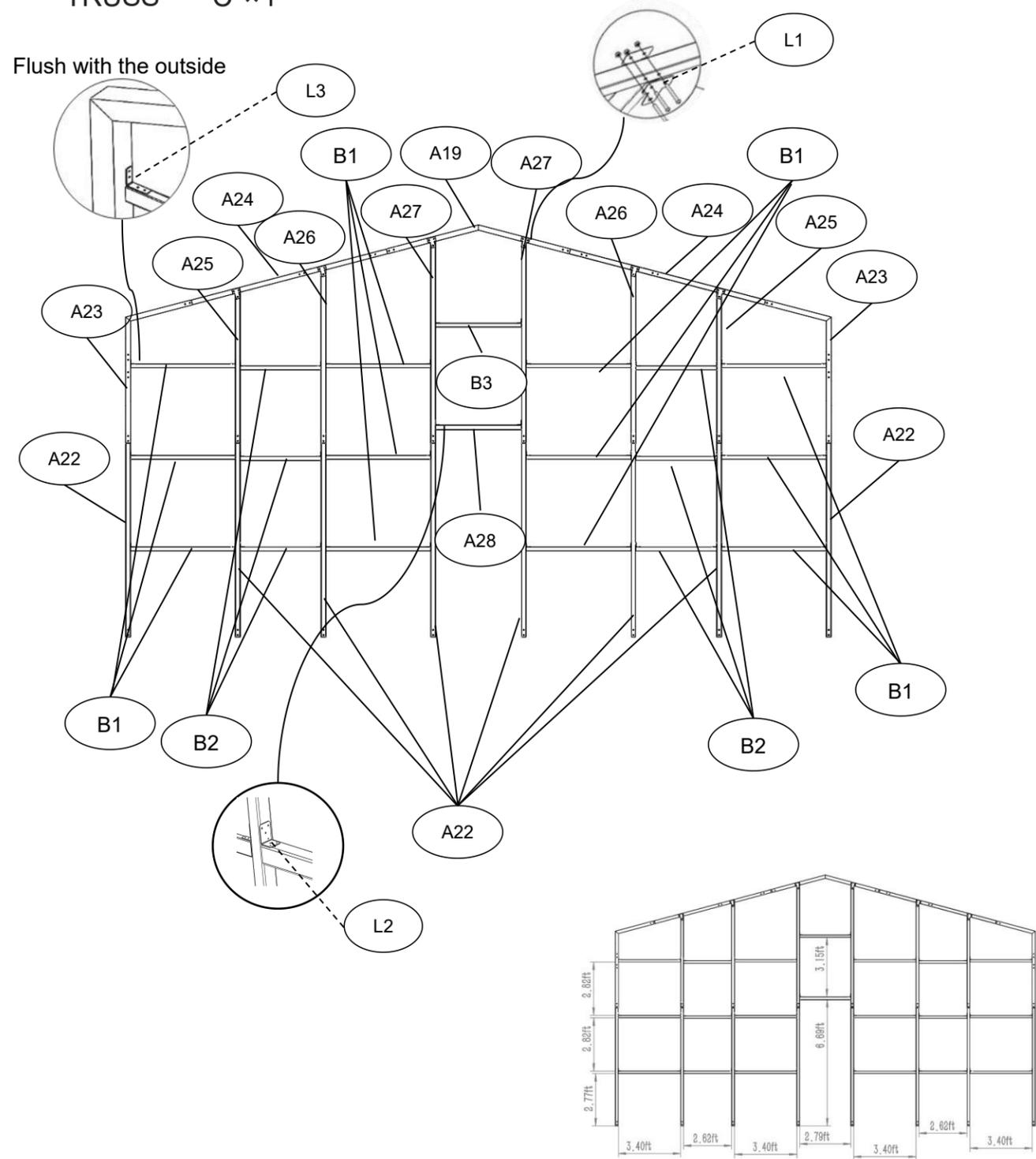
1. Refer to the foundation structure Figure, draw lines on the ground for positioning, all dimension lines are drawn from the center of the pipe to the center.
2. Fixed on the ground with (S4) expansion bolts.
3. Check the dimensions to ensure that the installation direction and position of each component are correct



Step 4

A19X1 A22X2 A23X2 A24X2 A25X2 A26X2 A27X2 A28X1 B1X12 B2X6
 B3X1 L1X12 L2X2 L3X38 S1X164 S2X42

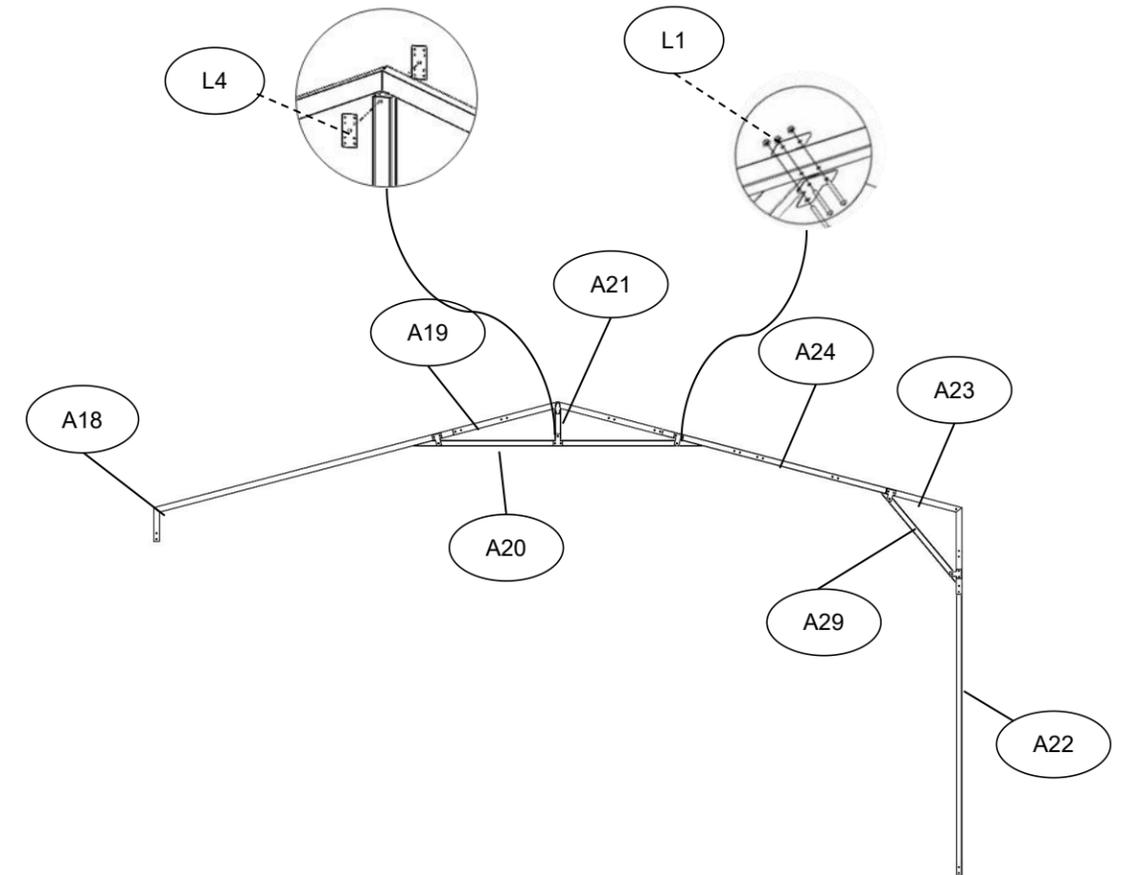
TRUSS C x 1



Step 5

A18X2 A19X2 A20X2 A21X2 A22X2 A23X2 A24X2 A29X2 L1X20 L4X4
 S1X32 S2X42

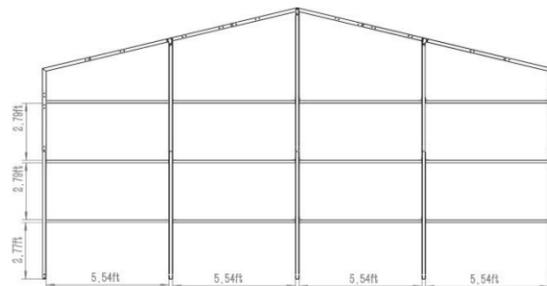
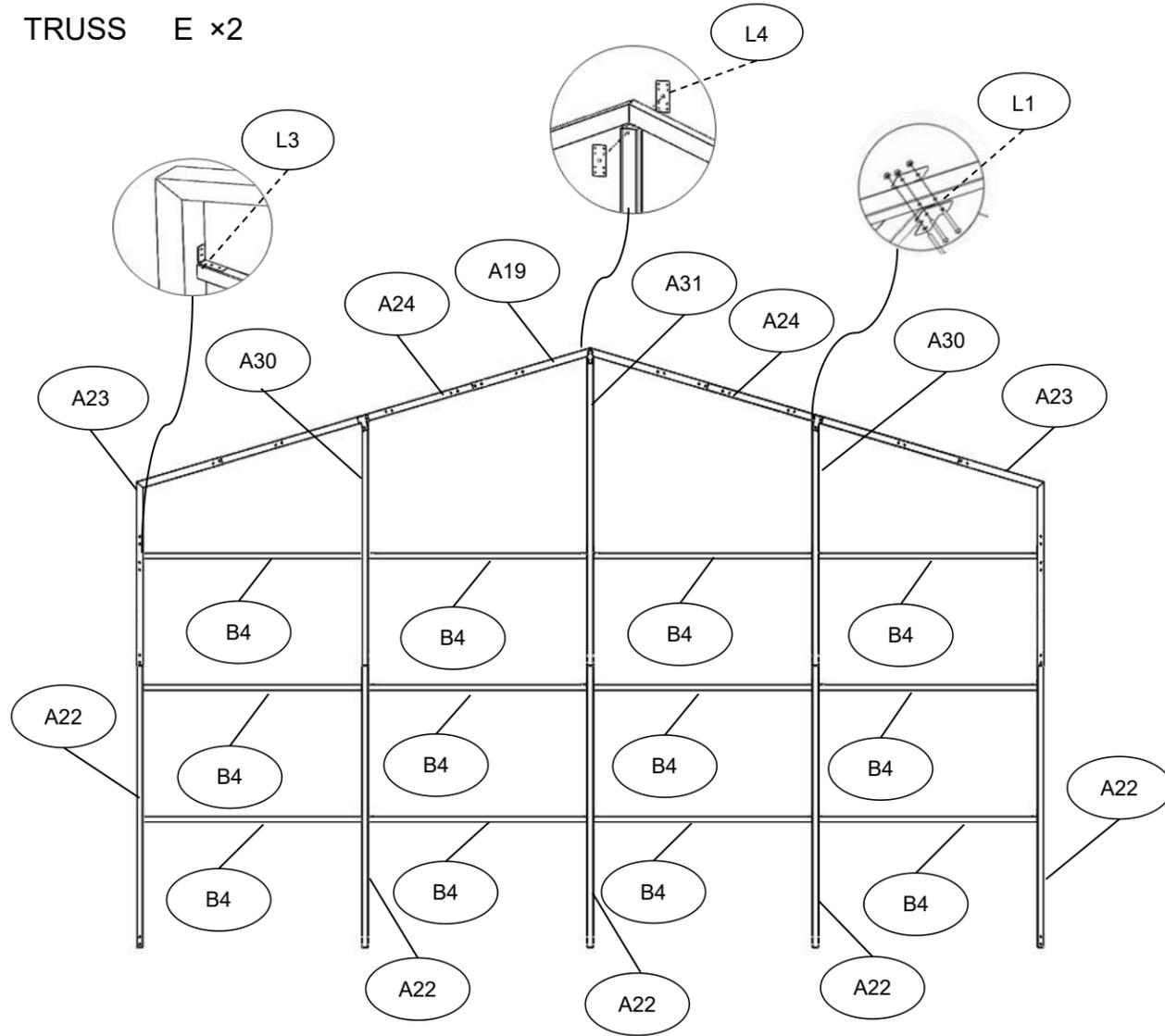
TRUSS D x 2



Step 6

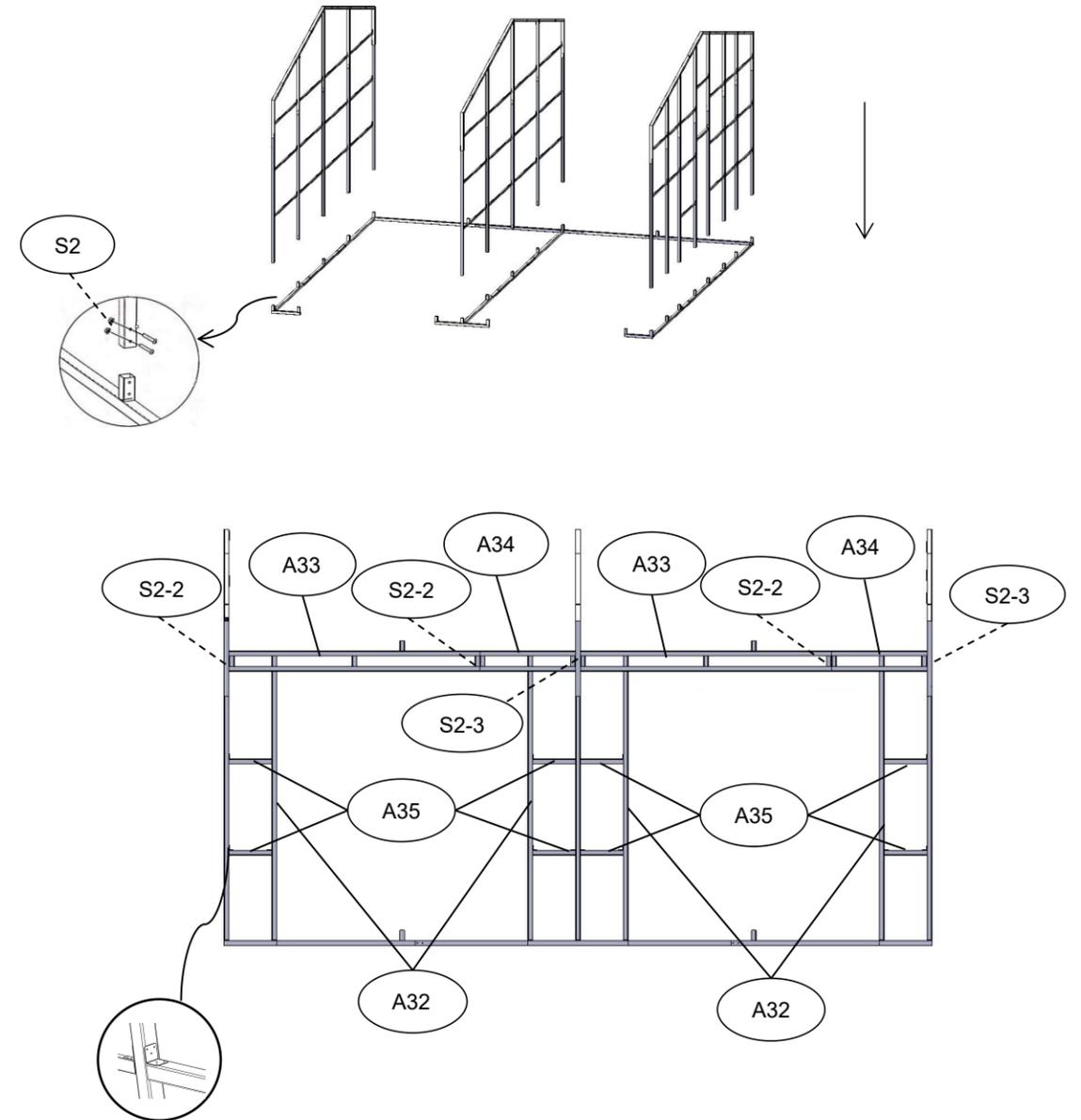
A19X2 A22X10 A23X4 A24X4 A30X4 A31X2 B4X24 L1X8 L3X48 L4X4
S1X224 S2X48

TRUSS E x2



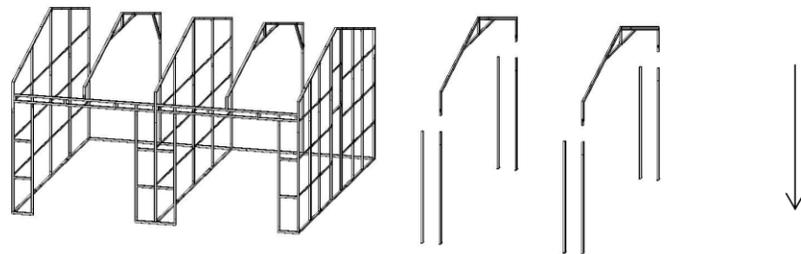
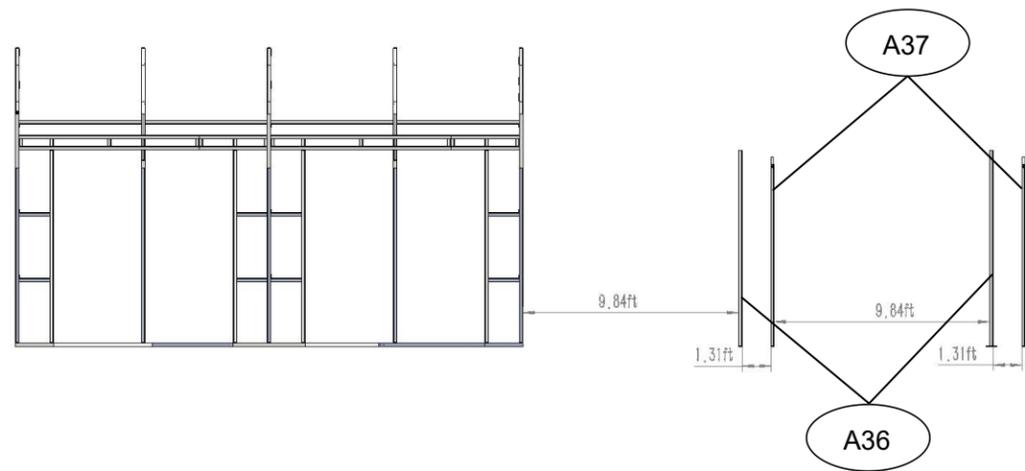
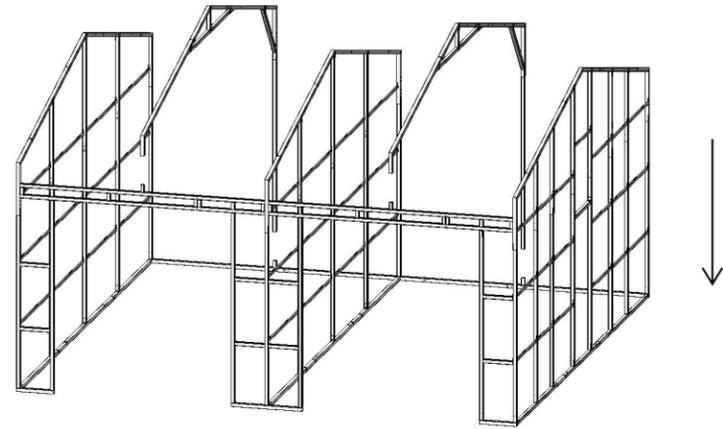
Step 7

A32X4 A33X2 A34X2 A35X8 L2X16 S1X96 S2X36 S2-2X6 S2-3X4



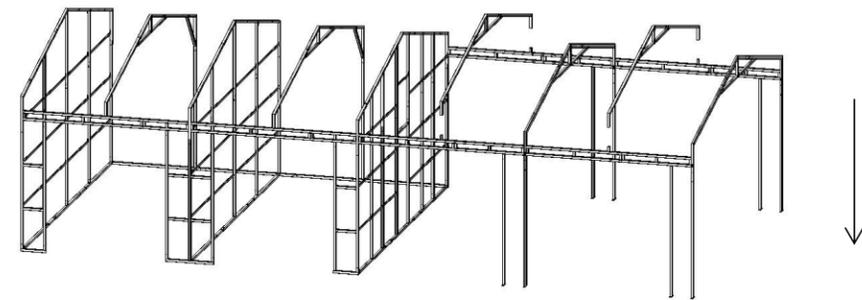
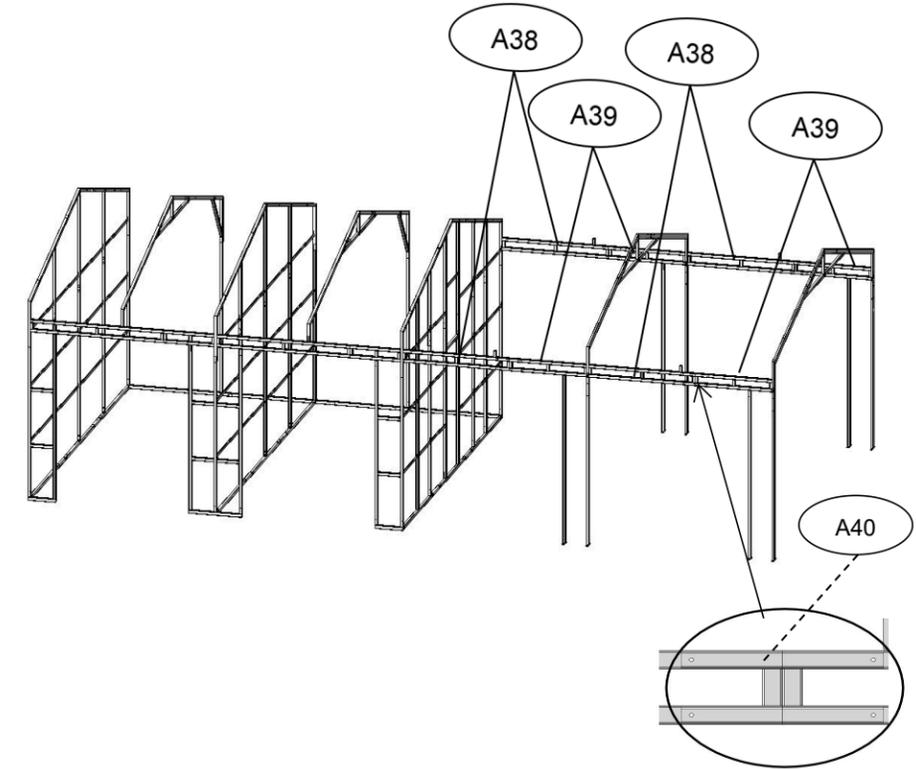
Step 8

A36X4 A37X4 S2X8 S2-4X8 S4X16



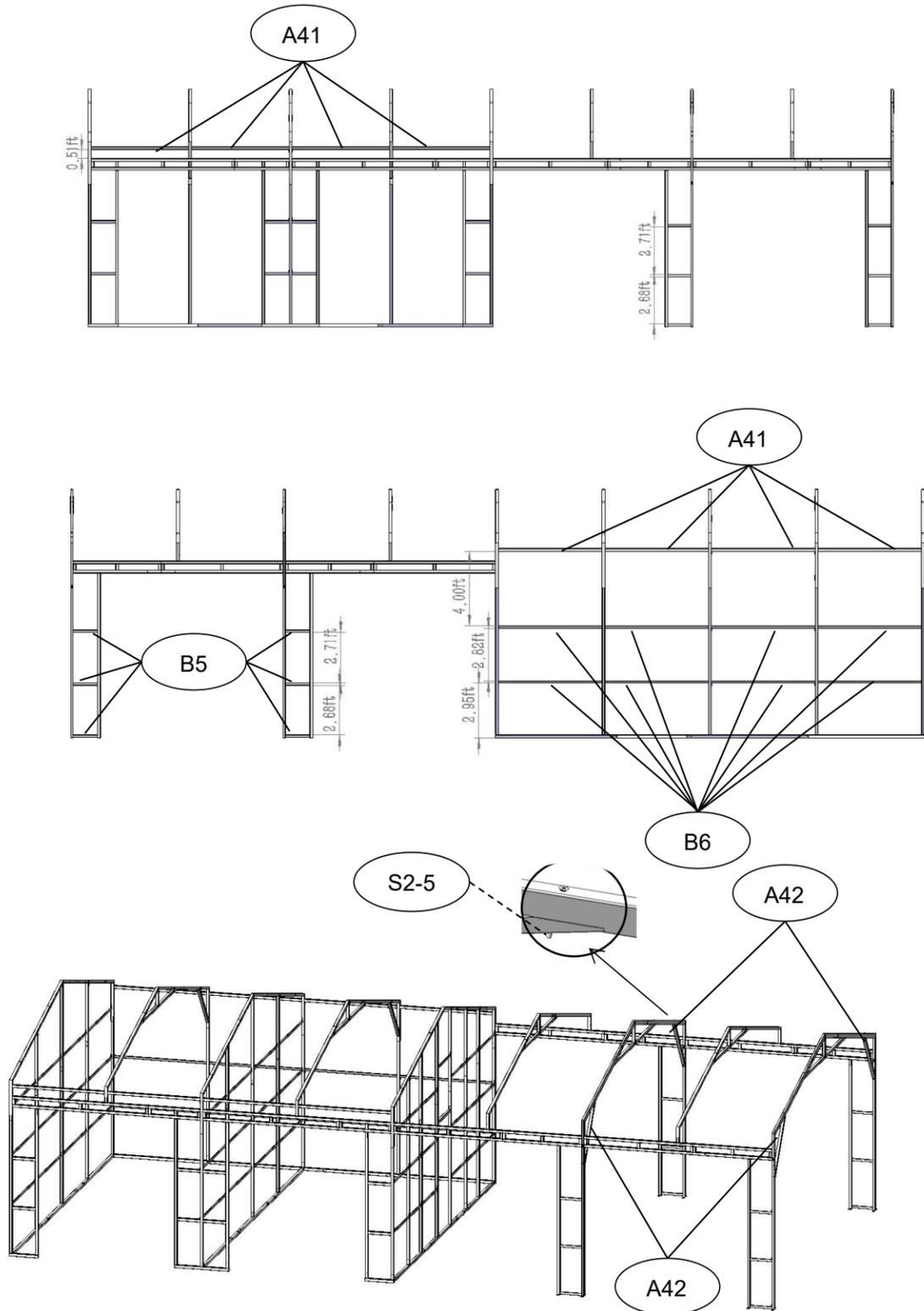
Step 9

A38X4 A39X4 A40X8 S2X8 S2-2X14 S2-3X4 S2-4X16



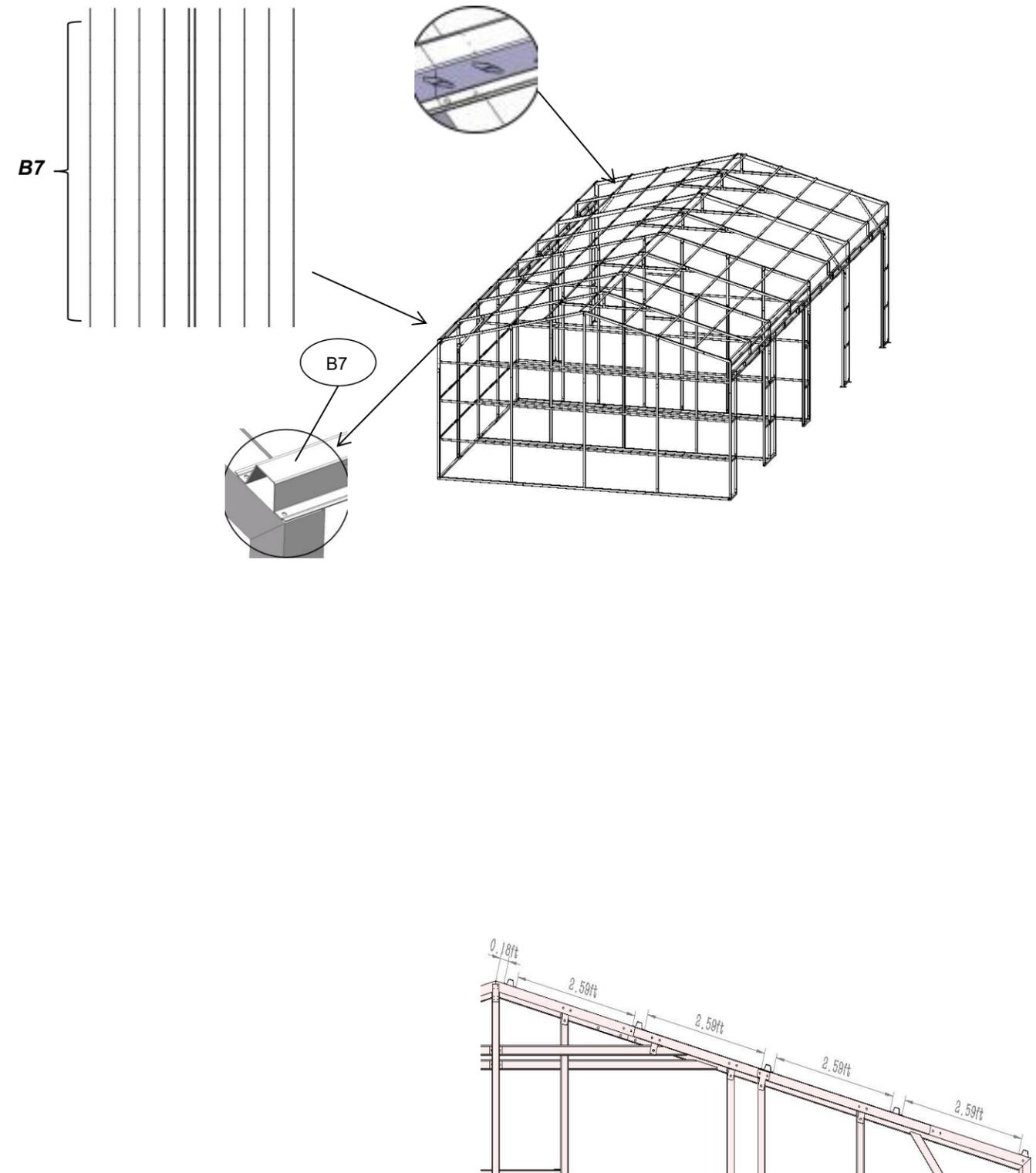
Step 10

A41X8 A42X4 B5X12 B6X8 L2X16 L3X40 S1X256 S2-5X8



Step 11

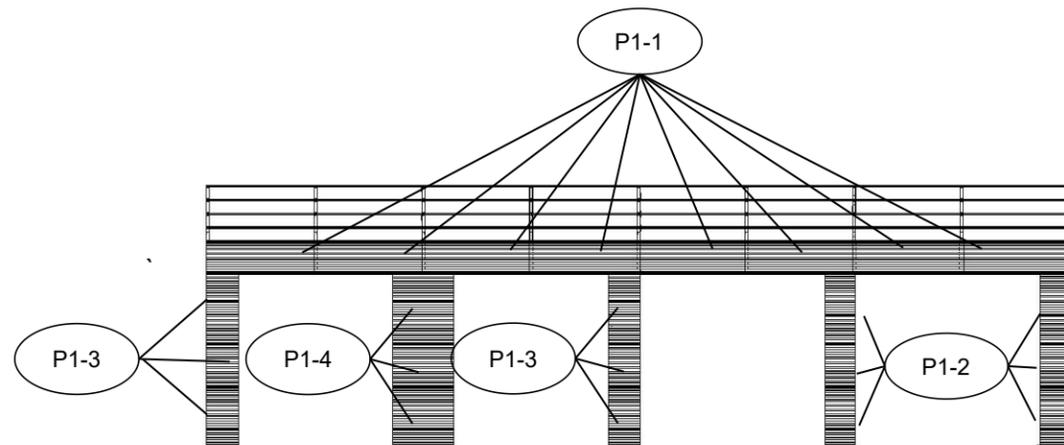
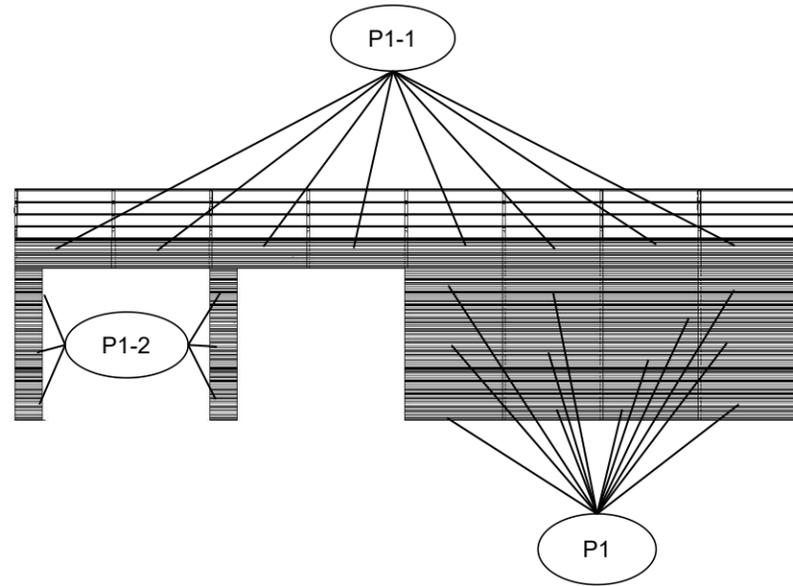
B7X80 S1X320



Step 12

P1X12 P1-1X16 P1-2X12 P1-3X6 P1-4X3 S1-1X240

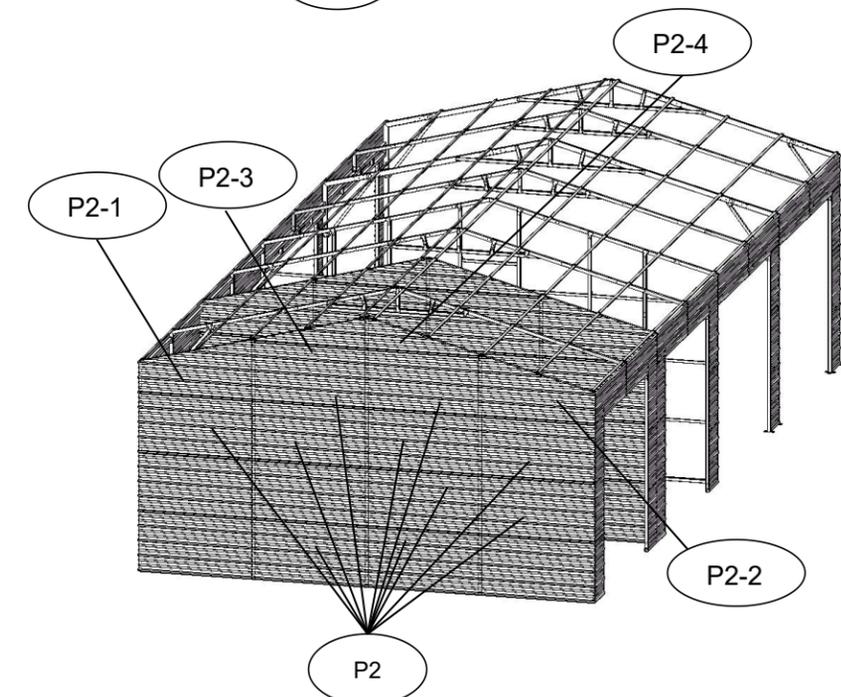
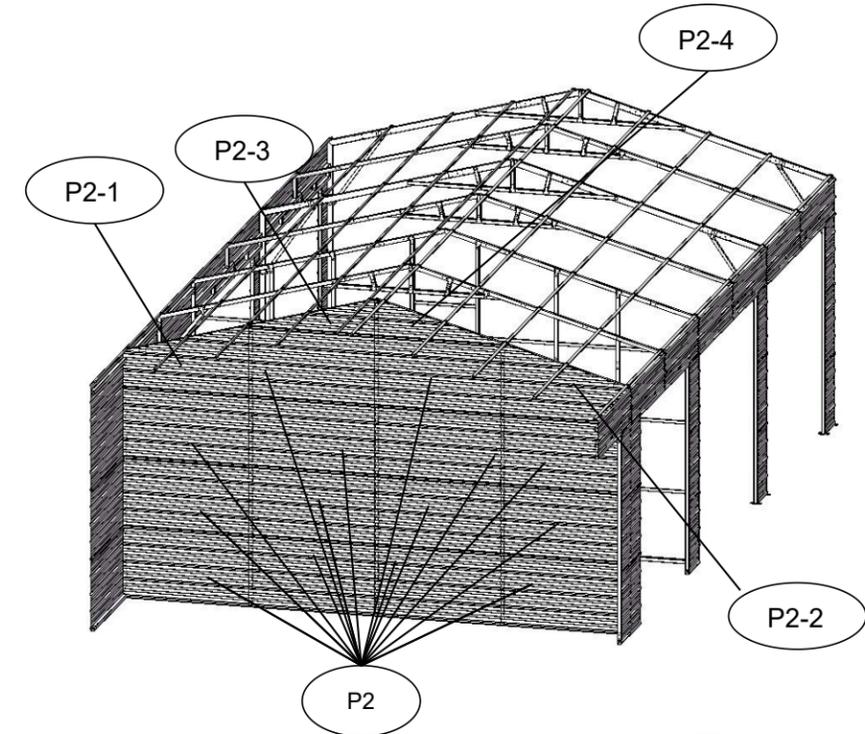
⚠ When two panels overlap, make sure upper panel covers the lower panel.



Step 13

P2X28 P2-1X2 P2-2X2 P2-3X2 P2-4X2 S1-1X184

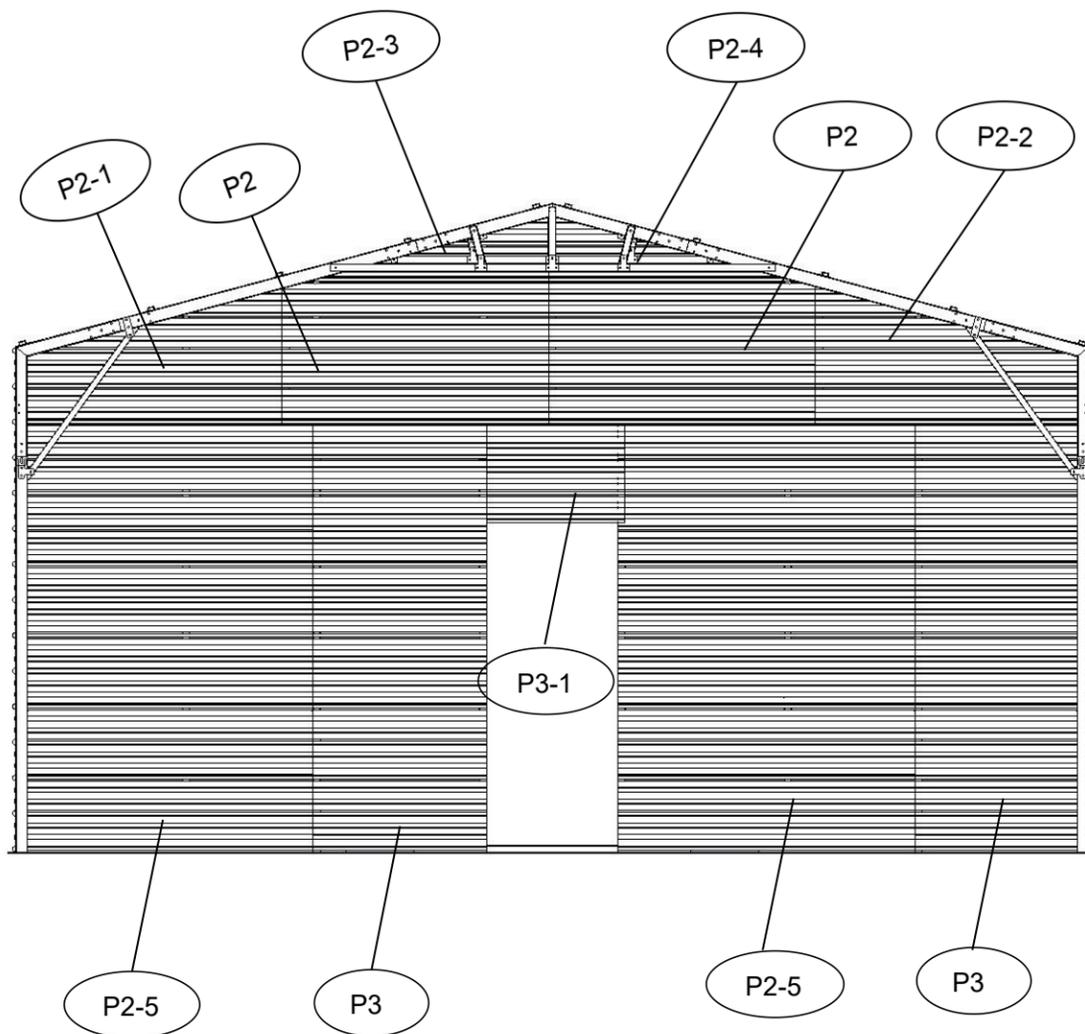
⚠ When two panels overlap, make sure upper panel covers the lower panel.



Step 14

P2X2 P2-1X1 P2-2X1 P2-3X1 P2-4X1 P2-5X6 P3X6 P3-1X1 S1-1X100

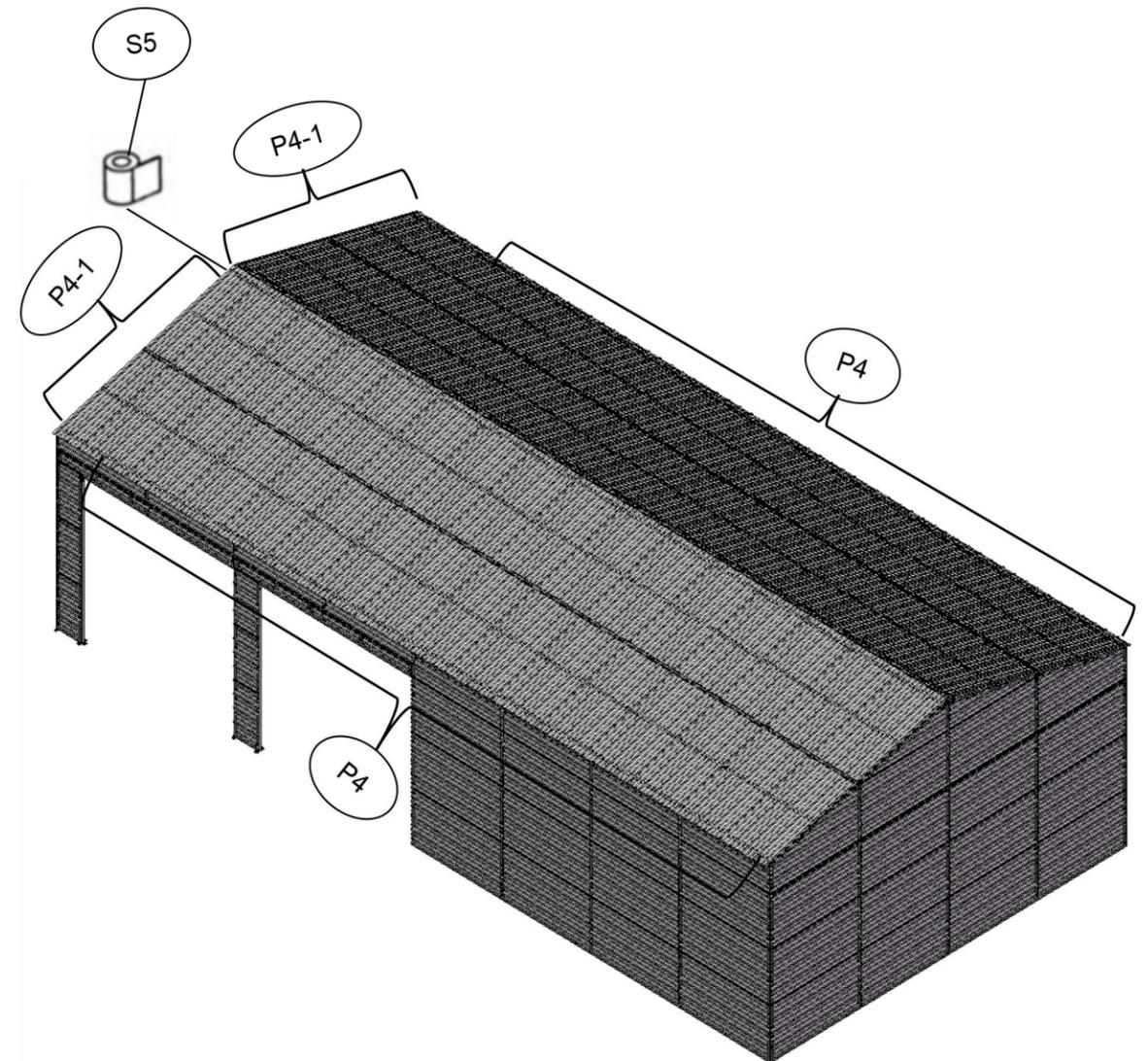
⚠ When two panels overlap, make sure upper panel covers the lower panel.



Step 15

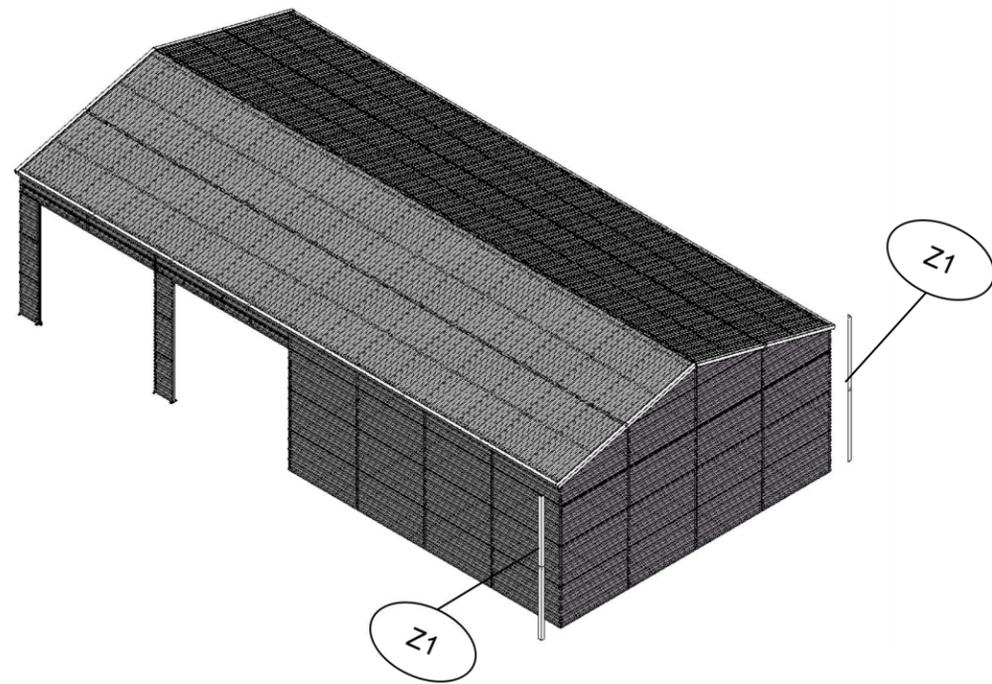
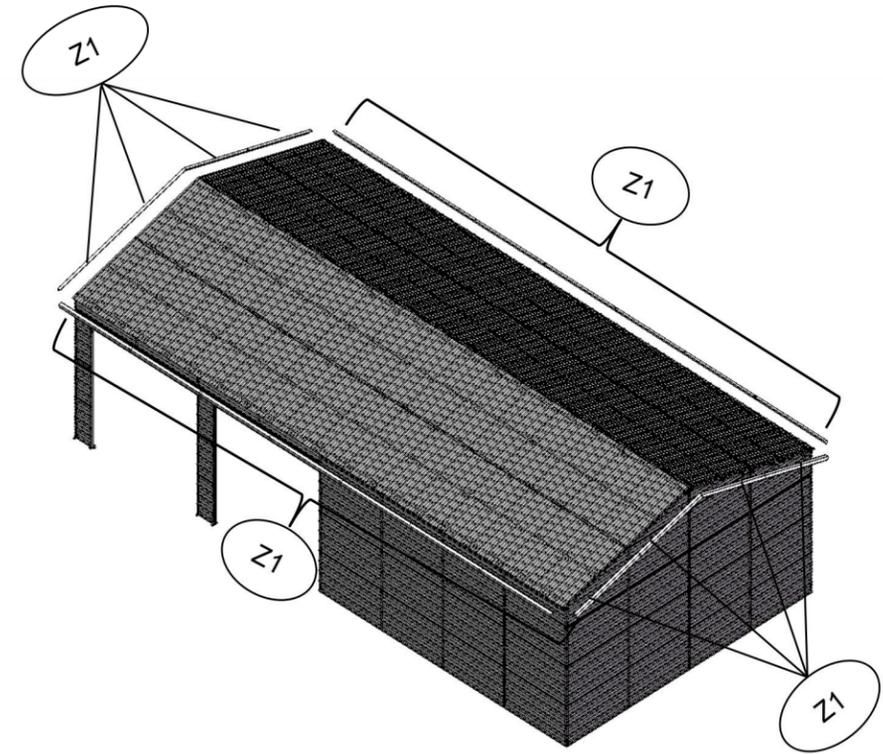
P4X60 P4-1X4 S1-1X314 S5X3

⚠ When two panels overlap, make sure upper panel covers the lower panel.



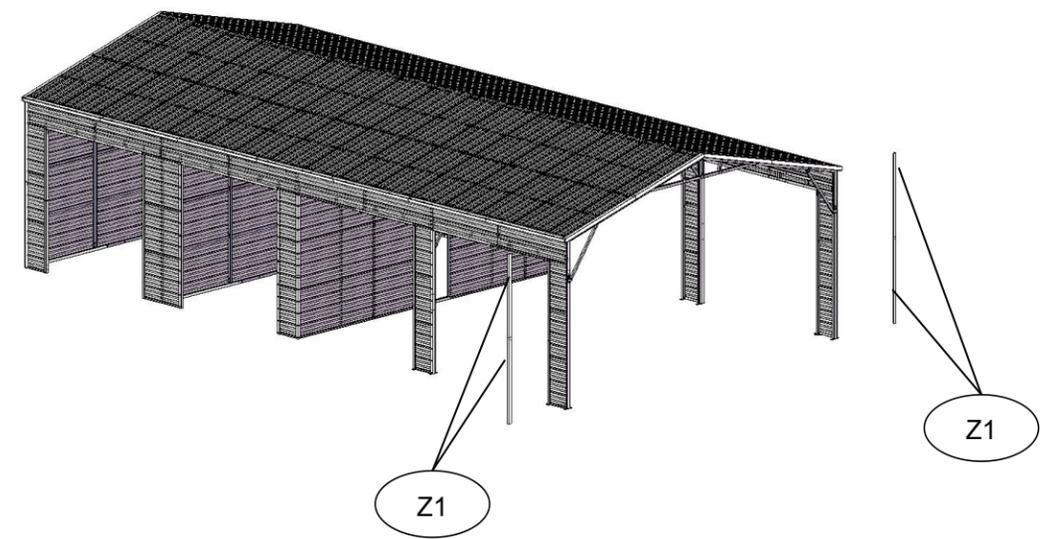
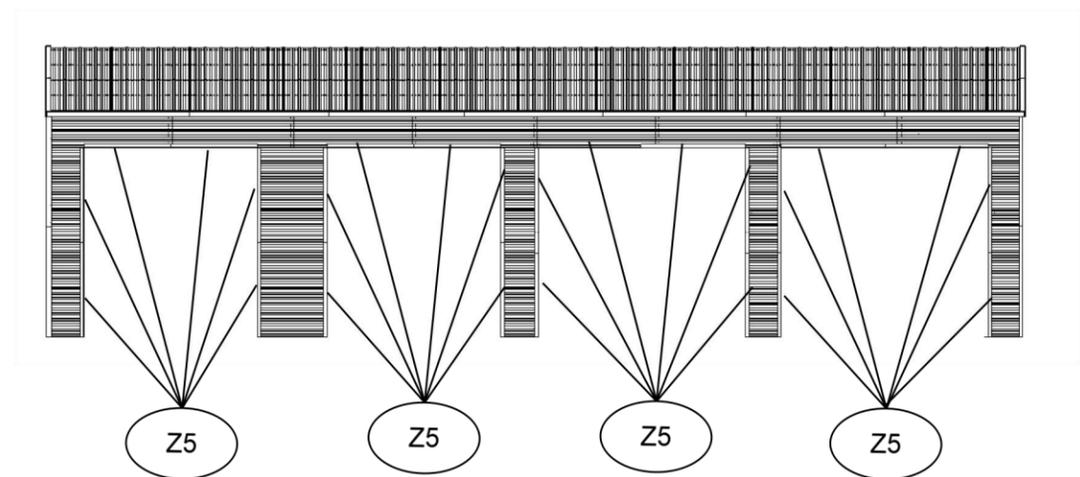
Step 16

Z1x26 S1-1x190



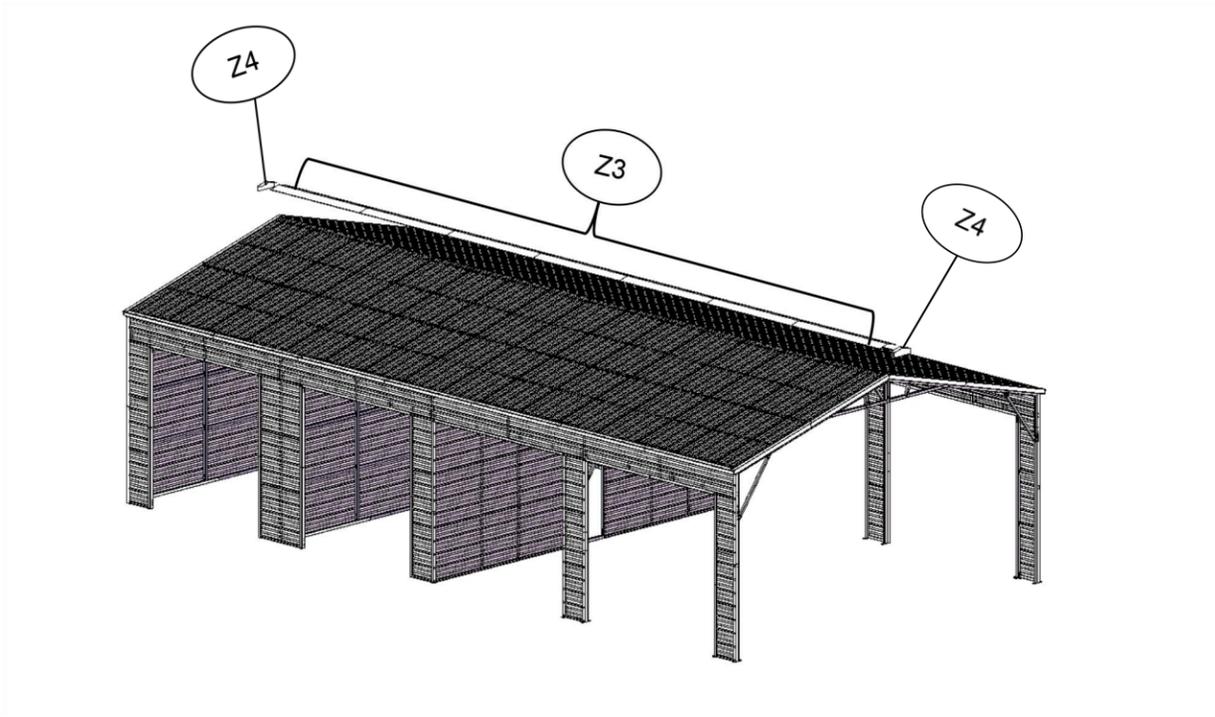
Step 17

Z1X4 Z5x36 S1-1x400



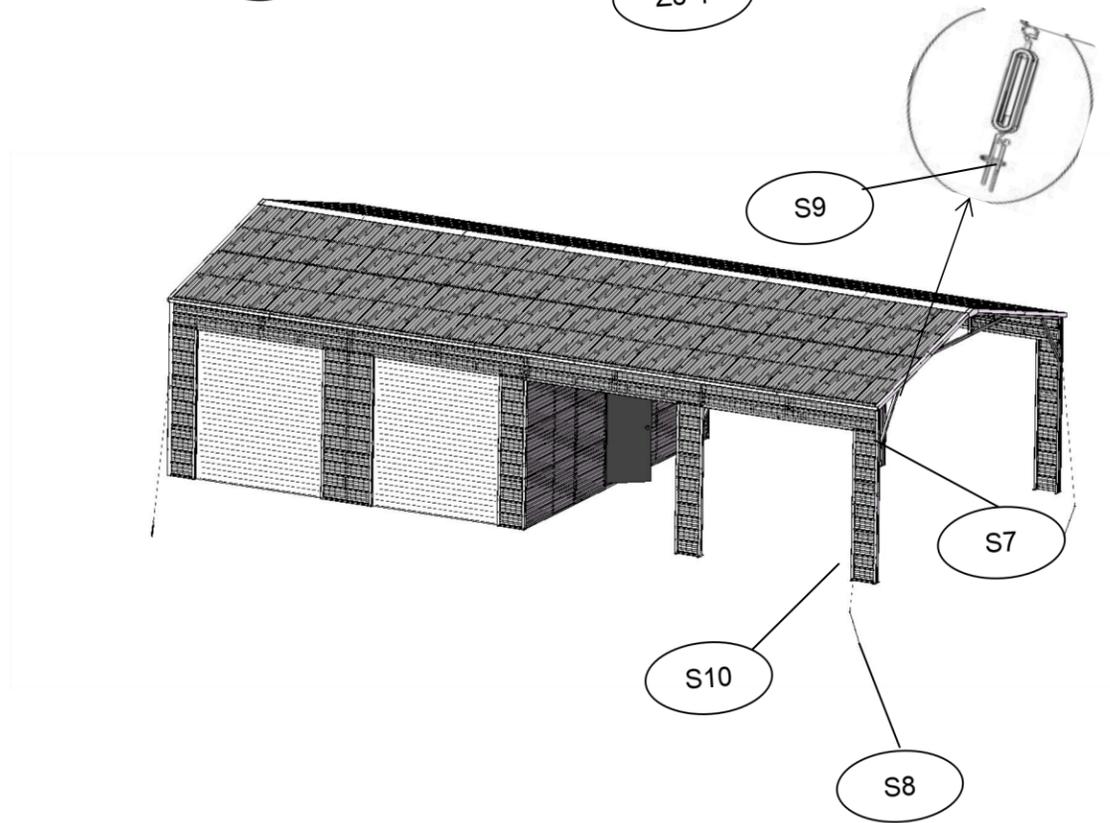
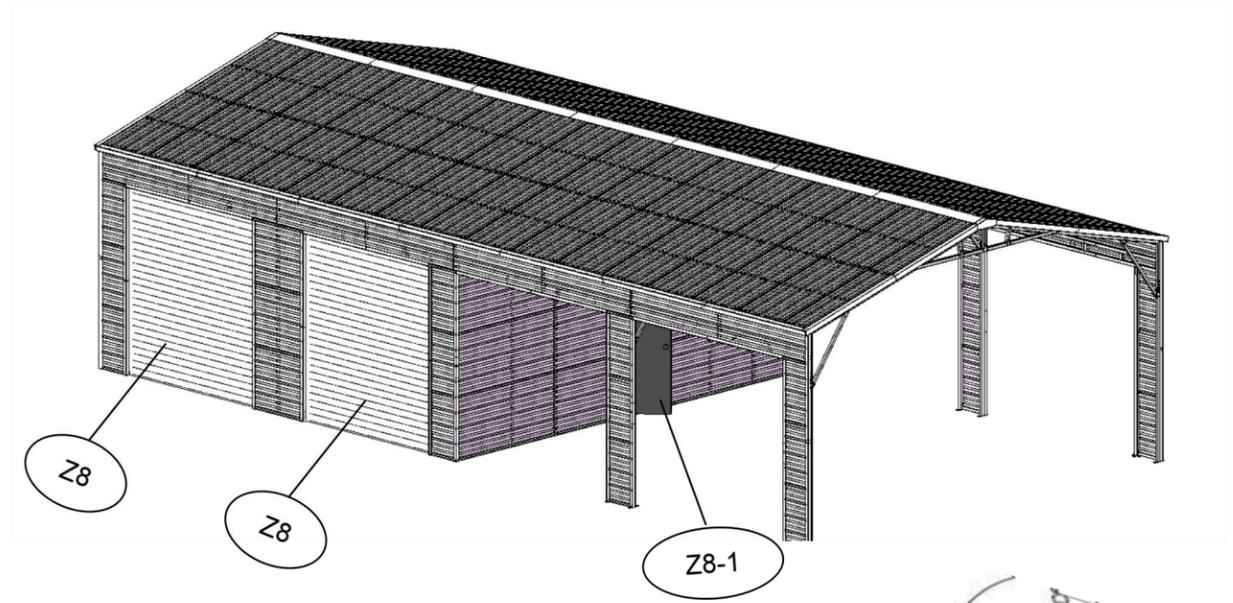
Step 18

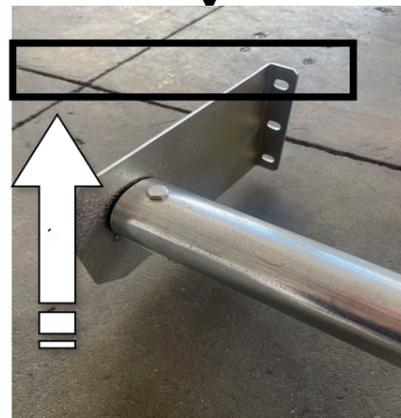
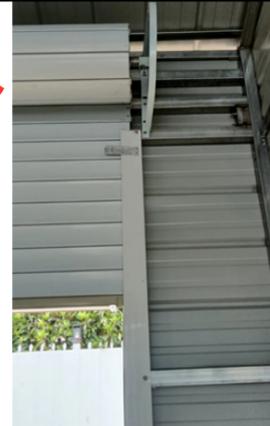
Z3x6 Z4x2 S1-1x60



Step 19

Z8x2 Z8-1x1 S7X4 S8X4 S9X8 S10X1





Step4

Tighten the direction of the spring

to safety during installation!!



The direction in which the door curtain rises

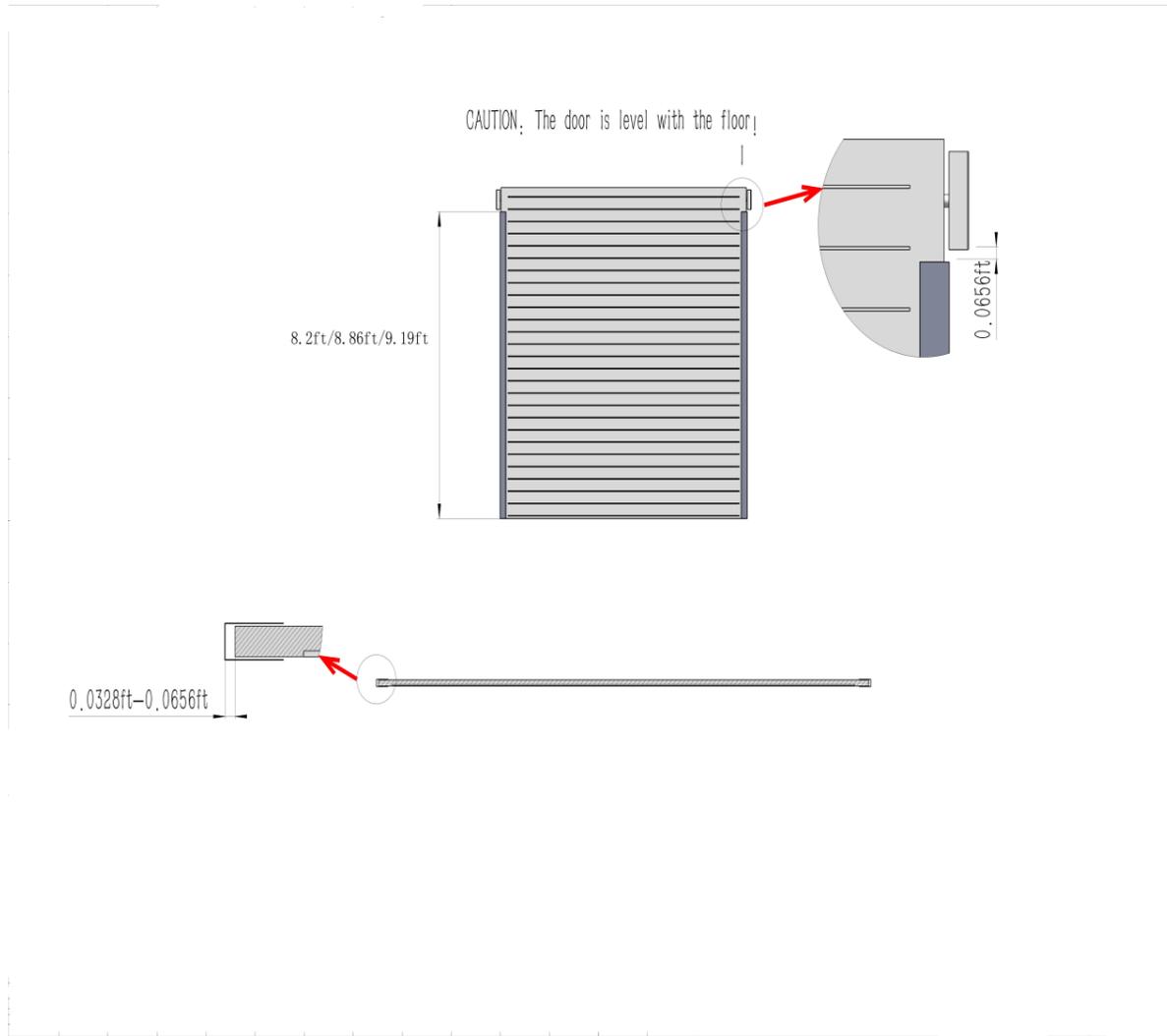
Step5

This type of spring has a fixed screw on the outer side of the disc, which is used to tighten the spring in advance. After the door curtain and disc are installed, loosen this fixed screw to start the spring working.

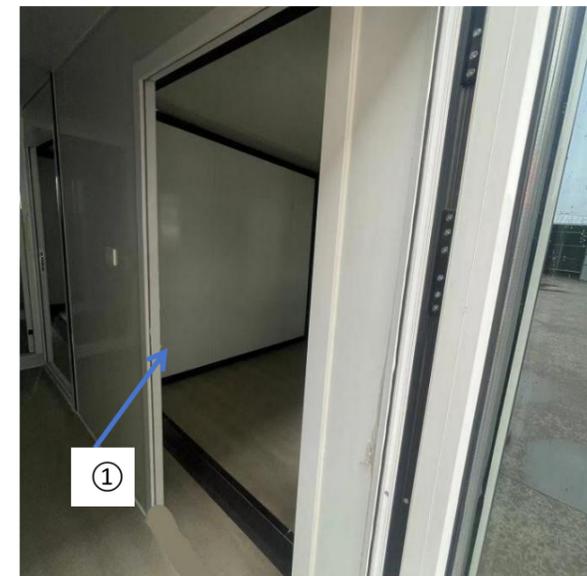


1. After installation, close the door and use a hole opener to create a locking hole on the side of the guide groove, The aperture is approximately 0.8 to 1 inch.
2. If there is a protective cover, it can be installed after the door is fully installed.

Door installation instruction

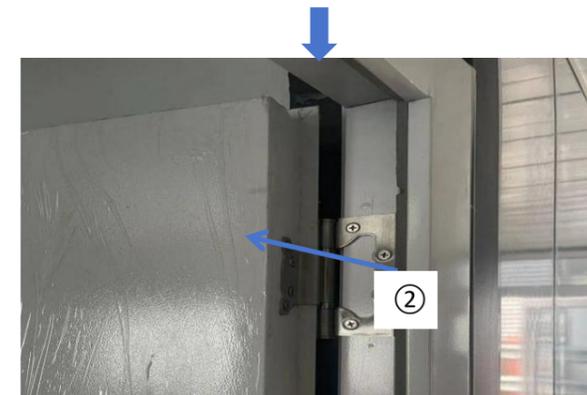


Step 1

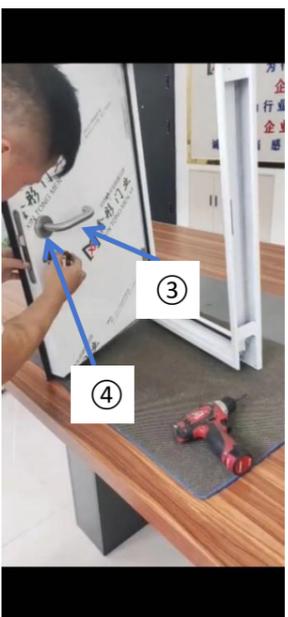
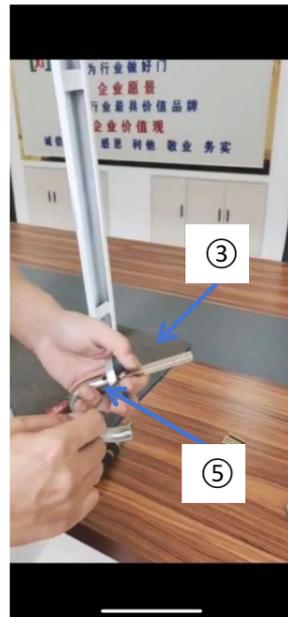


Fixed door frame

Step 2



Step 3



Attention: The door handle is parallel to the floor