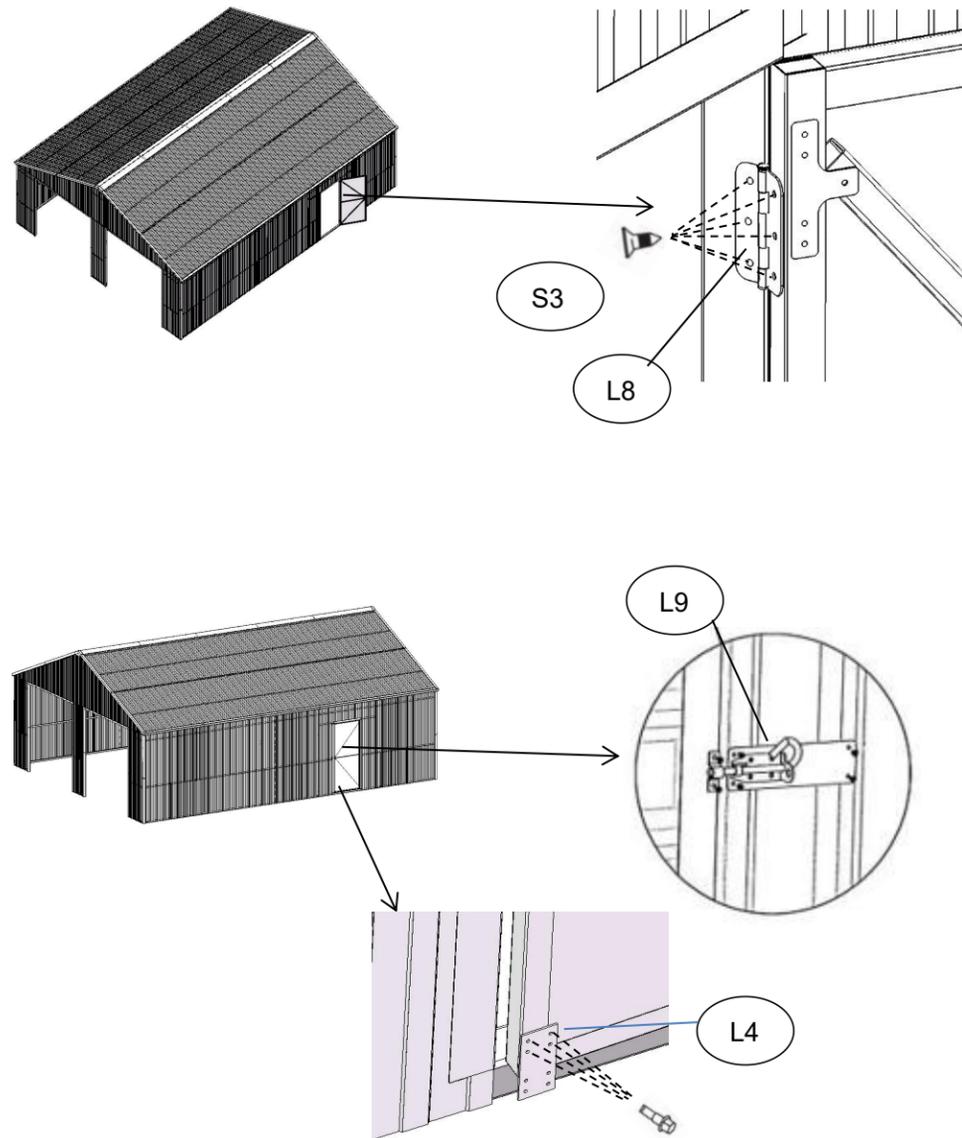
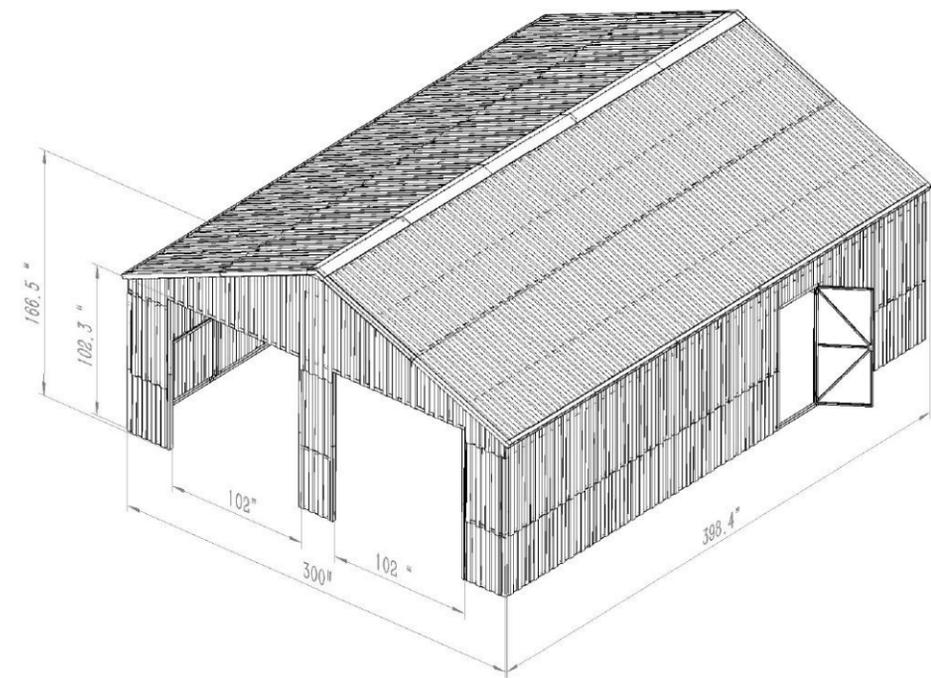


Step 16

L4x1 L8x2 L9x1 S1-1x10 S3x20



Assembly Instructions



Model:3325-V3.0

Recommended Foundation: W7.6xD10.0m

CAUTION:SOME PARTS HAVE SHARP EDGES.CARE MUST BE TAKEN WHEN HANDLING THE VARIOUS PIECES TO AVOID A MISHAP.FOR SAFETY SAKE,PLEASE READ SAFETY INFORMATION PROVIDED IN THIS MANUAL BEFORE BEGINNING CONSTRUCTION.WEAR GLOVES WHEN HANDLING METAL PARTS.

BEFORE YOU START:

- Before beginning construction, check local building codes regarding footings, location and other requirements. Study and understand this owner's manual. Important information and helpful tips will make your construction easier and more enjoyable.
 - Instructions are supplied in this manual and contain all appropriate information for your building model. Review all instructions before you begin, and during assembly, follow the step sequence carefully for successful results.
- Identify all parts and check quantities against parts list.
- Be sure the day you select to install your building is dry and calm. Do not attempt to assemble your building on a windy day. Be careful on wet or muddy ground.
 - Whenever possible, two or more people should work together to assemble your building. One person can position parts or panels while the other is able to handle the fasteners and the tools.

SAFETY FIRST!

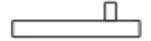
Safety precautions are important to follow throughout the construction of your building

- Care must be taken when handling various pieces of your building since some contain sharp edges. Please wear work gloves, eye protection and long sleeves when assembling or performing any maintenance on your building.
- Never concentrate your total weight on the roof of the building. When using a step ladder make sure that it is fully open and on even ground before climbing on it.
- Practice caution with the tools being used in the assembly of this building. Be familiar with the operation of all power tools.
- Do not attempt to assemble the building if parts are missing because any building left partially assembled may be seriously damaged by light winds.
- Do not attempt to assemble the building on a windy day, because the large panels acting as a "sail" can be whipped about by the wind; making construction difficult and unsafe.

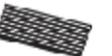
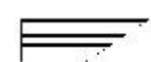
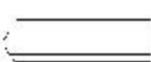
WARRANTY REQUIREMENTS:

- Wash all surfaces annually using a hose and soft nylon brush.
- Within 2 km of coast -wash every 3 months as above. After a storm, wash the cladding and the gutters as soon as possible to remove any highly corrosive salt deposits.
- Volcanic Ash Fallout -wash as soon as possible, removing fall out from roof and gutters.
- Do not allow manures, chemicals or other corrosive materials to have direct contact with cladding.

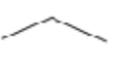
PARTS LIST

Item no.	Reference Image	Qty.	Item no.	Reference Image	Qty.
A1		2	A17		2
A2		1	A18		2
A3		1	A19		2
A4		4	A20		2
A5		4	A21		2
A6		2	A22		4
A7		2	A23		4
A8		1	A24		4
A11		12	A25		8
A12		12	A26		2
A12B		8	A27		1
A13		12	A28		1
A14		6	A29		2
A15		7	B1		4
A16		2	B2		3

PARTS LIST

Item no.	Reference Image	Qty.	Item no.	Reference Image	Qty.
B3		8	P3		7
B4		16	P3-1		2
B5		24	P4		1
B7		8	P4-1		1
B8		11	P5		1
B9		2	P5-1		1
B10		2	P6		1
B11		2	P6-1		1
B12		2	P7		1
B13		1	P7-1		1
P1		31	P8		1
P1-1		2	P9		1
P1-2		2	P9-1		1
P2		24	P10		1
P2-1		2	P10-1		1

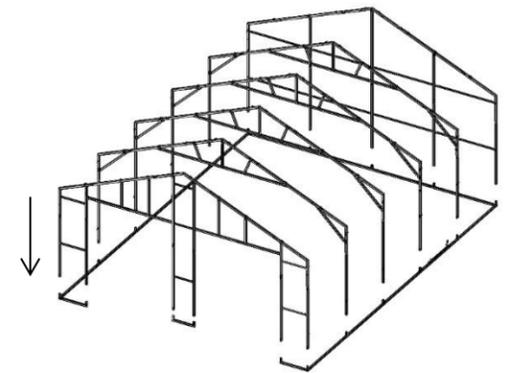
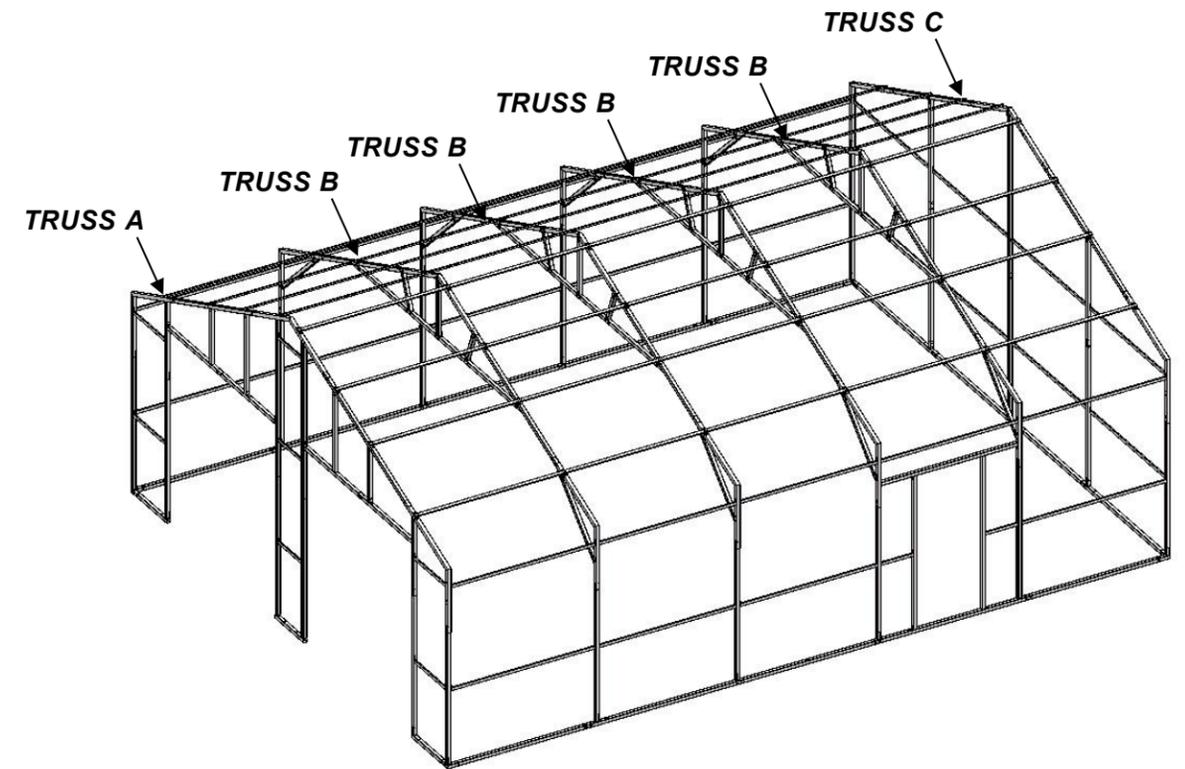
PARTS LIST

Item no.	Reference Image	Qty.	Item no.	Reference Image	Qty.
P11		1	Z6		2
P11-1		1	Z6-1		2
P12		1	L1		98
P12-1		1	L2		34
P13		1	L3		76
P14		44	L4		10
P15		2	L6		2
Z1		18	L7		1
Z1-1		8	L8		2
Z2		10	L9		1
Z3		5	S1		906
Z4		2	S1-1		1160
Z5		12	S2		416
Z5-1		2	S3		20
Z5-2		1	S4		17

PARTS LIST

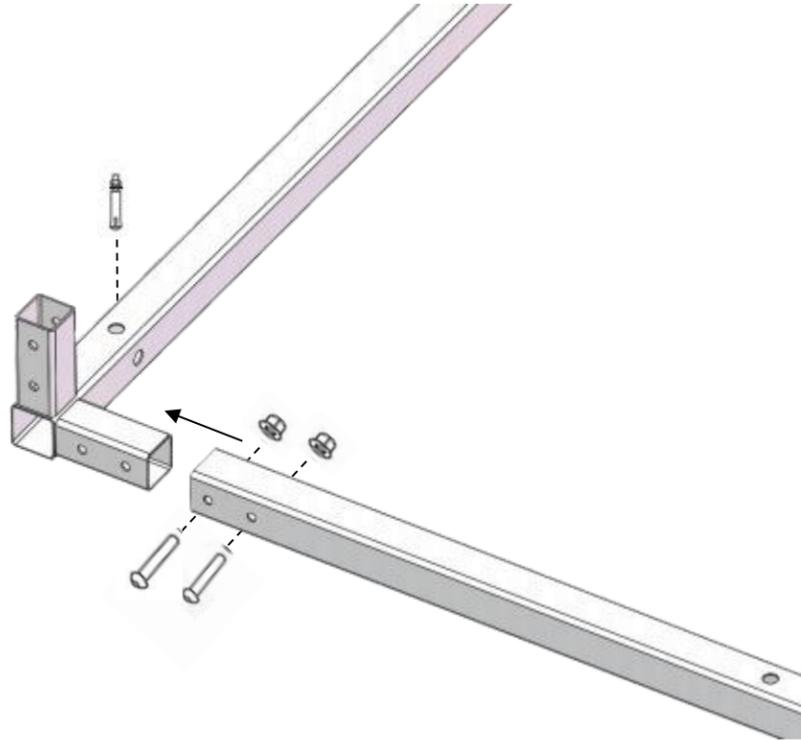
Item no.	Reference Image	Qty.
S5	waterproof tape 	2

FRAME

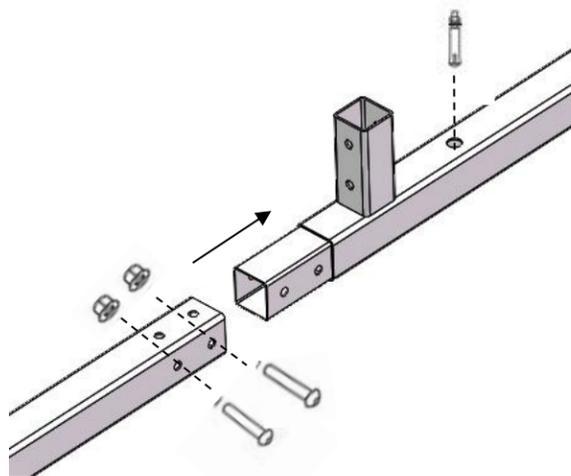


Tip

General connection method for square tubes.



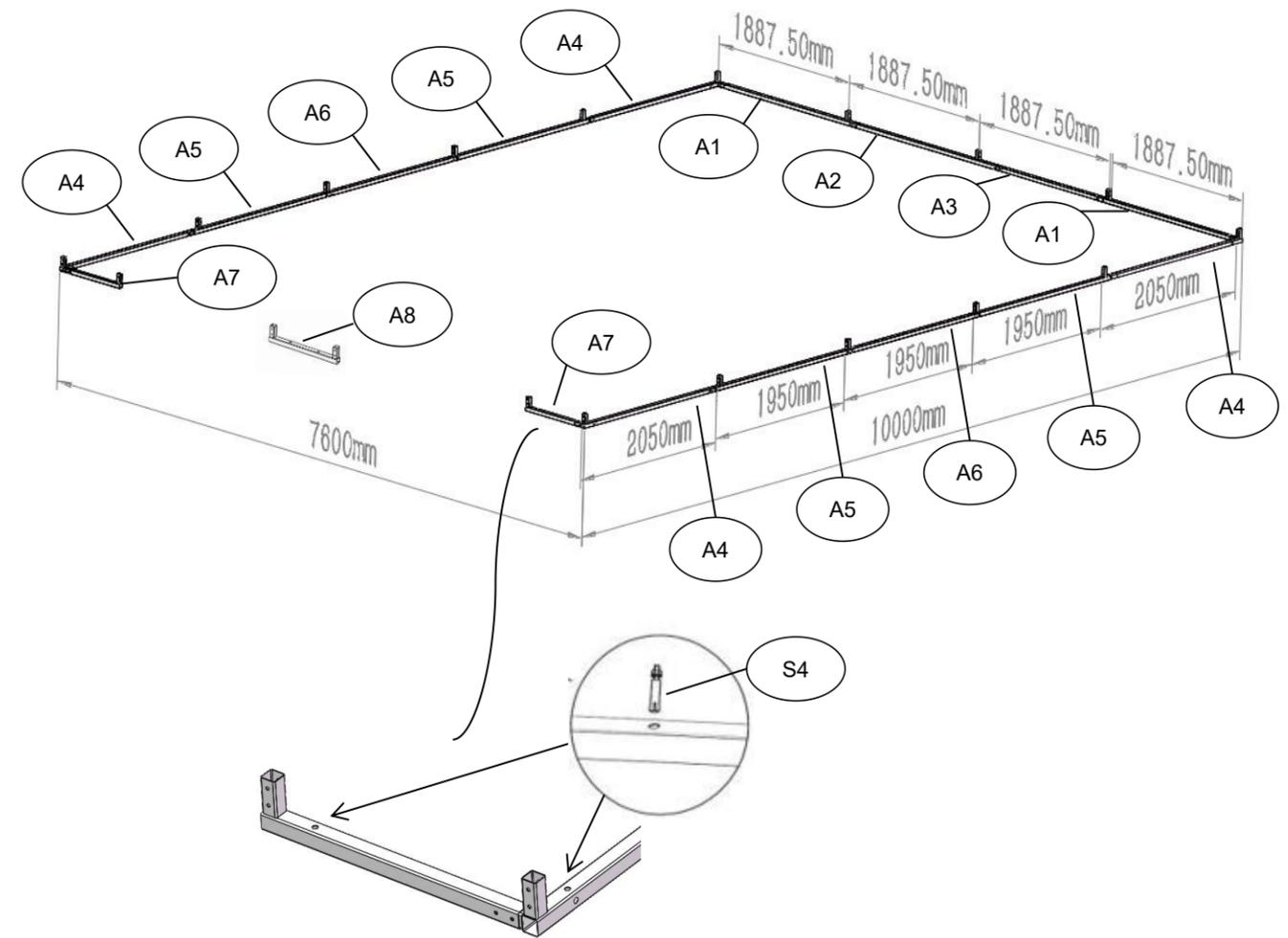
If you encounter difficulty inserting the connecting tube, please use a file to remove the burrs on the head of the square tube



Step 1

A1x2 A2x1 A3x1 A4x4 A5x4 A6x2 A7x2 A8x1 S2X34 S4x17

1. Refer to the foundation structure Figure, draw lines on the ground for positioning, all dimension lines are drawn from the center of the pipe to the center.
2. Fixed on the ground with (S4) expansion bolts.
3. Check the dimensions to ensure that the installation direction and position of each component are correct.

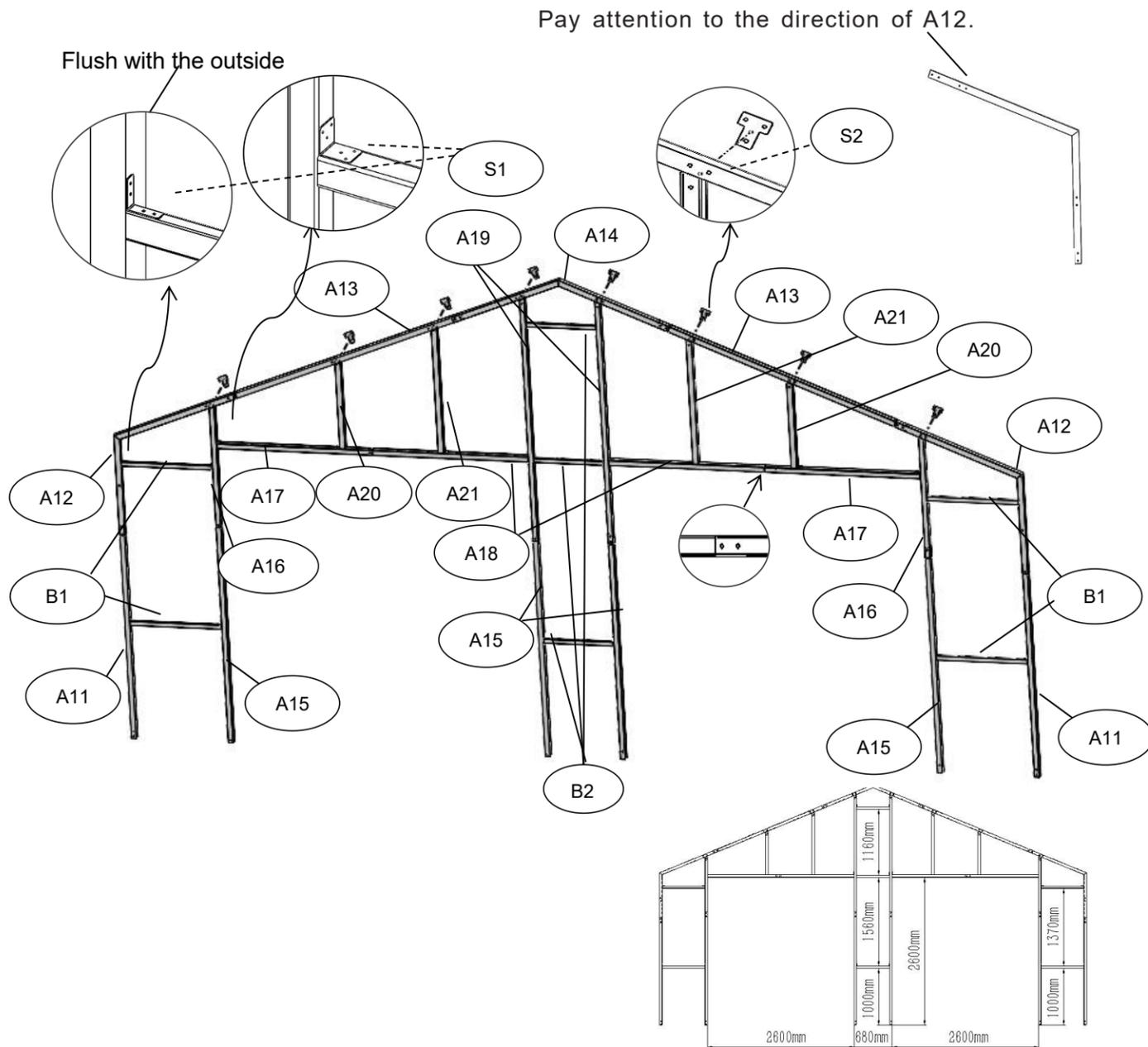


Step 2

A11x2 A12x2 A13x 2 A14x1 A15x4 A16x2 A17x2 A18x2 A19x2 A20x2 A21x2

B1x4 B2x3 L1x8 L2x8 L3x14 S1x104 S2x48

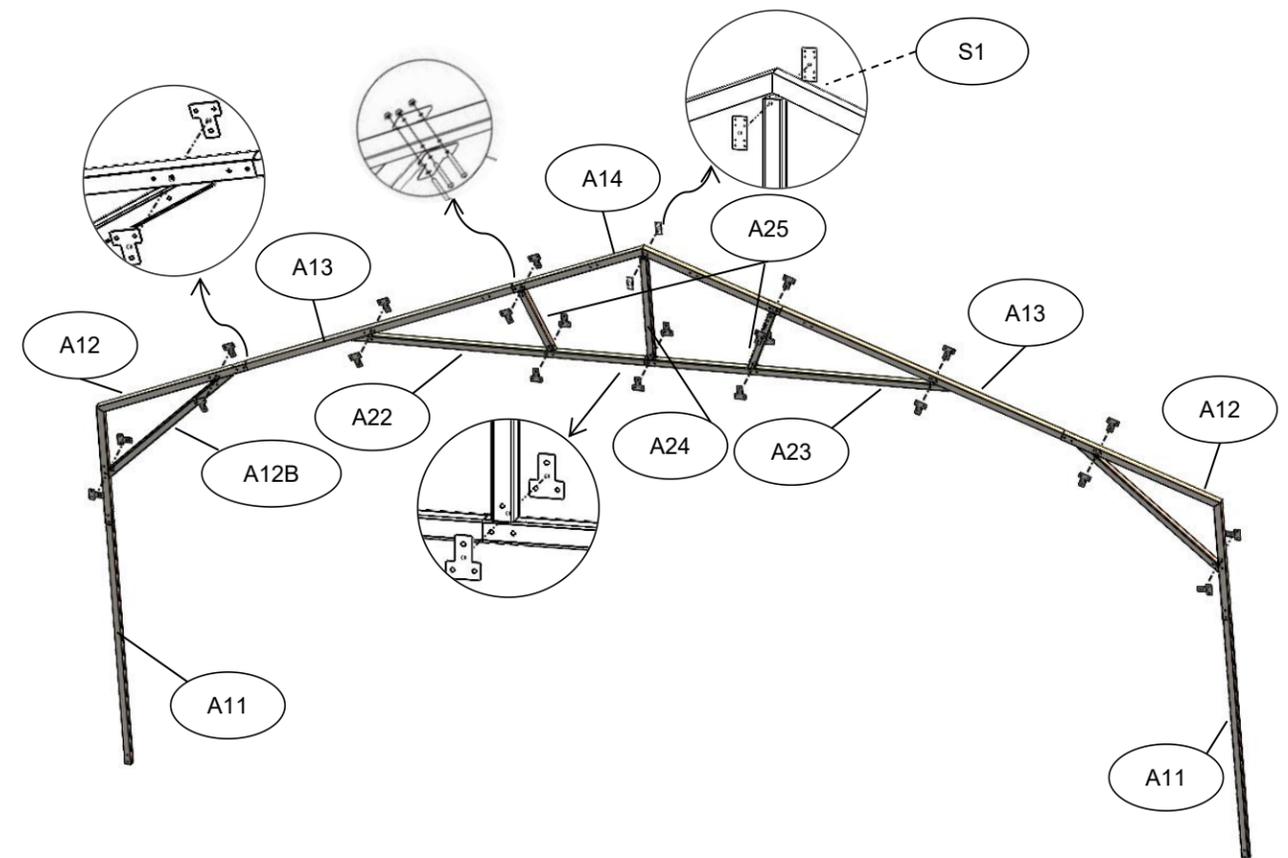
TRUSS A ×1



Step 3

A11x8 A12x8 A12Bx8 A13x8 A14x4 A22x4 A23x4 A24x4 A25x8 L1x88 L4x8 S1x64 S2x312

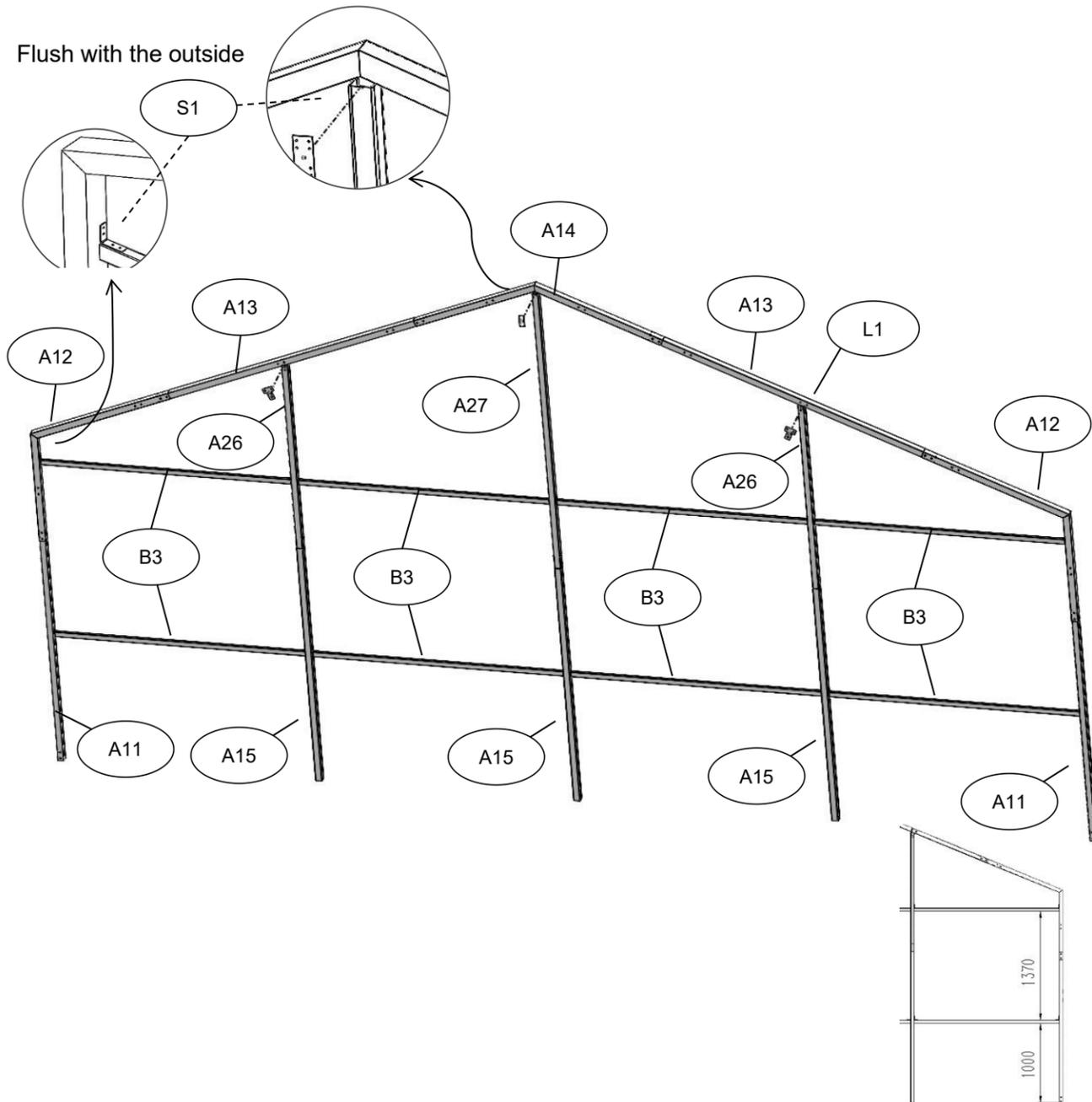
TRUSS B ×4



Step 4

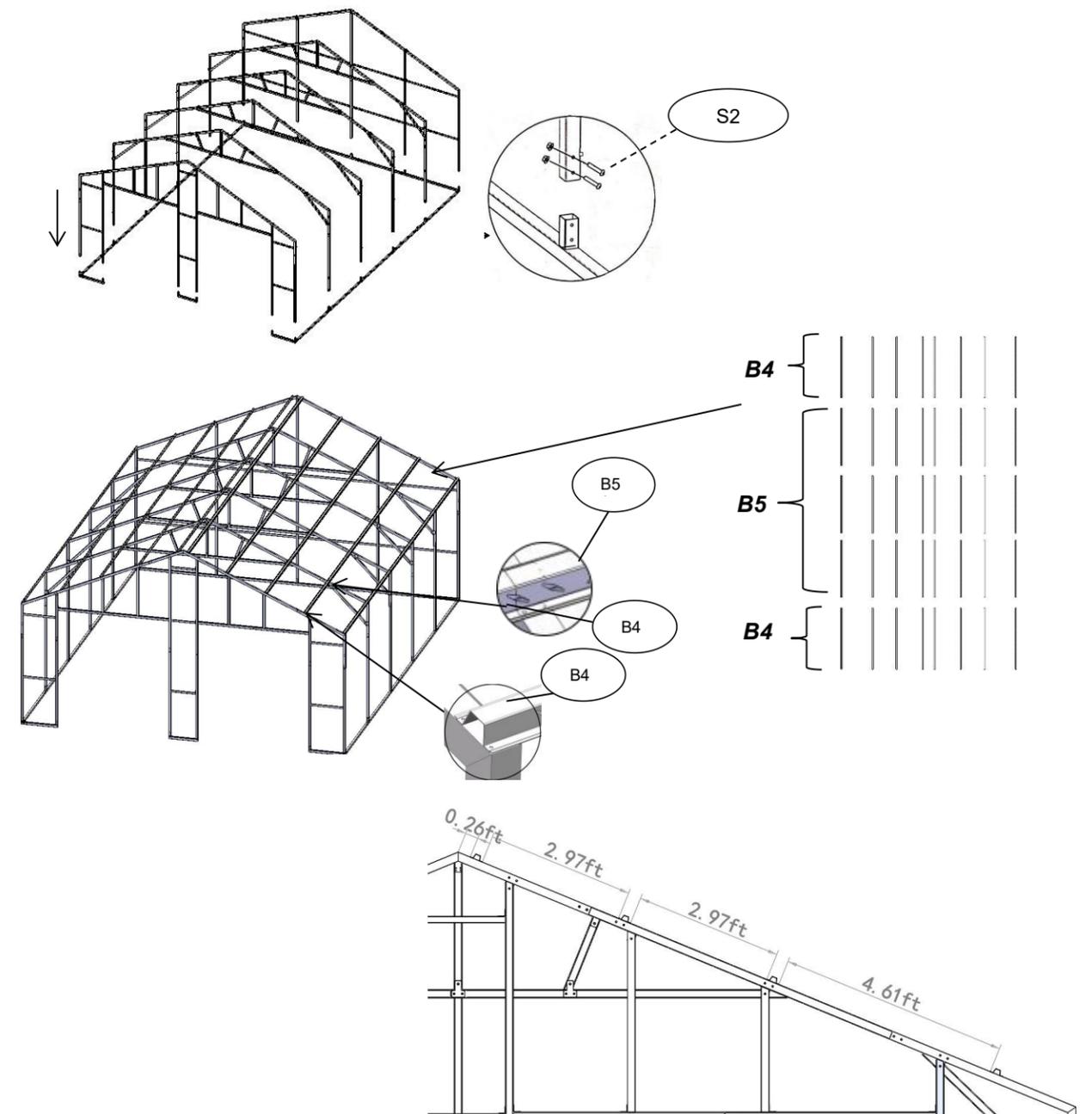
A11x2 A12x2 A13x2 A14x1 A15x3 A26x2 A27x1 B3x8 L1x2 L3x16 L4x1 S1x72 S2x18

TRUSS B x1



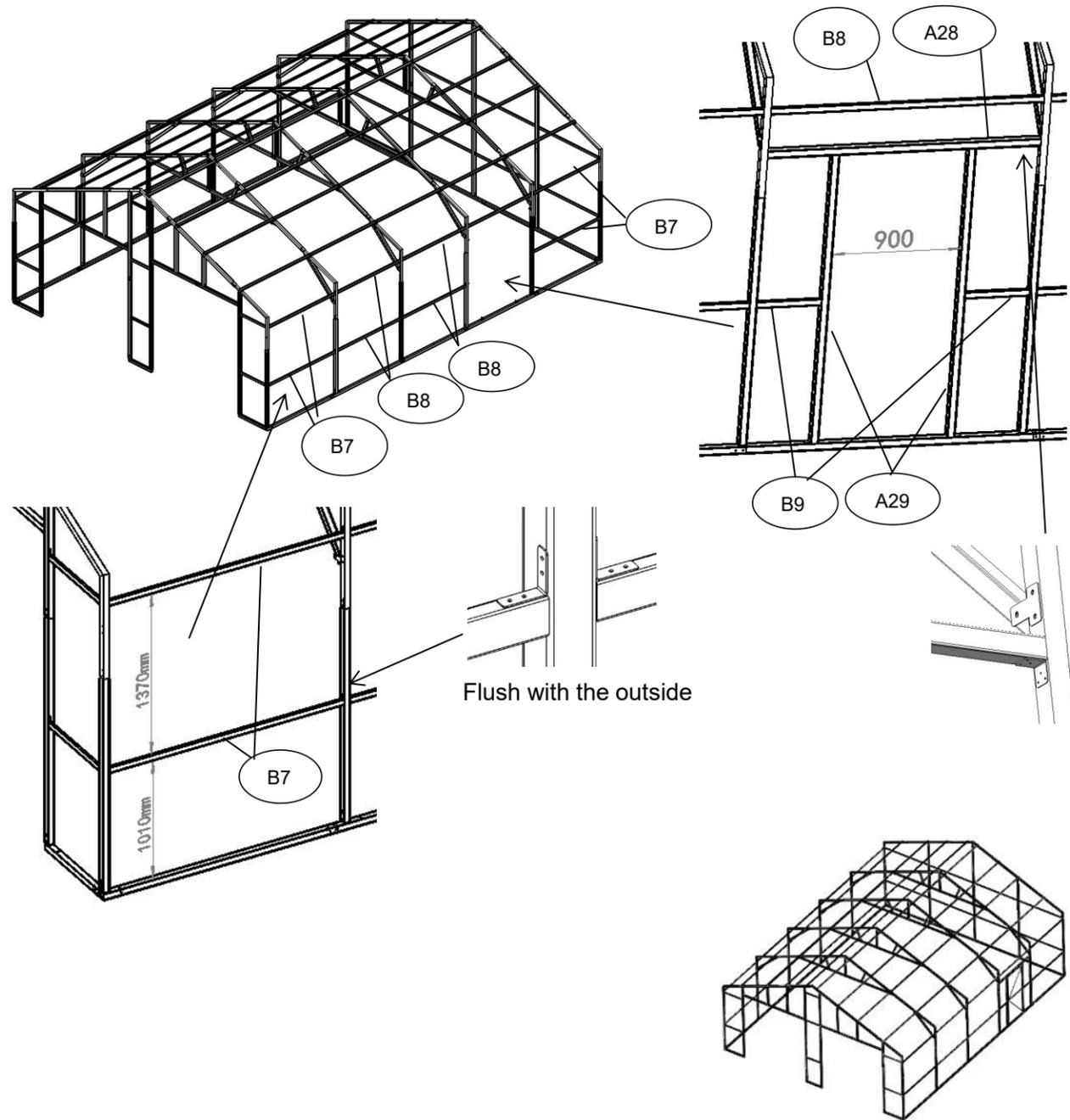
Step 5

B4x16 B5x24 S1x200 S2x38



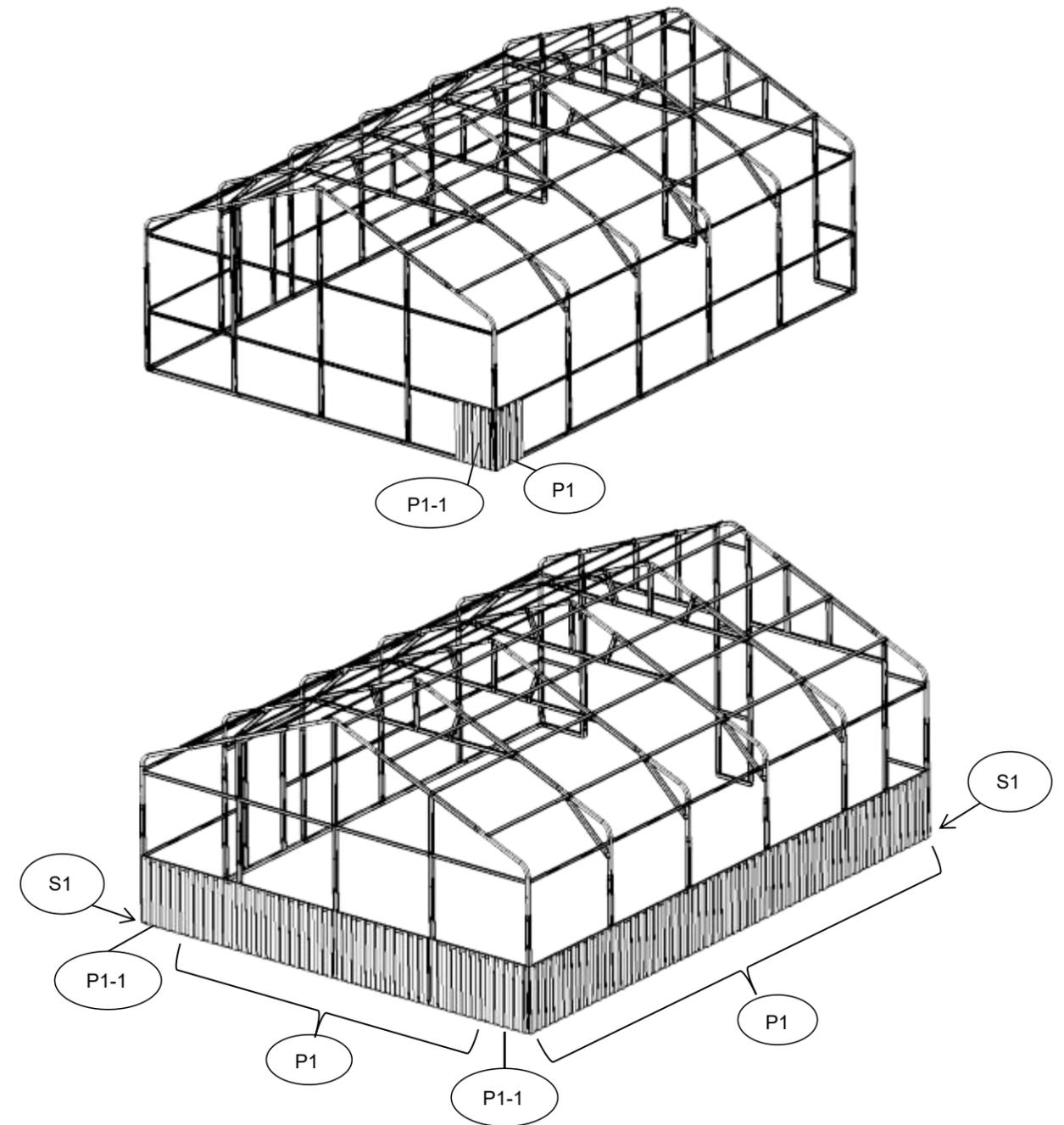
Step 6

A28x1 A29x2 B7x8 B8x11 B9x2 L2x6 L3x42 S1x204



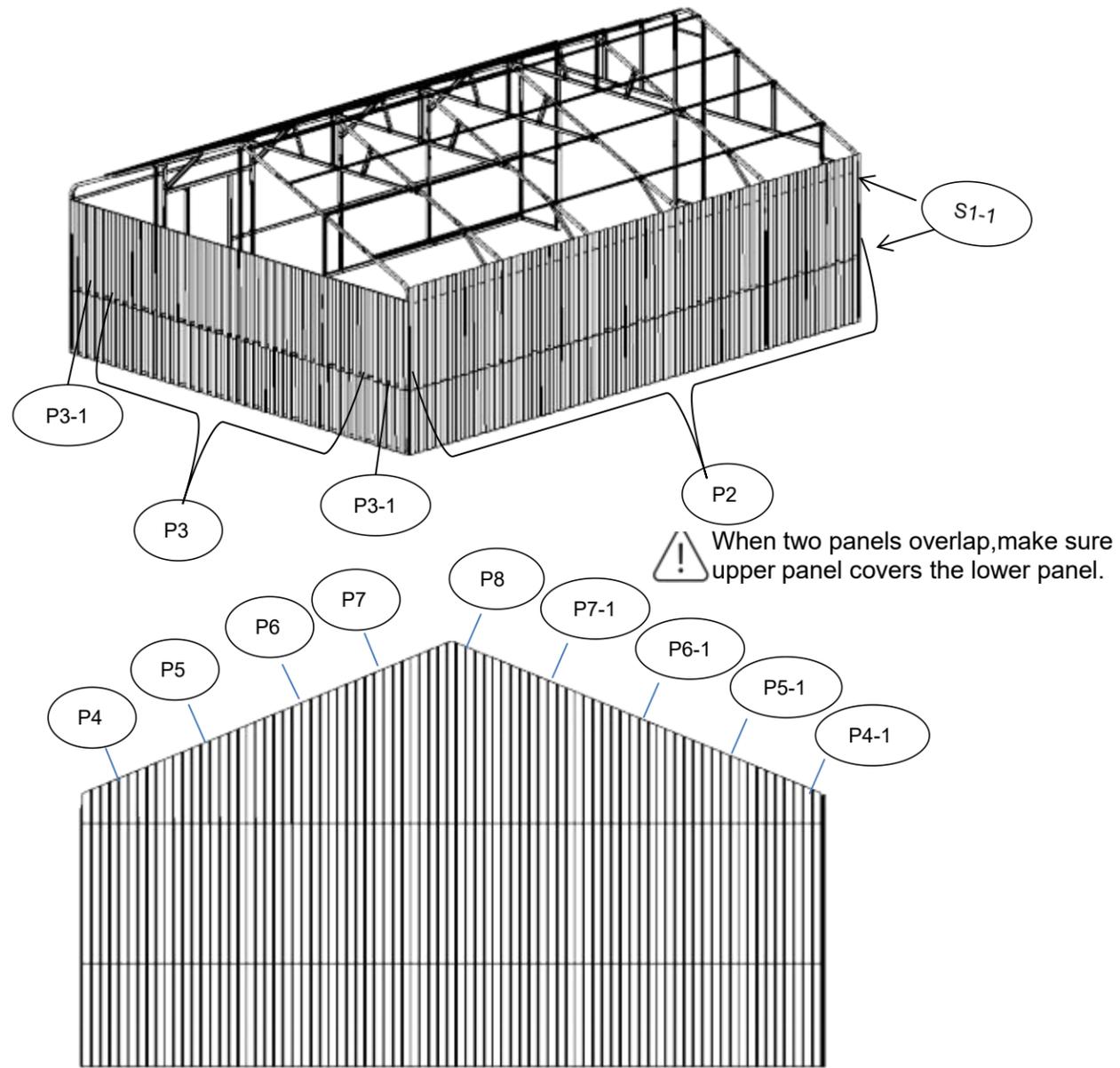
Step 7

P1x18 P1-1x2 S1-1x80



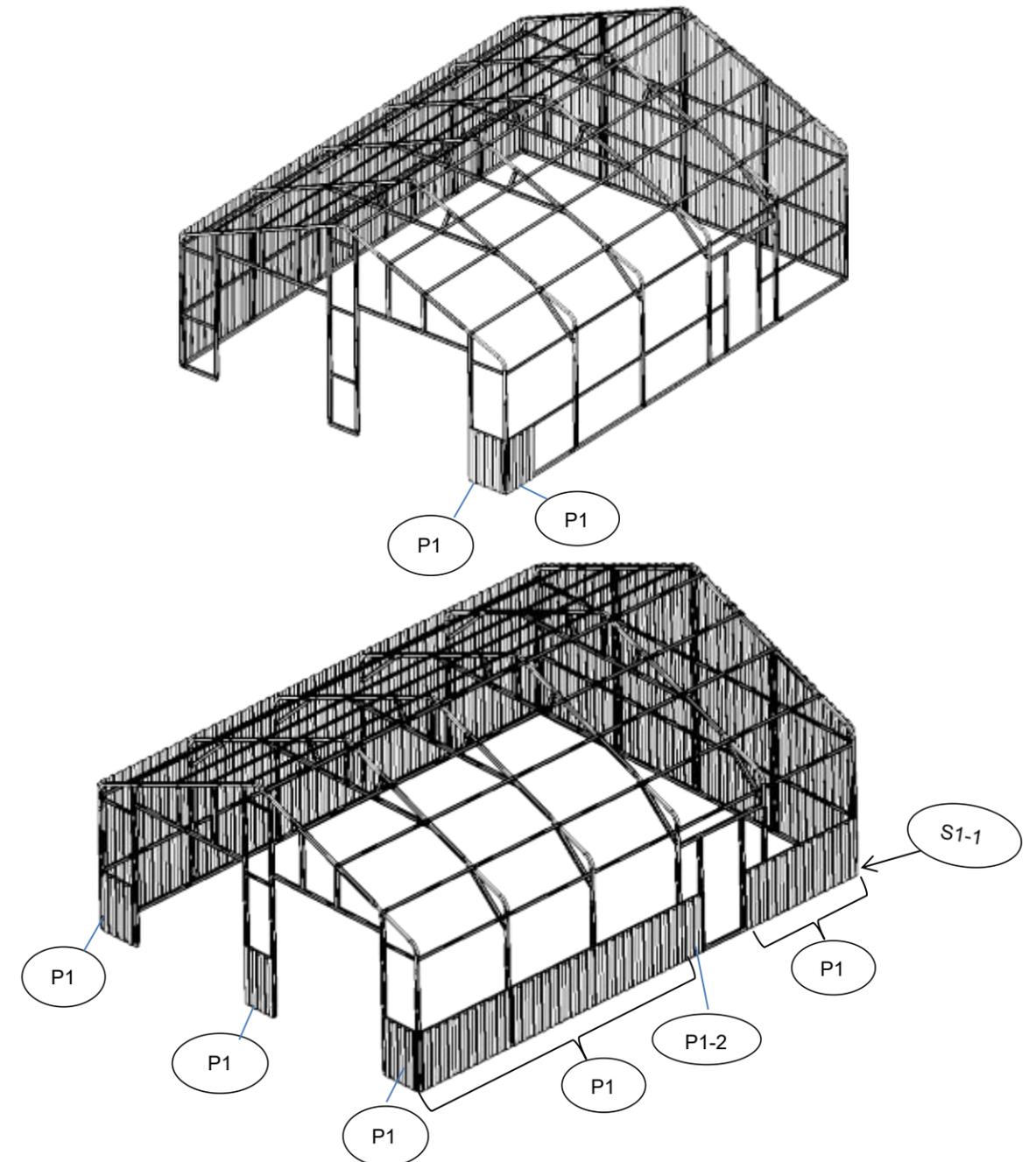
Step 8

P2x11 P3x7 P3-1x2 P4x1 P4-1x1 P5x1 P5-1x1 P6x1 P6-1x1 P7x1 P7-1x1 P8x1 S1-1x196



Step 9

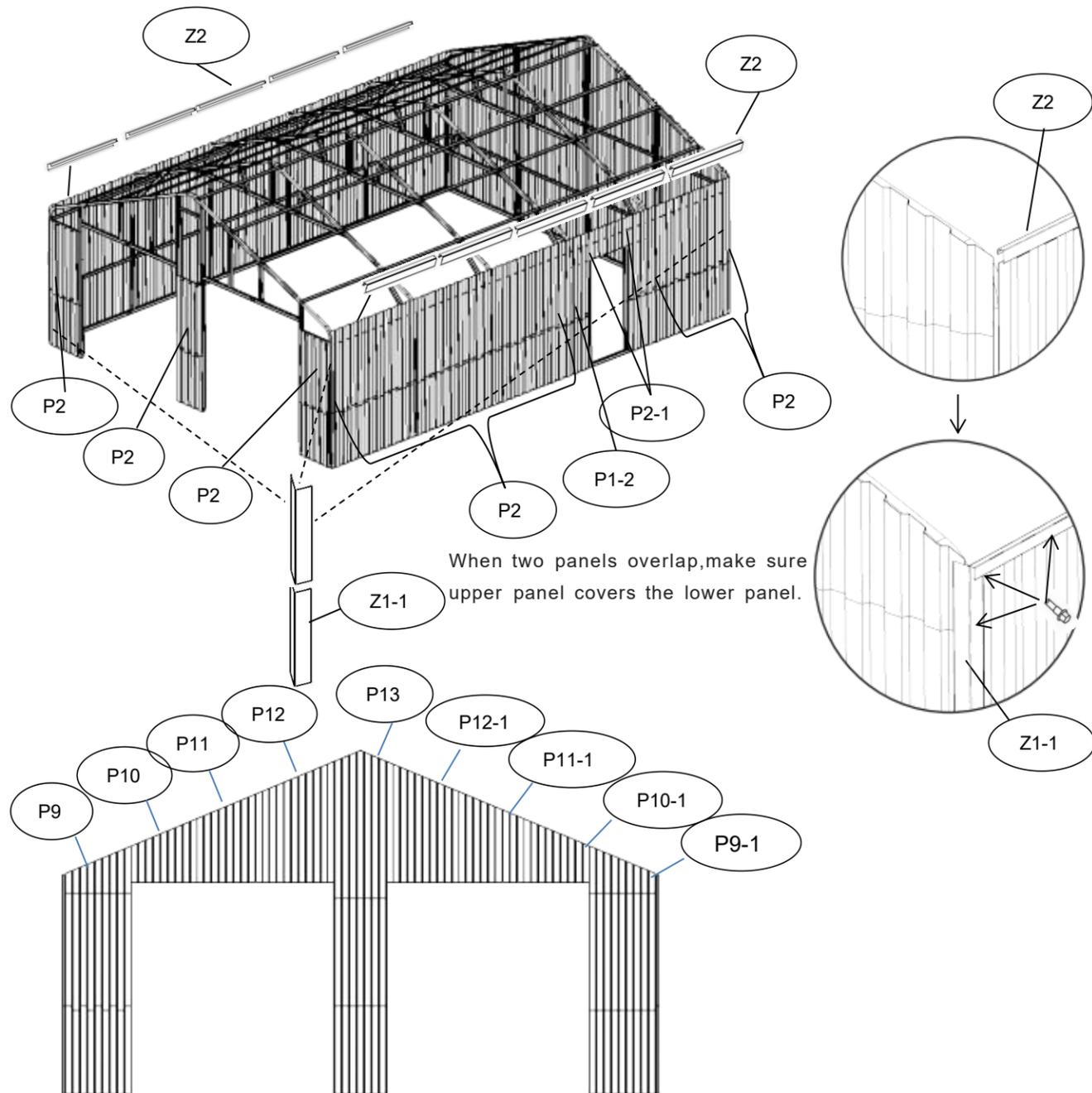
P1x13 P1-3x1 S1-1x56



Step 10

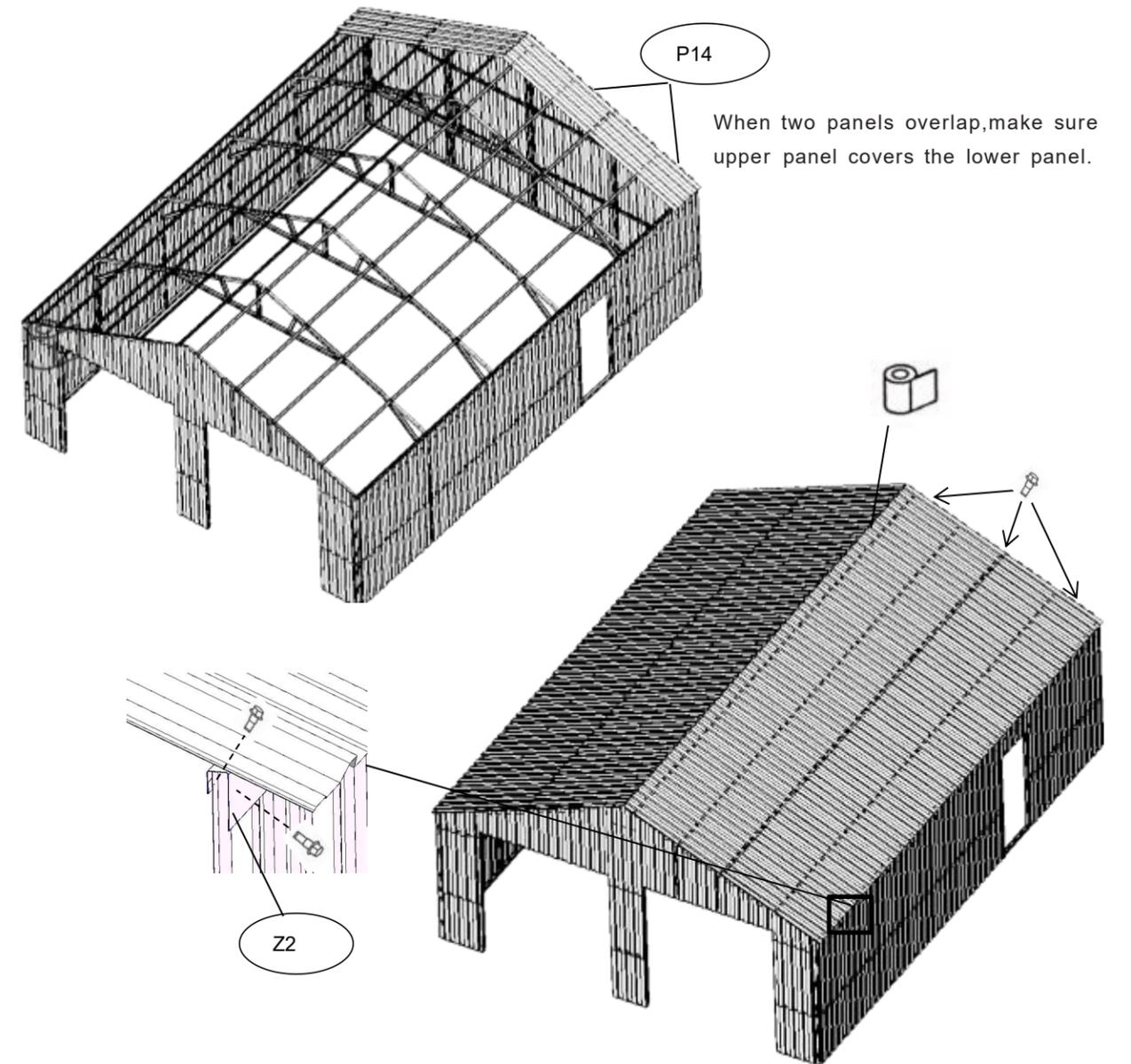
P1-2X1 P2x13 P2-1x2 P9x1 P9-1x1 P10x1 P10-1x1 P11x1 P11-1x1 P12x1

P12-1x1 P13x1 Z1-1x8 Z2x10 S1-1x272



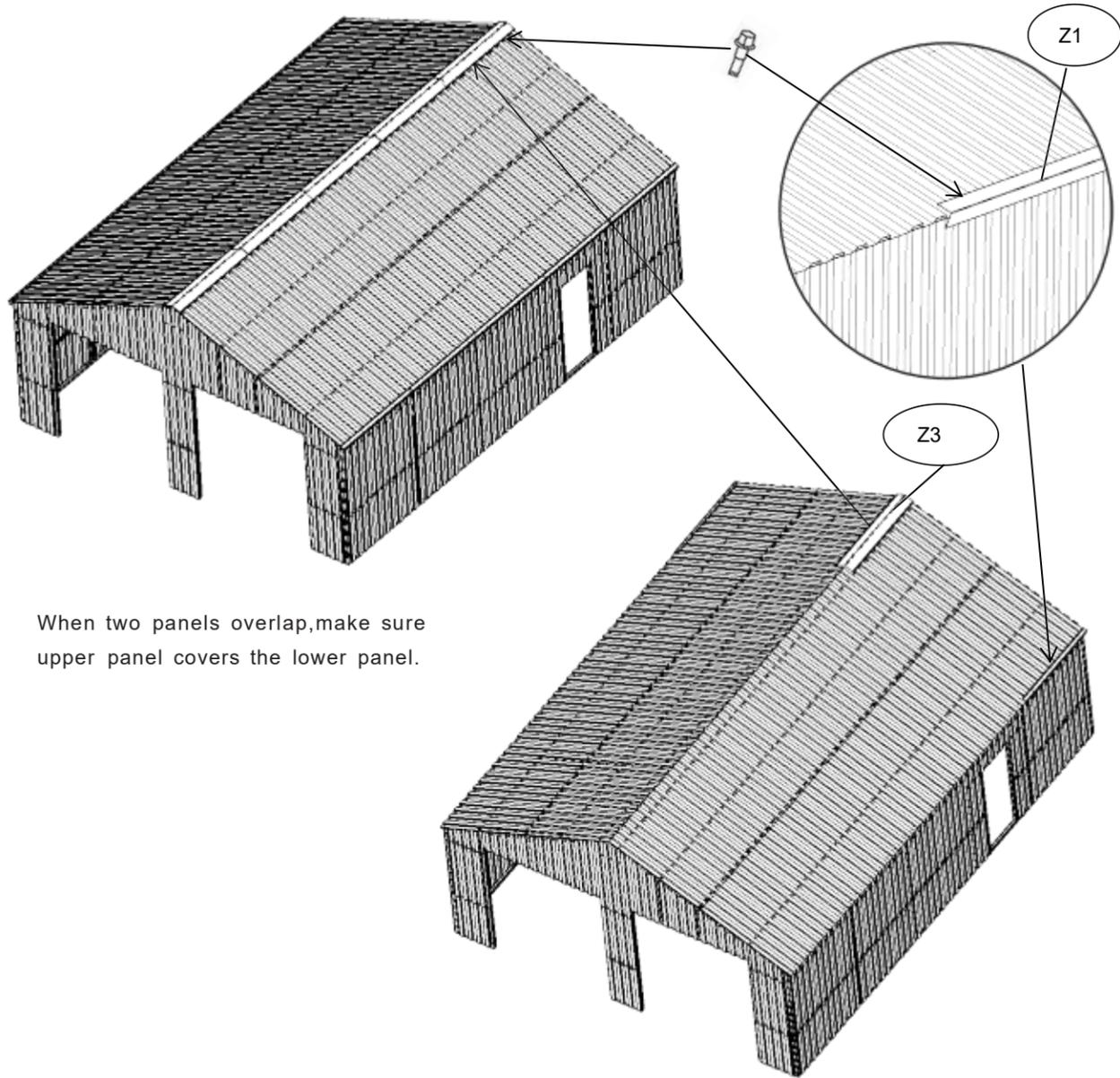
Step 11

P14x44 S1-1x264 S5x2(waterproof tape)



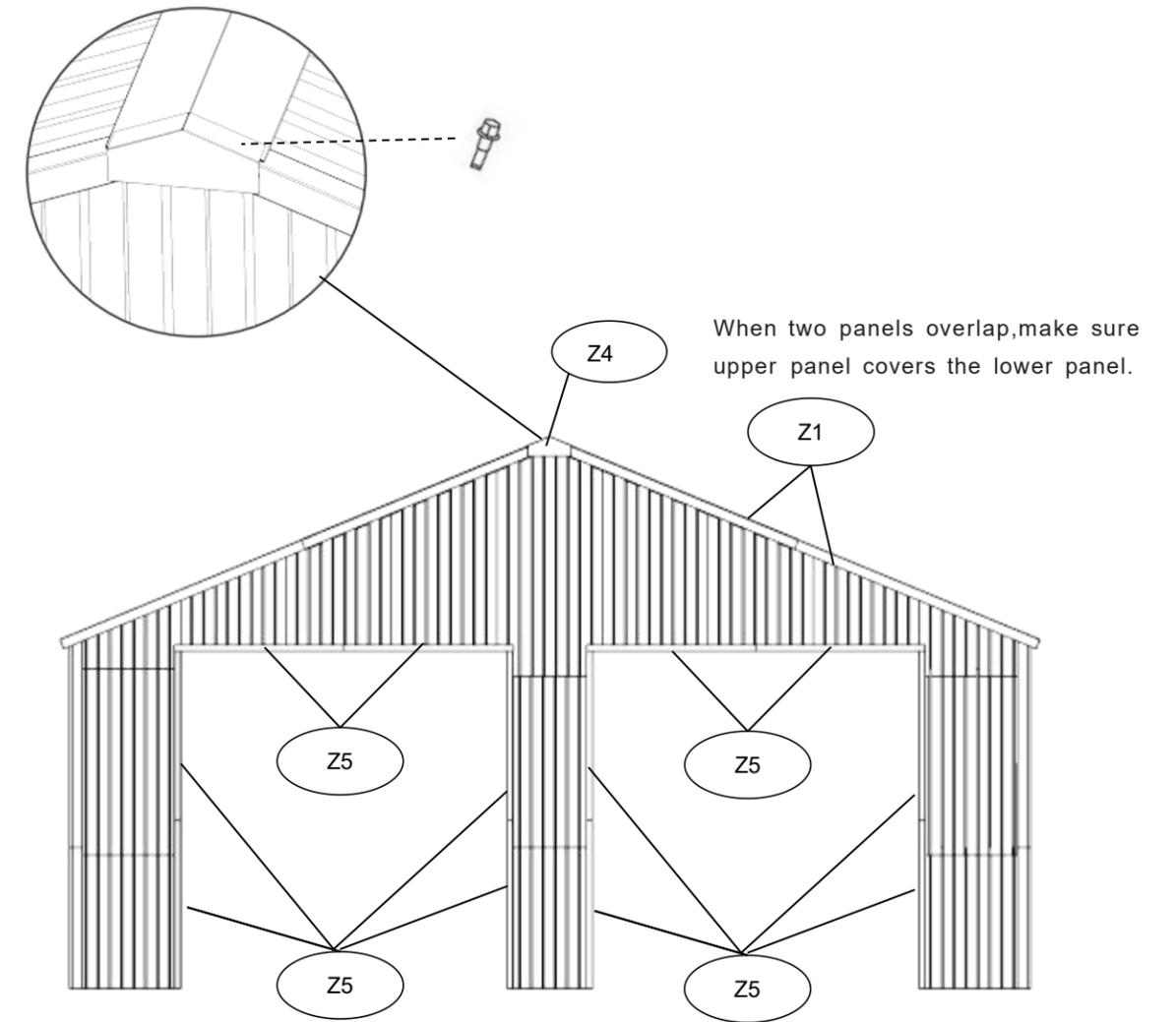
Step 12

Z1x10 Z3x5 S1-1x80



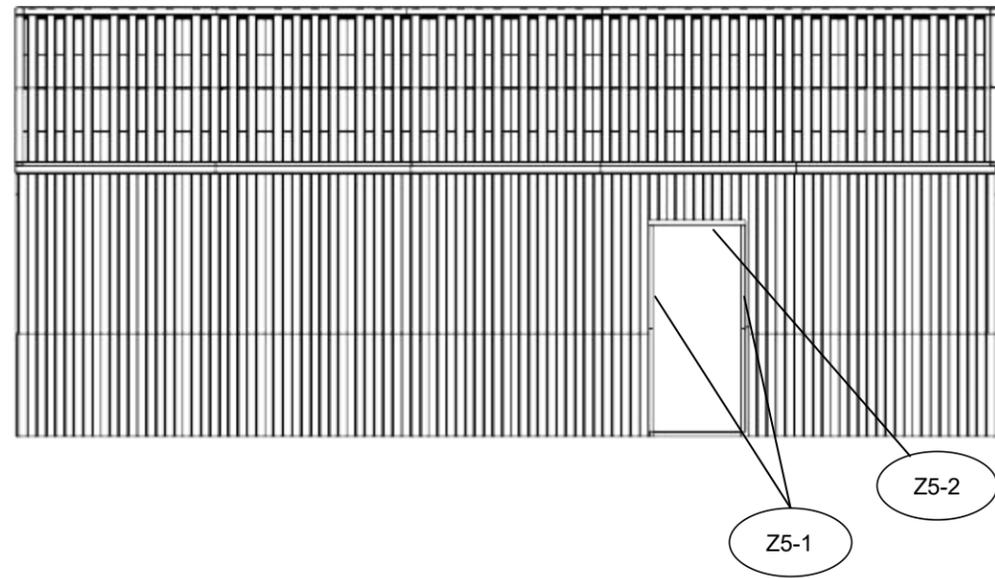
Step 13

Z4x2 Z1x8 Z5x12 S1-1x112



Step 14

Z5-1x2 Z5-2x1 S1-1x22



Step 15

B10x2 B11x2 B12x2 B13x1 L3x5 L6x2 L7x1 Z6x2 Z6-1x2 P15x2 S1-1x68

