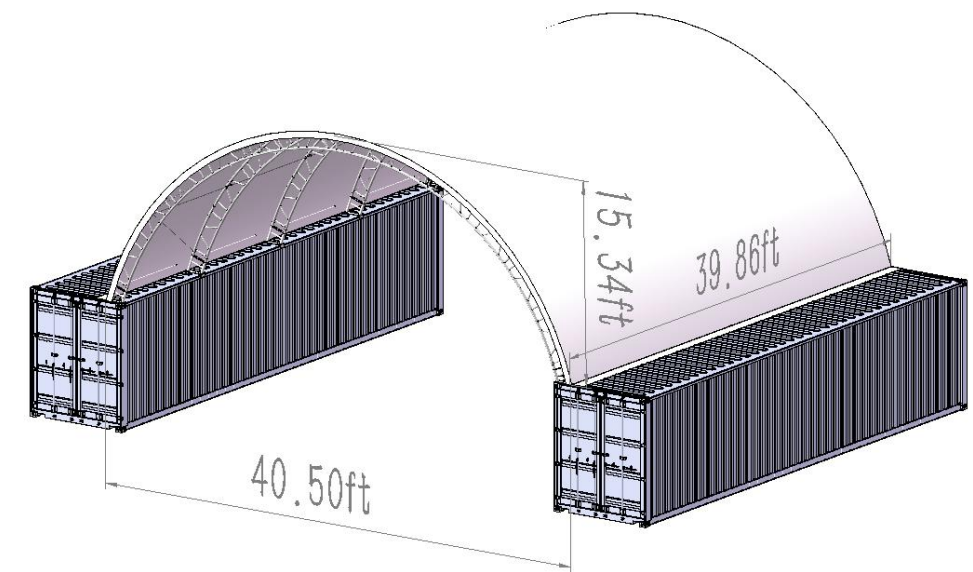


Assembly Instructions



Model:KD1540

CAUTION: SOME PARTS HAVE SHARP EDGES. CARE MUST BE TAKEN WHEN HANDLING THE VARIOUS PIECES TO AVOID A MISHAP. FOR SAFETY SAKE, PLEASE READ SAFETY INFORMATION PROVIDED IN THIS MANUAL BEFORE BEGINNING CONSTRUCTION. WEAR GLOVES WHEN HANDLING METAL PARTS.

PRIOR TO ASSEMBLY

Please go through the whole instruction manual completely. It is very important to follow your local safety regulations and industry standards during installation. Regulations may include but are not limited to :

- Safety helmets, protective eyewear, and clothing
- Safety harnesses for all elevated workers
- Proper ladder, cage, and safety operation

Check all components and parts before installation. All parts are marked with a part number, please refer to the parts list to ensure you have all parts.

Choose a day with low or no wind to install, it is hard to assemble with heavy wind. Do not make any alterations to the structure. Do not hang any weight on the frame during installation, including parts. We are not responsible for any damages or injuries caused by inappropriate installation, unauthorized modifications or extreme weather.

This building is not intended for human occupancy.

Check the parts list below to make sure all parts are received prior to assembly.

AFTER THE INSTALLATION:

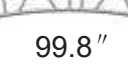
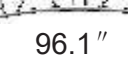
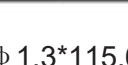
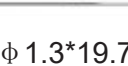
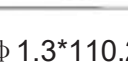
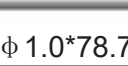
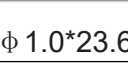
Walk around and inspect the building periodically to make sure all components are still firmly secured and the whole building is well supported. Check all bolts and nuts as well as all connection points to make sure they are all in good position. Check the base plates, adjust the ropes and tie downs if required and clean the cover regularly.

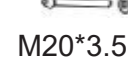
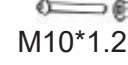
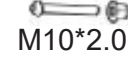
Snow accumulating on the fabric cover must be removed as soon as possible, If snow becomes solid ice on the cover, it will increase the weight on the roof and collapses the building or reduce the life span eventually.

Keep the building on a dry ground most of the time. Do not keep the fabric dirt skirt under water all the time, otherwise the fabric will deteriorate.

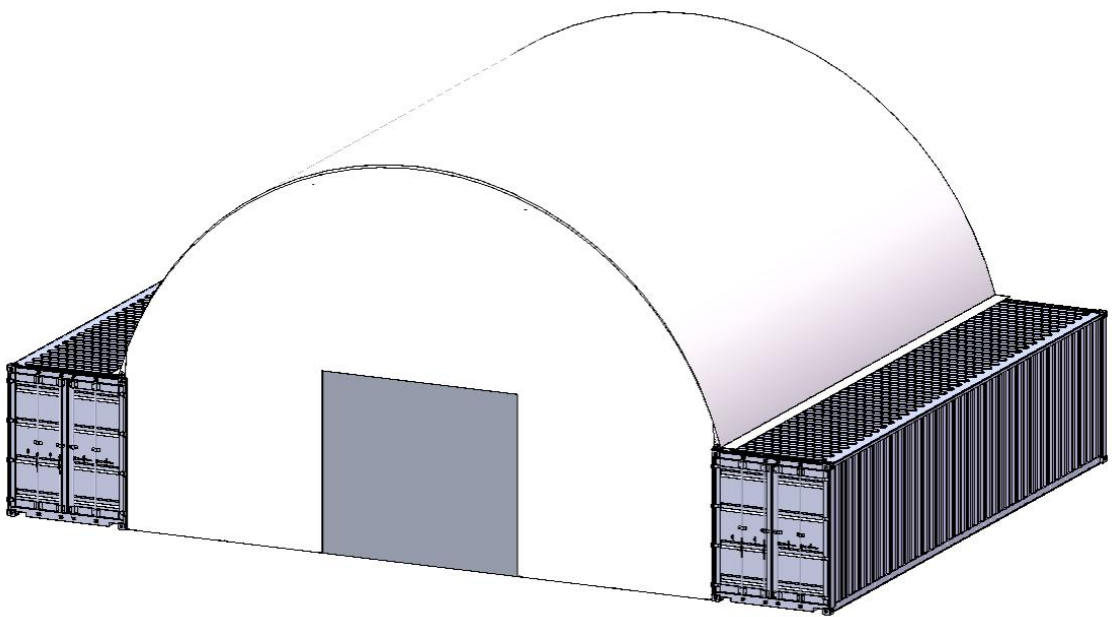
We strongly recommend you remove any snow from the roof immediately. Do not leave any snow load on the roof overnight. Keep 3 feet of clearance on all sides at all times. Do not allow snow to accumulate and pile up on the sides of the building. Otherwise the push from the sides toward inside will make the building collapsed at some Point.

PARTS LIST

Item no.	Reference Image	Qty.
01	 7.1*17.3"	2
02	 7.1*17.6"	3
03	 7.1*17.3"	2
04	 7.1*17.6"	3
05		16
06	 2.0*3.9"	4
07	 52.4"	10
08	 99.8"	20
09	 96.1"	5
10	 ϕ 1.3*115.6"	28
11	 ϕ 1.3*19.7"	16
12	 ϕ 1.3*110.2"	16
13	 ϕ 1.0*78.7"	12
13A	 ϕ 1.0*23.6"	2
14		18

Item no.	Reference Image	Qty.
15		21
16		16
17		1
18		1
19		100
20		10
21		10
22	 M20*3.5"	8
23	 M10*1.2"	168
24	 M10*2.0"	32

FRAME

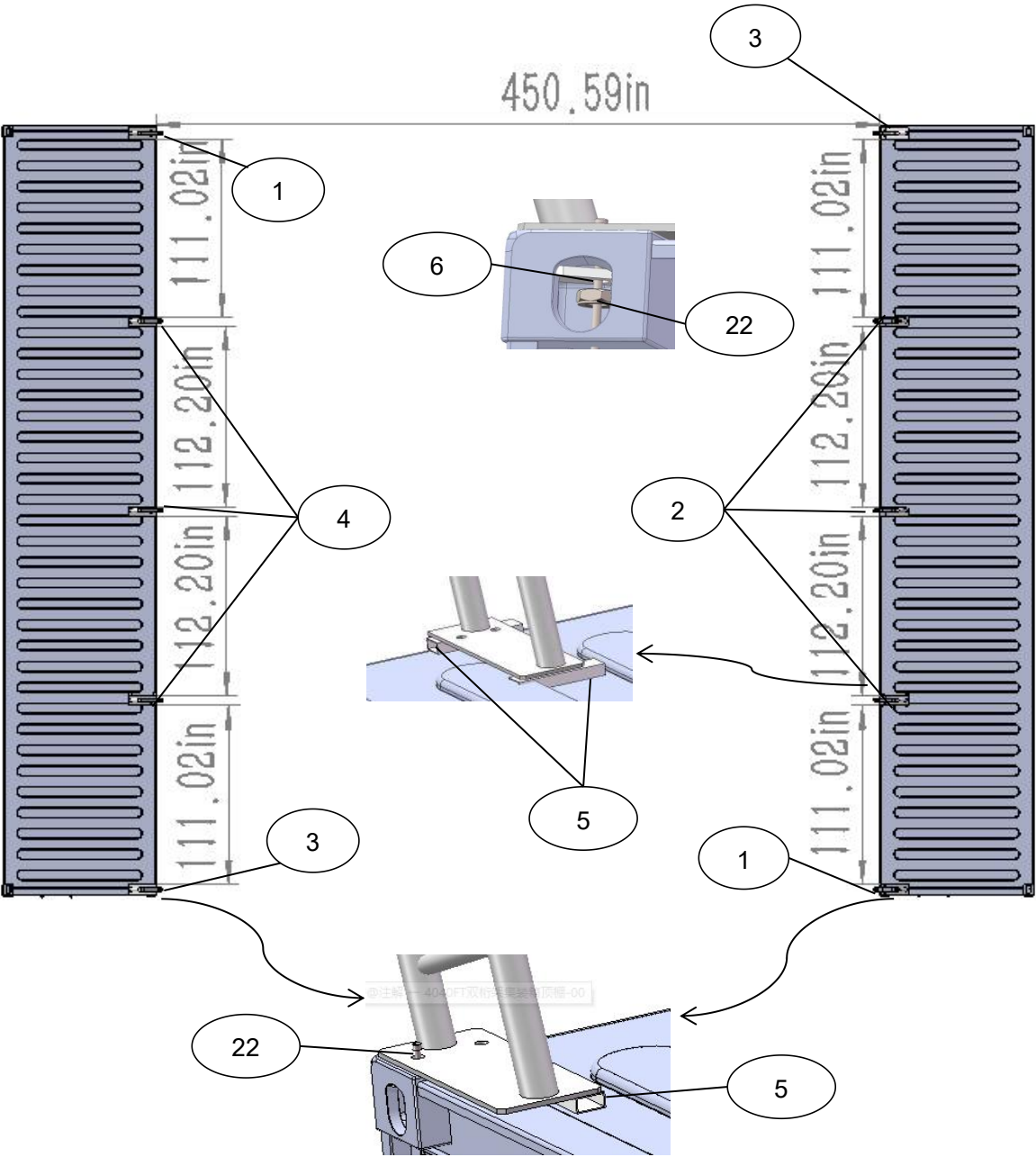


Please note: The curtain part is an optional accessory and needs to be purchased separately.

Step 1

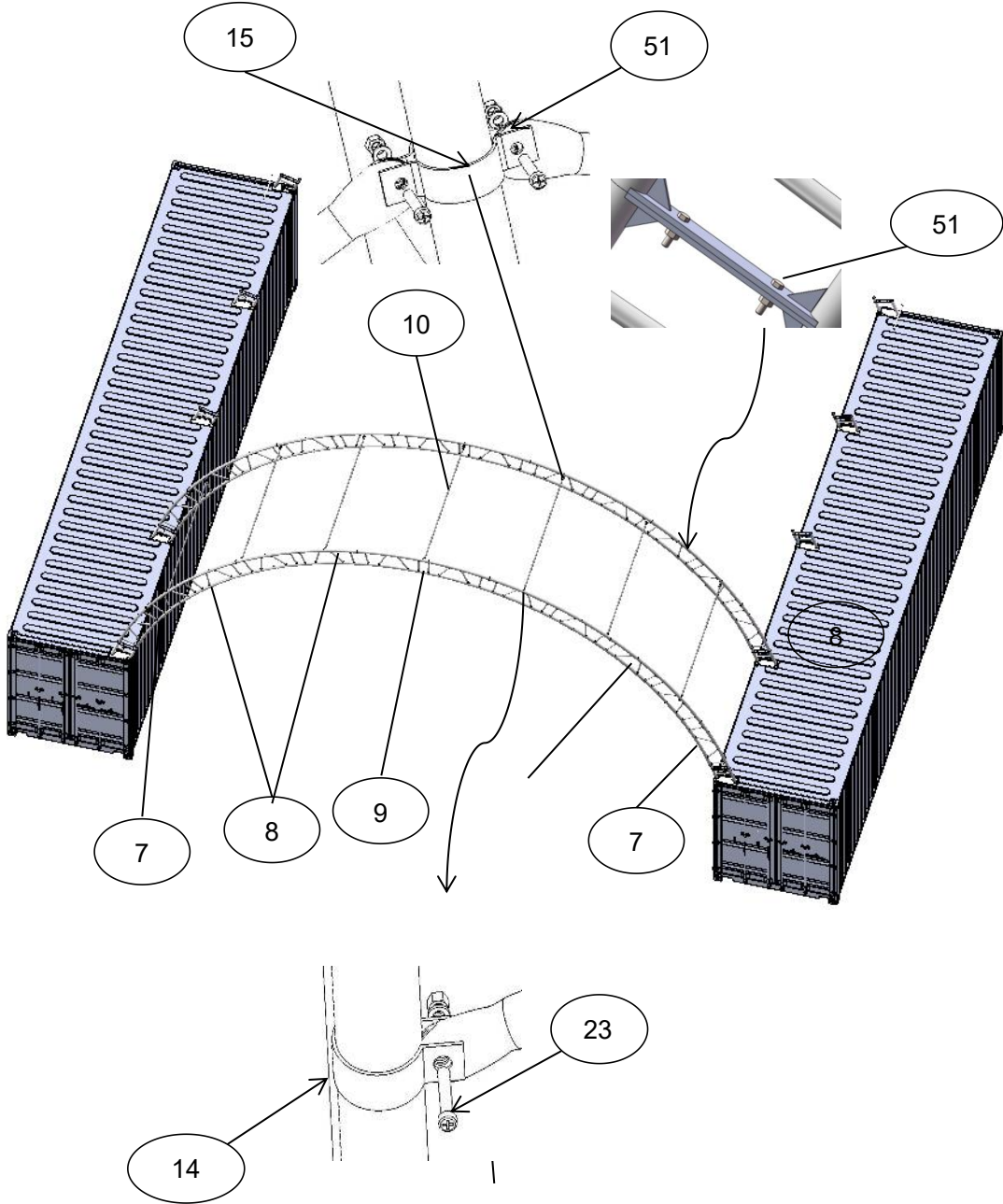
Item no.	Reference Image	Qty.	Item no.	Reference Image	Qty.
1		2	2		3
3		2	4		3
5		16	6		4
22		8			

01、02、03、04、05 Must be welded onto the container.

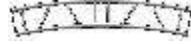


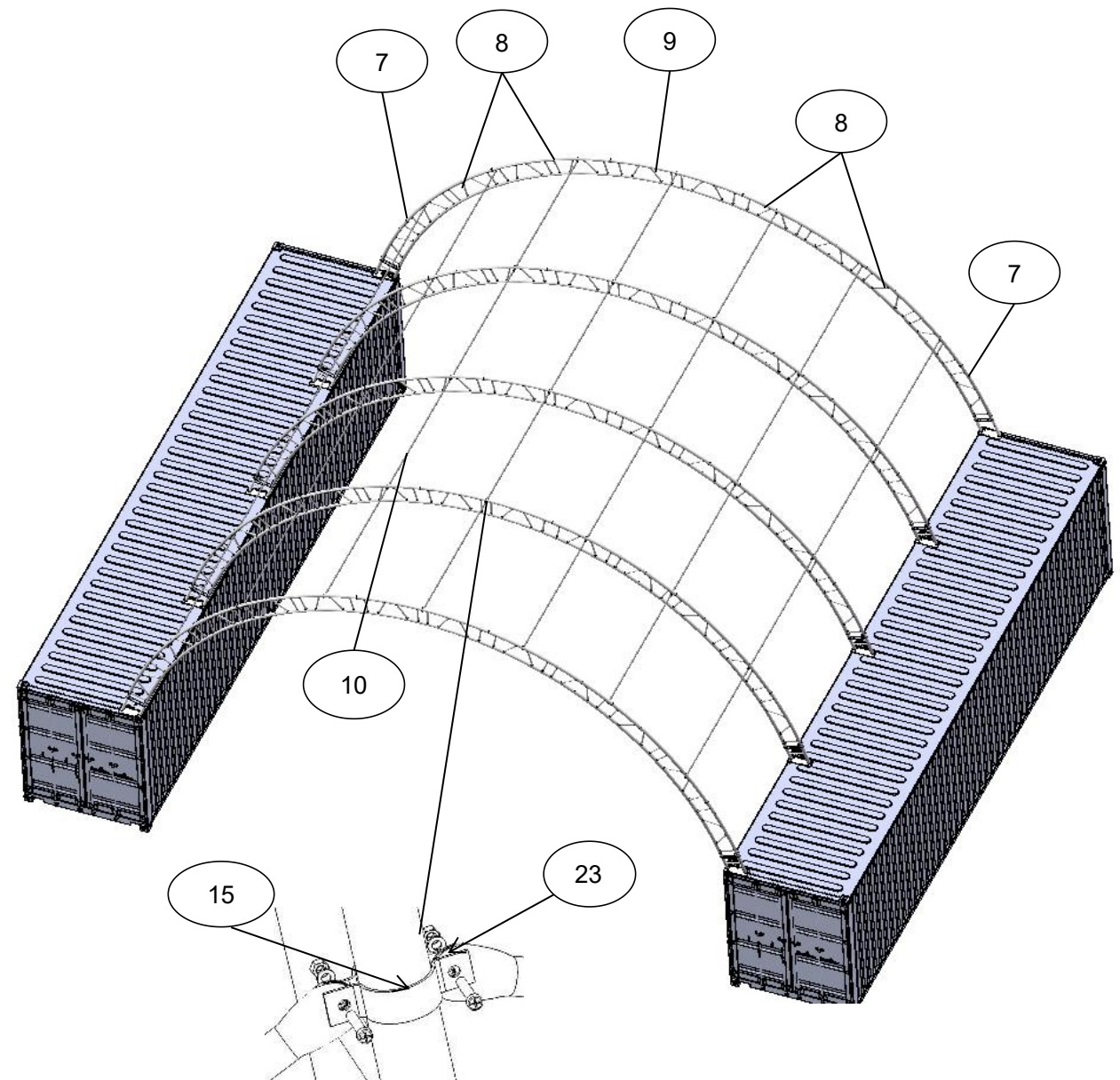
Step 2

Item no.	Reference Image	Qty.	Item no.	Reference Image	Qty.
07		4	08		4
09		2	10		7
14		7	15		7
23		46			



Step 3

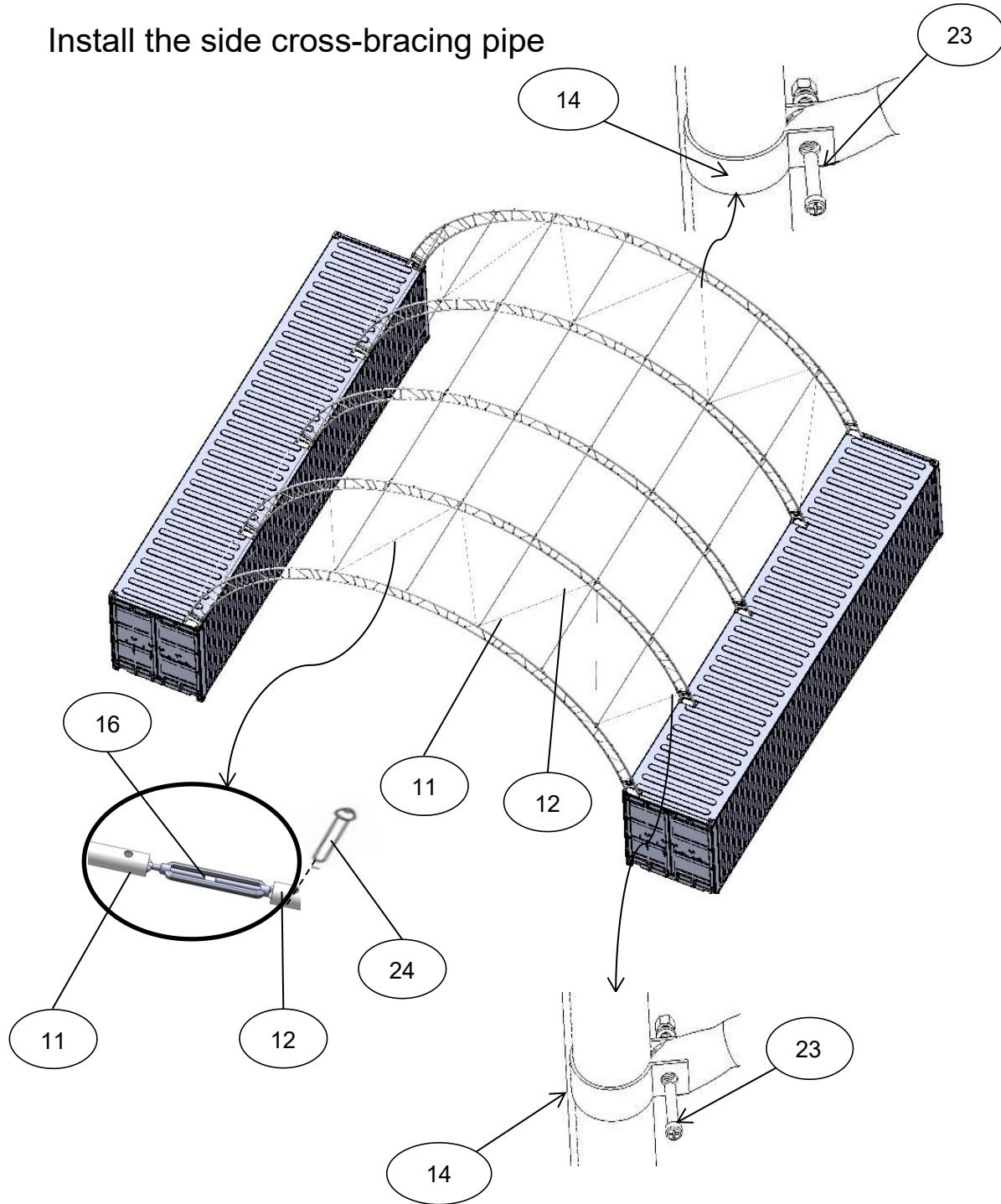
Item no.	Reference Image	Qty.	Item no.	Reference Image	Qty.
07		6	08		12
09		3	10		21
14		7	15		14
23		56			



Step 4

Item no.	Reference Image	Qty.	Item no.	Reference Image	Qty.
11		16	12		16
14		4	16		16
23		32	24		32

Install the side cross-bracing pipe



Step 5

Item no.	Reference Image	Qty.	Item no.	Reference Image	Qty.
13		12	13A		2
17		1	18		1
19		100	20		10
21		10			

