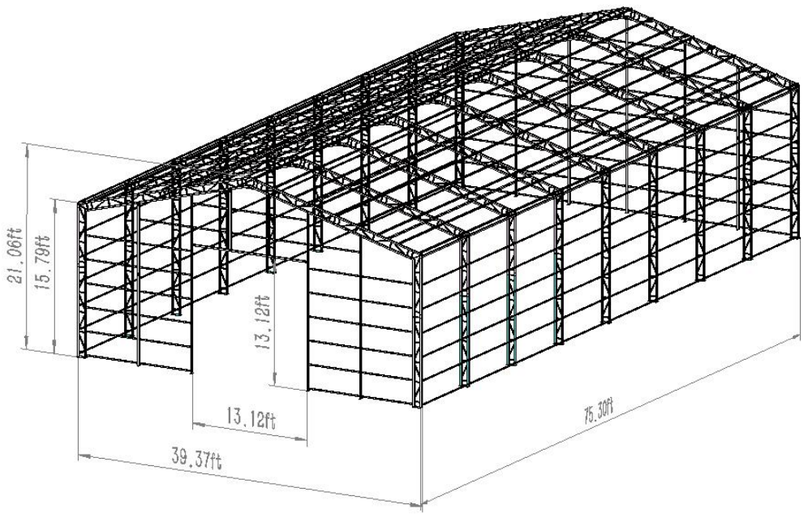
AFTER THE INSTALLATION：

Walk around and inspect the building periodically to make sure all components are still firmly secured and the whole building is well supported. Check all bolts and nuts as well as all connection points to make sure they are all in good position. Check the base plates, adjust the ropes and tie downs if required and clean the cover regularly.

Snow accumulating on the fabric cover must be removed as soon as possible, If snow becomes solid ice on the cover,it will increase the weight on the roof and collapses the building or reduce the life span eventually.
Keep the building on a dry ground most of the time. Do not keep the fabric dirt skirt under water all the time，otherwise the fabric will deteriorate.

We strongly recommend you remove any snow from the roof immediately. Do not leave any snow load on the root overnight.Keep 3 feet of clearance on all sides at all times. Do not allow snow to accumulate and pile up on the sides of the building. Otherwise the push from the sides toward inside will make the building collapsed at some point..

Assembly Instructions



Model:K4080

Recommended Foundation: W12XD23m

CAUTION:SOME PARTS HAVE SHARP EDGES.CARE MUST BE TAKEN WHEN HANDLING THE VARIOUS PIECES TO AVOID AMISHAP. FOR SAFETY SAKE,PLEASE READ SAFETY INFORMATION PROVIDED IN THIS MANUAL BEFORE BEGINNING CONSTRUCTION.WEAR GLOVES WHEN HANDLING METAL PARTS.

MAIN SPECIFICATIONS :

- Assembly size : W12 x L23 x H6.4 (m) / 40 x 75 x 21(ft)
- Outside width : 12 m / 40ft, inside width : 12 m /40ft, length : 23 m / 75 ft
- Ridge peak height : 6.4 m / 21ft
- Roll up door : 4x 4(m) / 13.1 x 13.1(ft) (The front and rear doors are the same size).

PRIOR TO ASSEMBLY

Please go through the whole instruction manual completely. It is very important to follow your local safety regulations and industry standards during installation. Regulations may include but are not limited to :

- Safety helmets, protective eyewear, and clothing
- Safety harnesses for all elevated workers
- Proper ladder, cage, and safety operation

Check all components and parts before installation. All parts are marked with a part number, please refer to the parts list to ensure you have all parts.

Choose a day with low or no wind to install, it is hard to assemble with heavy wind. Do not make any alterations to the structure. Do not hang any weight on the frame during installation, including parts. We are not responsible for any damages or injuries caused by inappropriate installation, unauthorized modifications or extreme weather.

This building is not intended for human occupancy.

Check the parts list below to make sure all parts are received prior to assembly.

PARTS LIST

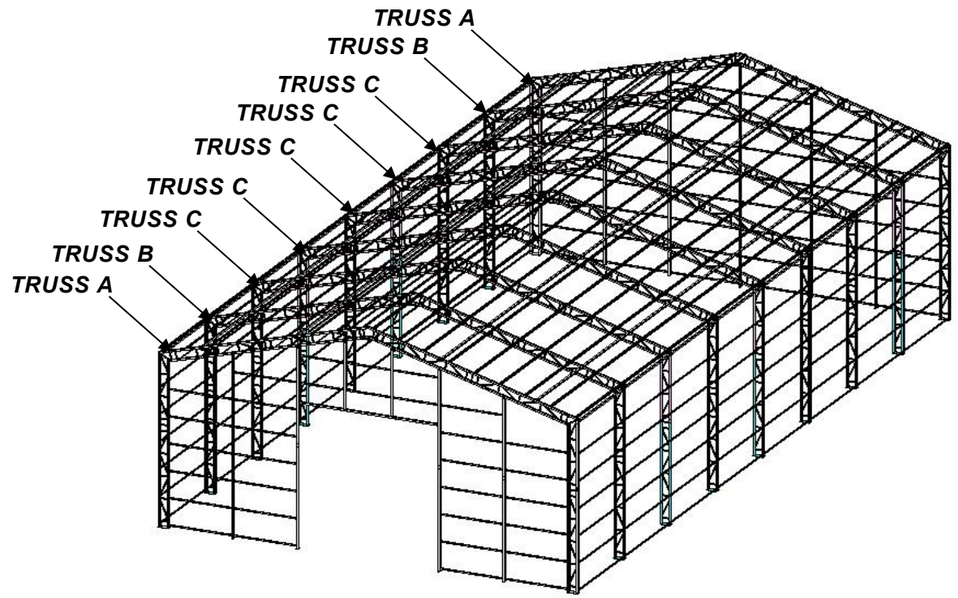
Item no.	Reference Image	Qty.
A1		8
A2		18
A3		8
A4		9
A5		28
A6		10
A7		9
A8		4
A9		2
A10		2
A11		1
A12		2
A13		2
A14		1
A15		32

Item no.	Reference Image	Qty.
A16		16
B1		52
B2		6
B3		96
B4		144
B5		16
L1		20
L2		4
L3		288
L4		2
S1		1768
S2		150
S2-1		216
S4		90
S6		16

PARTS LIST

Item no.	Reference Image	Qty.
S7		32
S8		32

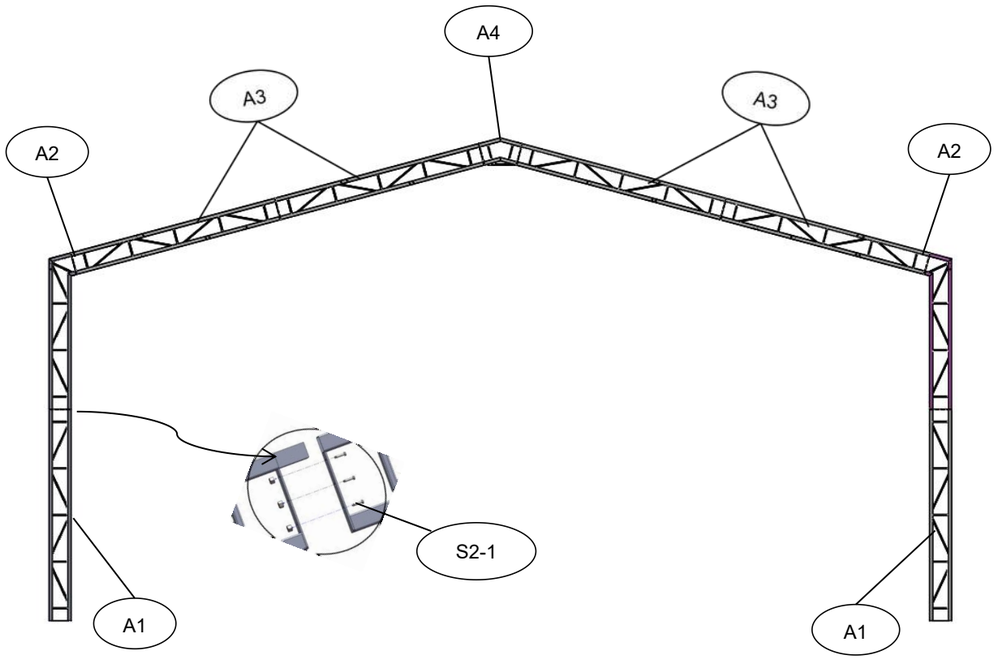
FRAME



Step 1

A1x4 A2x4 A3x8 A4x2 S2-1x48

TRUSS A×2

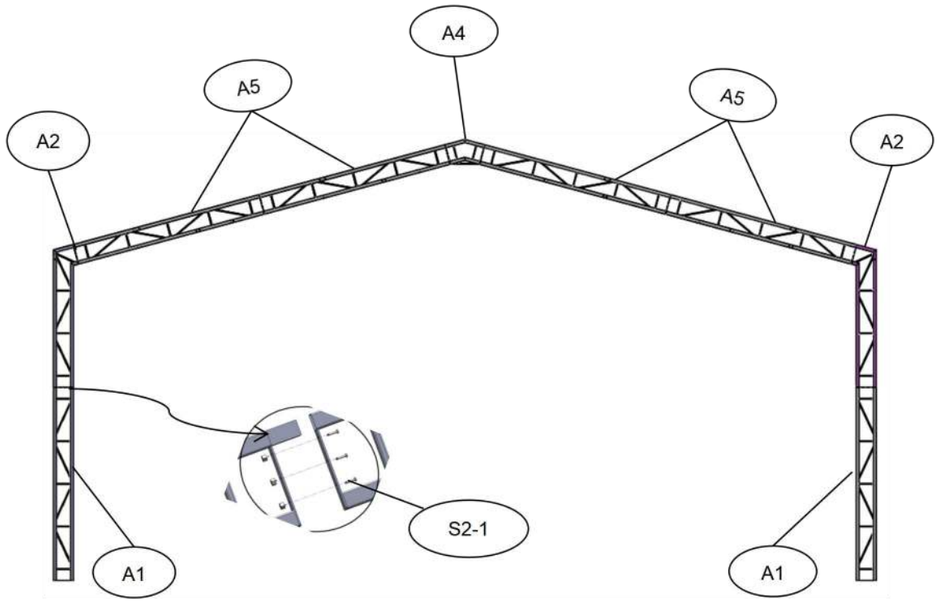


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Step 2

A1x4 A2x4 A4x2 A5x8 S2-1x48

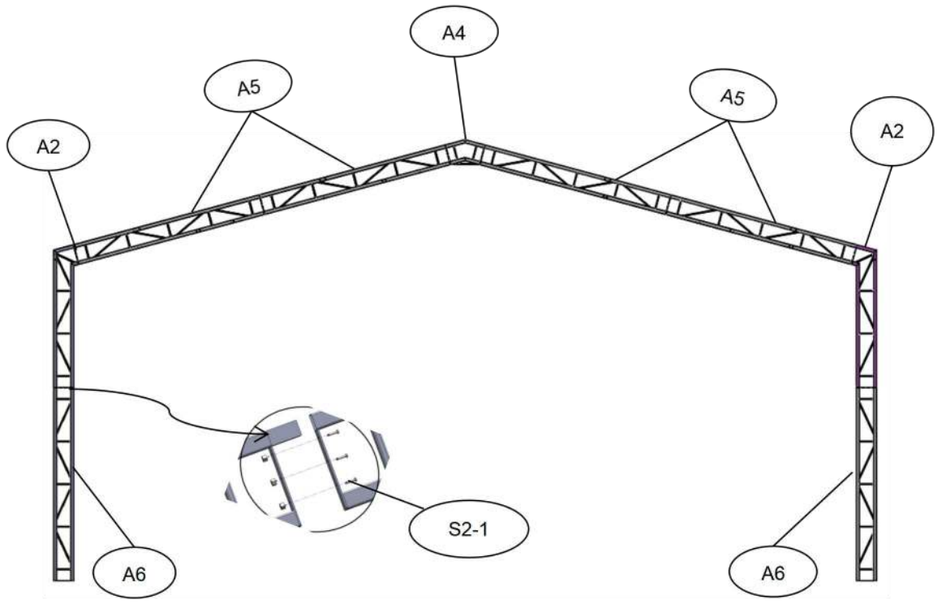
TRUSS B×2



Step 3

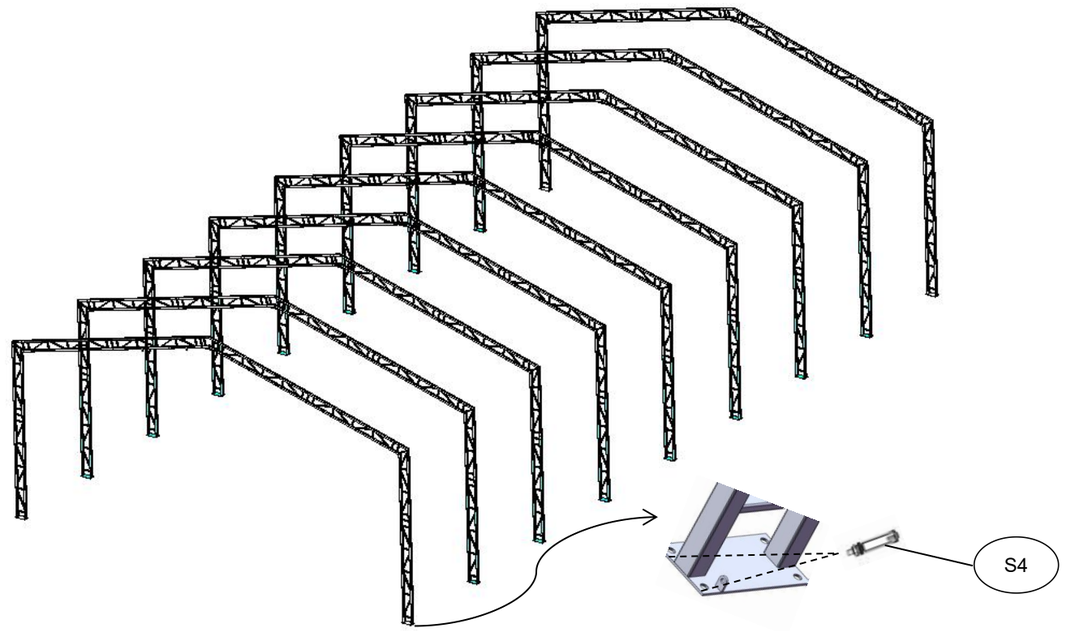
A2X10 A4X5 A5X20 A6x10 S2-1x120

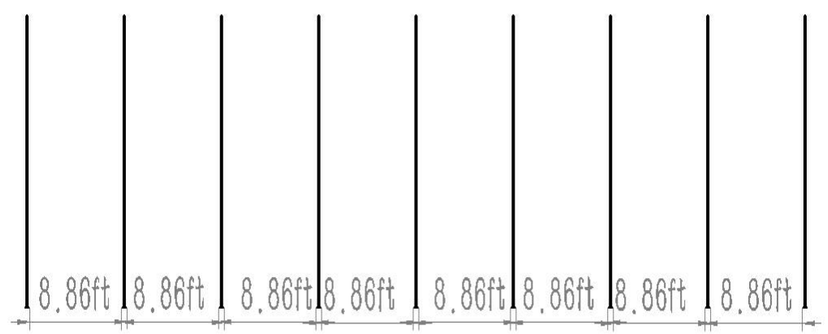
TRUSS C×5



Step 4

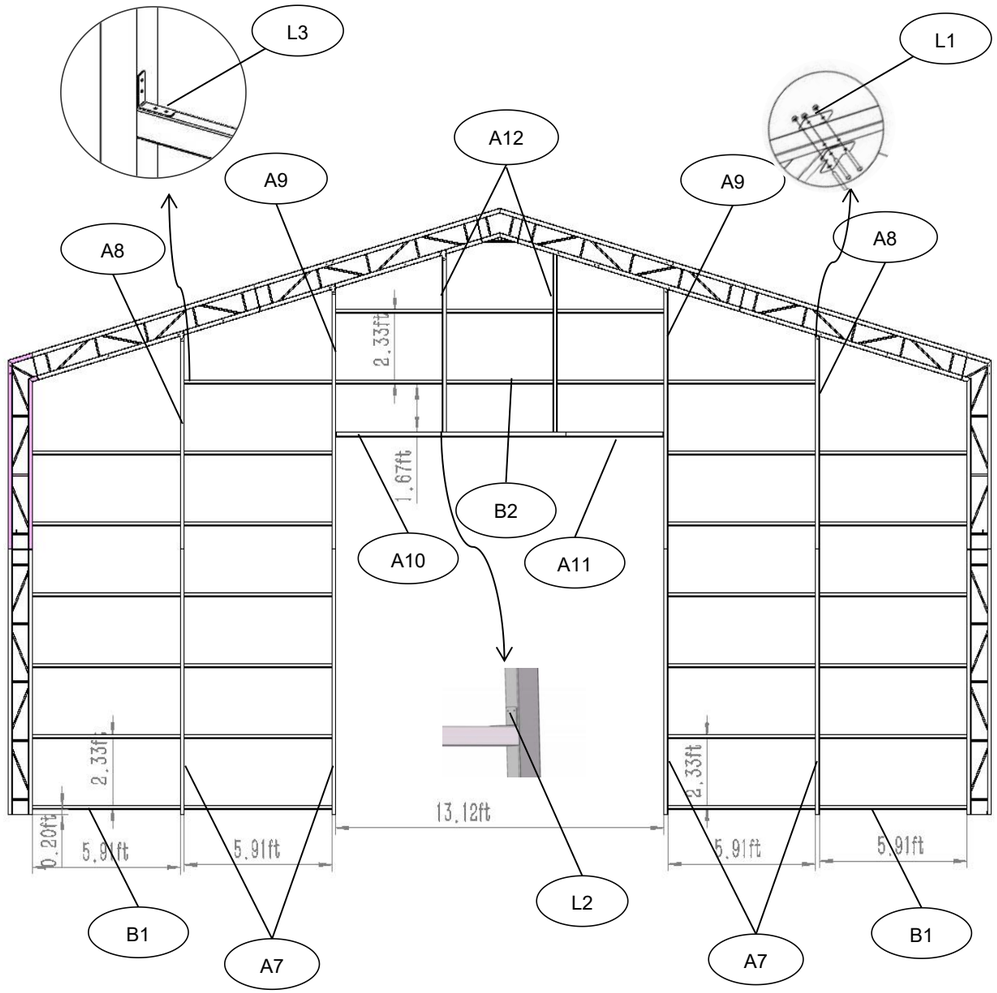
S4X72





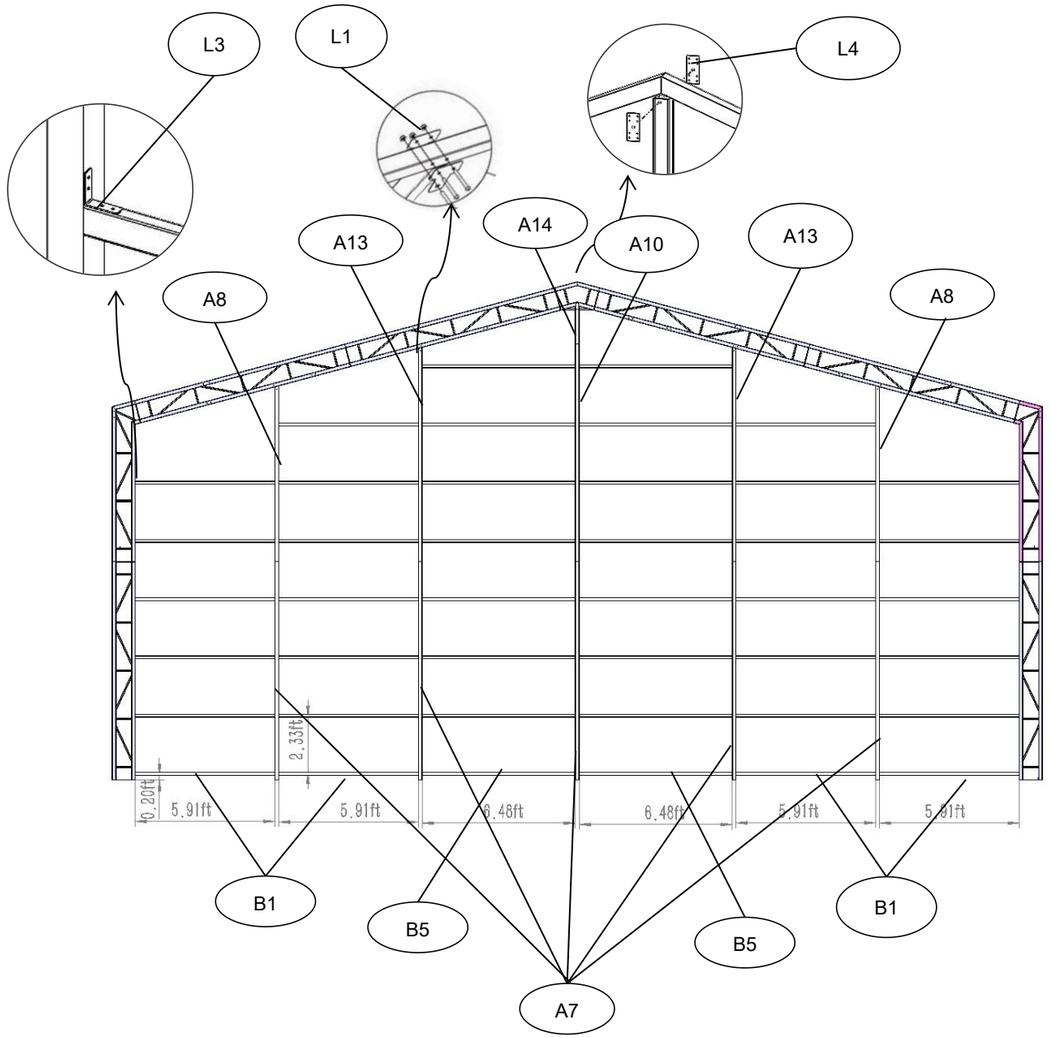
Step 5

A7X4 A8X2 A9X2 A10X1 A11X1 A12X2 B1X26 B2X6 L1X12 L2X4 L3X64 S1X280 S2X32 S4X8



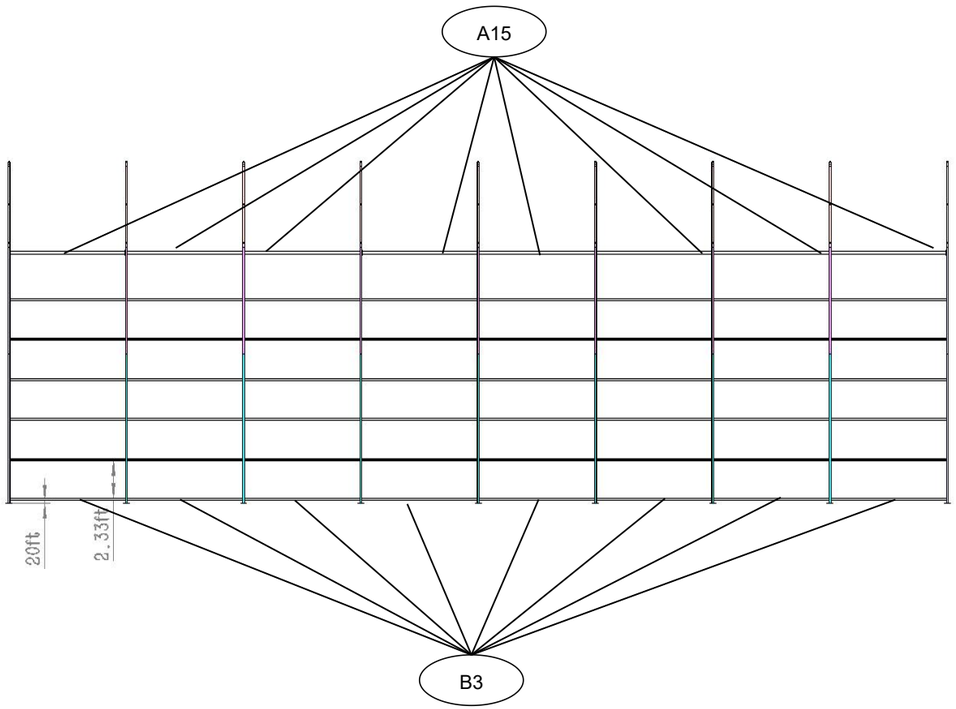
Step 6

A7X5 A8X2 A10X1 A13X2 A14X1 B1X26 B5X16 L1X8 L3X32 L4X2 S1X144 S2X10 S4X10



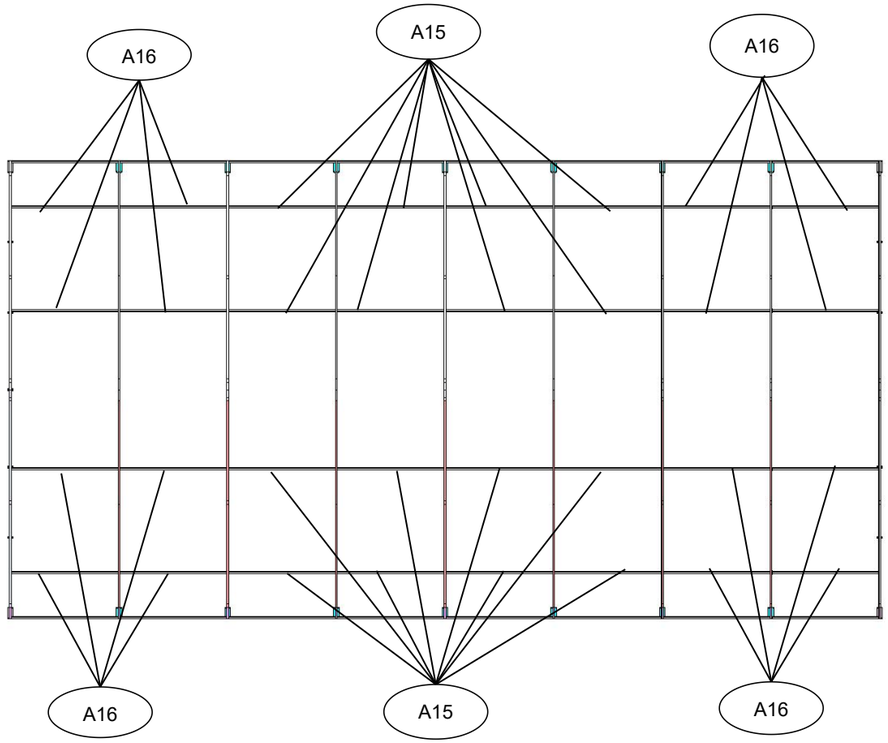
Step 7

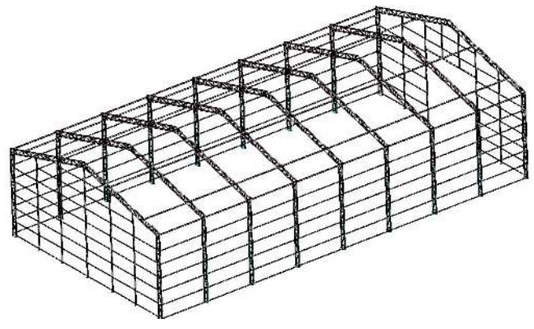
A15X16 B3X96 L3X192 S1X768 S2X36



Step 8

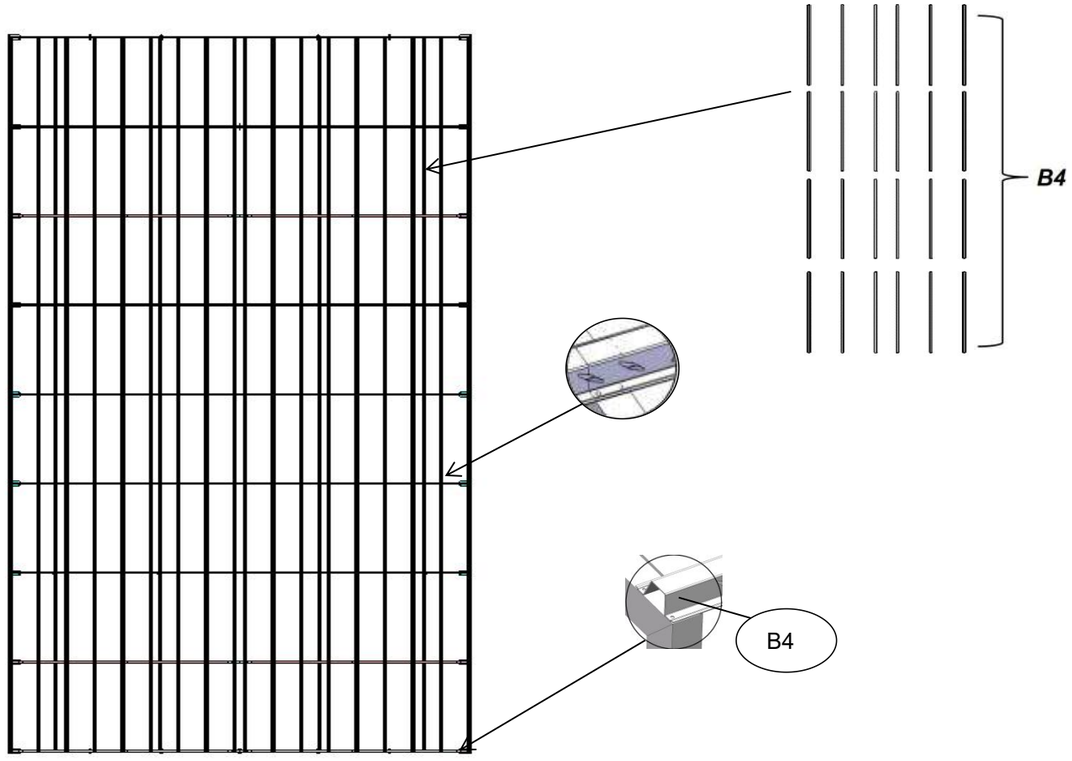
A15X16 A16X16 S2X72

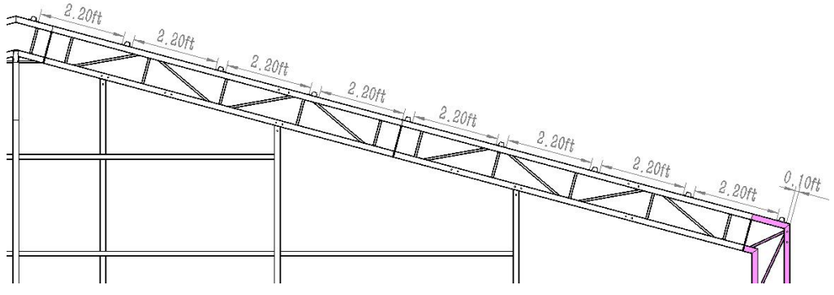




Step 9

B4X144 S1X576





Step 10

S6X16 S7X32 S8X32

